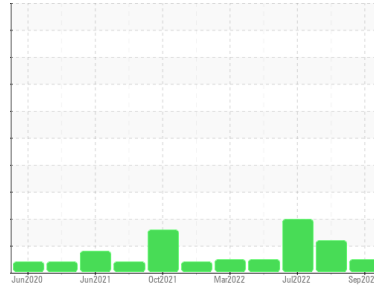




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER AS 25 6533968 (S/N 1121)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. We were unable to perform a particle count on this sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC124293	KC106382	KC102535
Sample Date	Client Info			13 Sep 2023	10 Jan 2023	25 Jul 2022
Machine Age	hrs	Client Info		30826	25103	21192
Oil Age	hrs	Client Info		0	0	3257
Oil Changed	Client Info			N/A	Changed	Not Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	12	25	9
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

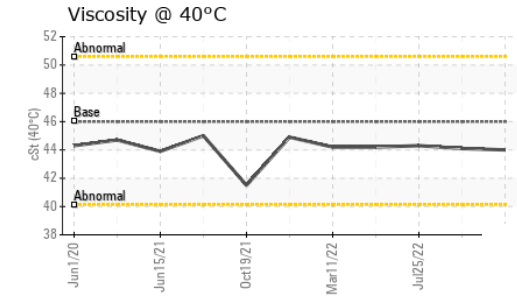
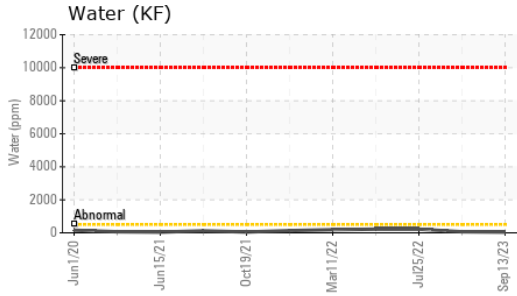
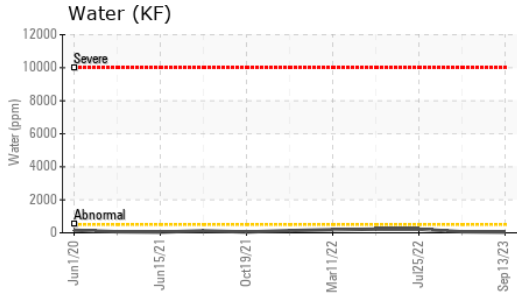
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m	90	2	1	3
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	0	<1	18
Calcium	ppm	ASTM D5185m	2	0	0	<1
Phosphorus	ppm	ASTM D5185m		3	2	1
Zinc	ppm	ASTM D5185m		<1	<1	17

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	0	8
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Water	%	ASTM D6304	>0.05	0.004	0.006	0.022
ppm Water	ppm	ASTM D6304	>500	41.1	62.1	221.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	3140	18950
Particles >6µm		ASTM D7647	>1300	---	1282	▲ 6601
Particles >14µm		ASTM D7647	>80	---	▲ 188	▲ 635
Particles >21µm		ASTM D7647	>20	---	▲ 56	▲ 114
Particles >38µm		ASTM D7647	>4	---	3	▲ 7
Particles >71µm		ASTM D7647	>3	---	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	▲ 19/17/15	▲ 21/20/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.34	0.31	0.31

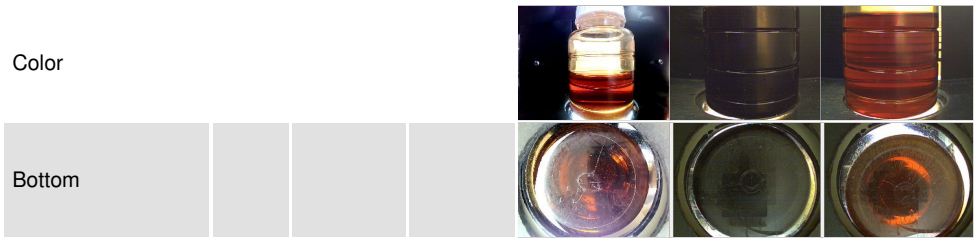
OIL ANALYSIS REPORT



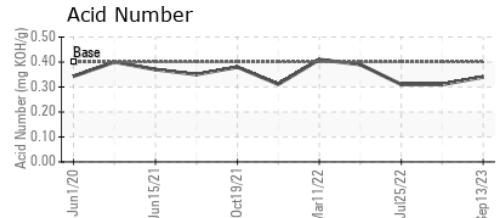
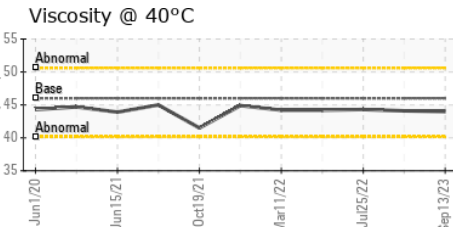
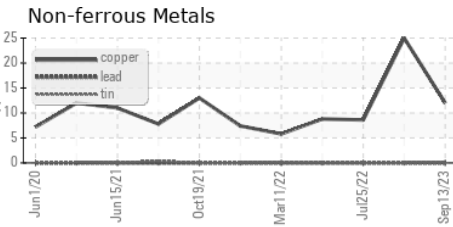
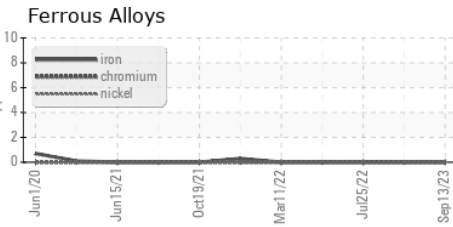
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	MODER	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	44.0	44.1	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC124293 **Received** : 02 Oct 2023
Lab Number : 05966341 **Diagnosed** : 03 Oct 2023
Unique Number : 10672892 **Diagnostician** : Don Baldrige
Test Package : IND 2

TREDEGAR FILMS
 30 MAPLE ST
 POTTSVILLE, PA
 US 17901
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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