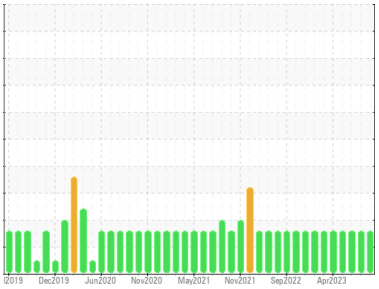
PROBLEM SUMMARY

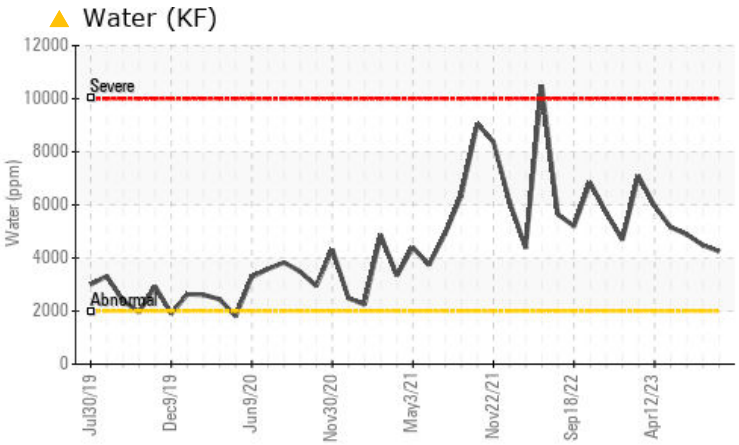
Sample Rating Trend



WATER

Machine Id
CF6303 (S/N 00881-003-1-01-01)
Component
Gearbox
Fluid
MOBIL GLYGOYLE 100 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ATTENTION**	ATTENTION	ATTENTION
Water	%	ASTM D6304	>0.2	▲ **0.425**	▲ 0.448	▲ 0.489
ppm Water	ppm	ASTM D6304	>2000	▲ **4250**	▲ 4480	▲ 4890

Customer Id: FLIFAI
Sample No.: USP246111
Lab Number: 05966364
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS

06 Aug 2023 Diag: Doug Bogart

WATER

We advise that you check for the source of water entry. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

22 Jun 2023 Diag: Doug Bogart

WATER

We advise that you check for the source of water entry. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

21 May 2023 Diag: Doug Bogart

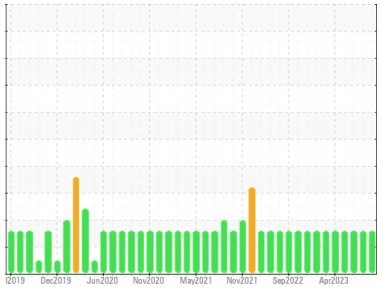
WATER

We advise that you check for the source of water entry. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
CF6303 (S/N 00881-003-1-01-01)
Component
Gearbox
Fluid
MOBIL GLYGOYLE 100 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for the source of water entry. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP246111**	USP234757	USP246114
Sample Date		Client Info		**01 Oct 2023**	06 Aug 2023	22 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**<1**	0	1
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	0
Lead	ppm	ASTM D5185m	>100	**<1**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	0	0
Tin	ppm	ASTM D5185m	>25	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**3**	4	0
Calcium	ppm	ASTM D5185m		**4**	0	0
Phosphorus	ppm	ASTM D5185m		**624**	335	566
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**851**	556	787

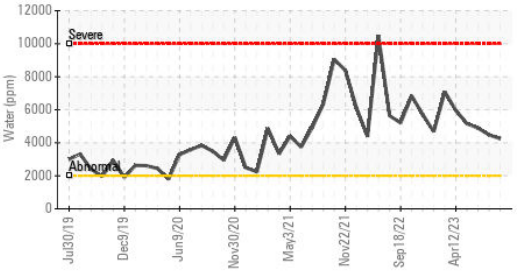
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	0	<1
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**4**	5	2
Water	%	ASTM D6304	>0.2	▲ **0.425**	▲ 0.448	▲ 0.489
ppm Water	ppm	ASTM D6304	>2000	▲ **4250**	▲ 4480	▲ 4890

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**5280**	1919	7124
Particles >6µm		ASTM D7647	>5000	**1142**	392	2012
Particles >14µm		ASTM D7647	>640	**64**	26	535
Particles >21µm		ASTM D7647	>160	**19**	7	133
Particles >38µm		ASTM D7647	>40	**4**	1	33
Particles >71µm		ASTM D7647	>10	**2**	0	8
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**20/17/13**	18/16/12	20/18/16

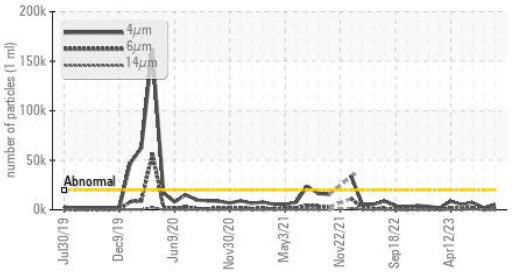
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.24**	0.27	0.29

OIL ANALYSIS REPORT

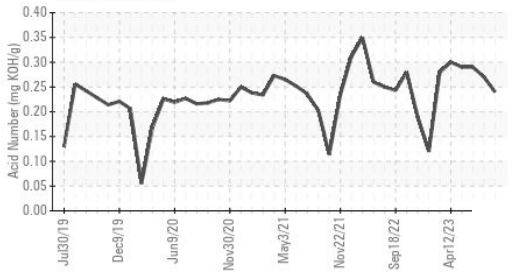
Water (KF)



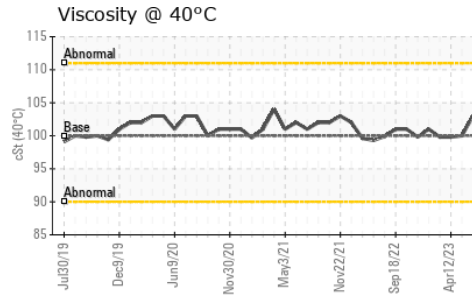
Particle Trend



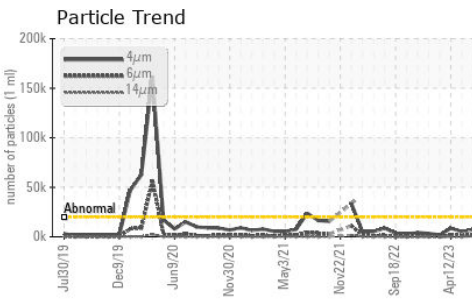
Acid Number



Viscosity @ 40°C



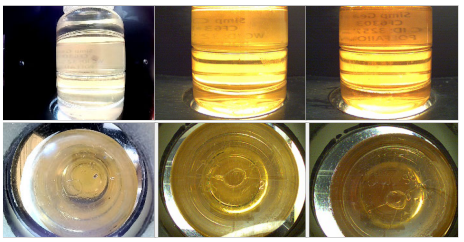
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

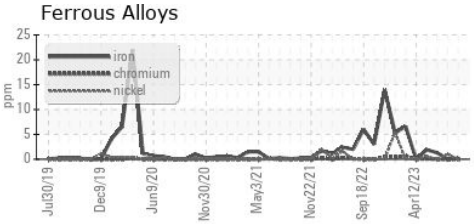
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100.0	**103**	103	103

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

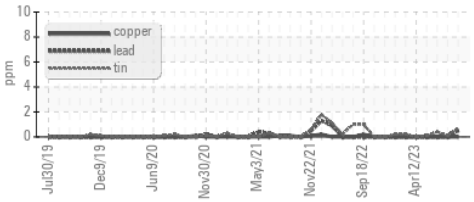


GRAPHS

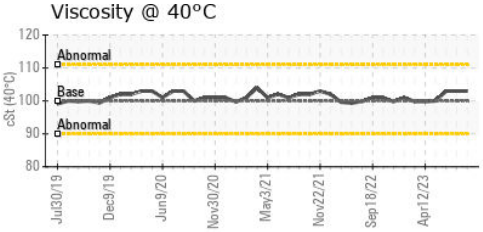
Ferrous Alloys



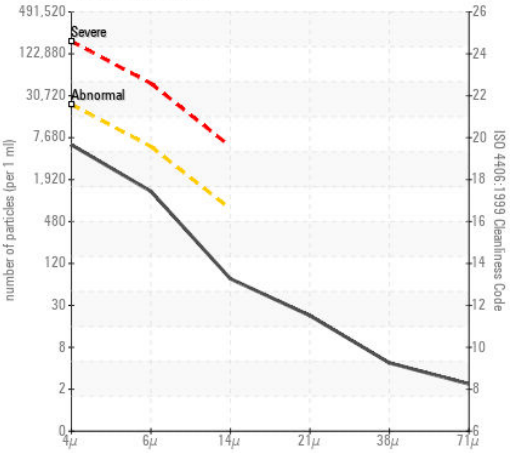
Non-ferrous Metals



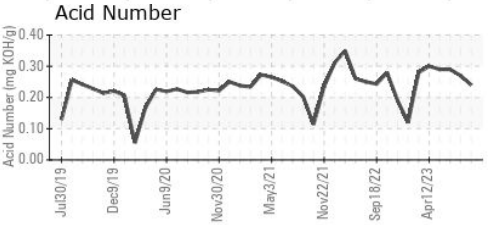
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP246111
Lab Number : 05966364
Unique Number : 10672915
Test Package : IND 2

Received : 02 Oct 2023
Diagnosed : 03 Oct 2023
Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

POET BIO PROCESSING
1277 102ND ST
FAIRBANK, IA
US 50662
Contact: JASON GOEDKEN
Jason.Goedken@POET.COM
T: (319)284-2621
F: