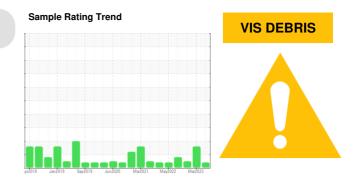


PROBLEM SUMMARY

KAESER ASD 40T 6025209 (S/N 1281)

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS						
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Debris	scalar	*Visual	NONE	A MODER	LIGHT	LIGHT

Customer Id: AMAEDI Sample No.: KC125909 Lab Number: 05966345 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDE	ED ACTIONS			
Action	Status	Date	Done By	0
Alert			?	V p

Description

We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS



15 Mar 2023 Diag: Don Baldridge

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



17 Nov 2022 Diag: Don Baldridge



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





14 Sep 2022 Diag: Doug Bogart

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT



Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

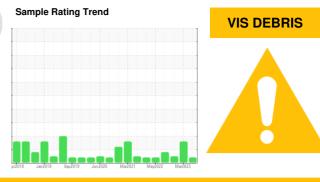
All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC125909	KC112275	KC106677
Sample Date		Client Info		26 Sep 2023	15 Mar 2023	17 Nov 2022
Machine Age	hrs	Client Info		27741	25019	23443
Oil Age	hrs	Client Info		0	6236	4604
Oil Changed		Client Info		N/A	Changed	Not Changd
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	7	9	8
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	8	2	7
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	48	38	43
Calcium	ppm	ASTM D5185m	2	<1	<1	0
Phosphorus	ppm	ASTM D5185m		2	2	4
Zinc	ppm	ASTM D5185m		13	25	20
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	<1
Sodium	ppm	ASTM D5185m	20	24	17	15
Potassium	ppm	ASTM D5185m	>20	27	17	
Water				5	Δ	4
				5	4	4
ppm Water	% ppm	ASTM D6304 ASTM D6304		5 0.015 151.5	4 0.013 135.1	4 0.017 179.3
ppm Water	% ppm	ASTM D6304 ASTM D6304	>0.05 >500	0.015	0.013	0.017 179.3
	% ppm	ASTM D6304	>0.05	0.015 151.5	0.013 135.1	0.017
ppm Water FLUID CLEANLIN Particles >4µm	% ppm	ASTM D6304 ASTM D6304 method ASTM D7647	>0.05 >500 limit/base	0.015 151.5 current	0.013 135.1 history1	0.017 179.3 history2
ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	% ppm	ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647	>0.05 >500 limit/base	0.015 151.5 current	0.013 135.1 history1 5905	0.017 179.3 history2 1625
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm	% ppm	ASTM D6304 ASTM D6304 method ASTM D7647	>0.05 >500 limit/base >1300 >80	0.015 151.5 current 	0.013 135.1 history1 5905 2383 239	0.017 179.3 history2 1625 532 68
ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647	>0.05 >500 limit/base >1300 >80	0.015 151.5 current 	0.013 135.1 history1 5905 ▲ 2383	0.017 179.3 history2 1625 532
ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>0.05 >500 limit/base >1300 >80 >20 >4	0.015 151.5 current 	0.013 135.1 history1 5905 ▲ 2383 ▲ 239 ▲ 70	0.017 179.3 history2 1625 532 68 18
ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>0.05 >500 limit/base >1300 >80 >20 >4	0.015 151.5 current 	0.013 135.1 history1 5905 ▲ 2383 ▲ 239 ▲ 70 1	0.017 179.3 history2 1625 532 68 18 18 1
ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	% ppm ESS	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>0.05 >500 limit/base >1300 >80 >20 >4 >3	0.015 151.5 current 	0.013 135.1 bistory1 5905 ▲ 2383 ▲ 239 ▲ 70 1 0	0.017 179.3 history2 1625 532 68 18 1 1 0



(0.046 - 0.05) 44 42

38

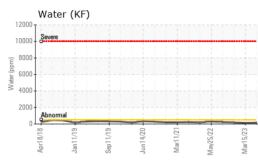
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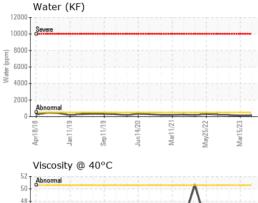
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Apr18/18

Jan 11/19

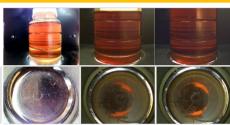
OIL ANALYSIS REPORT





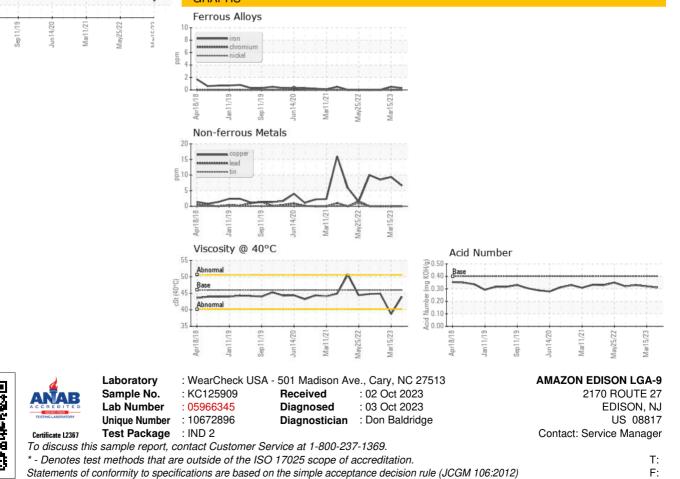
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	A MODER	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.0	38.7	44.9
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom





Contact/Location: Service Manager - AMAEDI