

## **OIL ANALYSIS REPORT**

### Main SHOP Machine Id 800 TON (S/N 64-412)

Component Hydraulic System

AW HYDRAULIC OIL ISO 150 (400 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

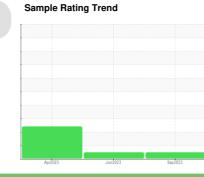
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



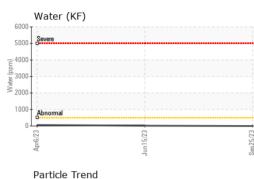


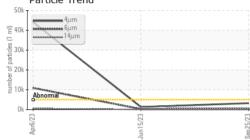
NORMAL

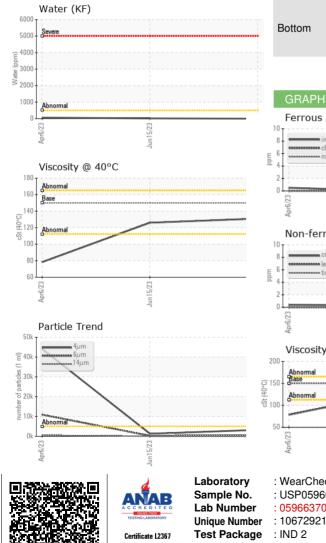
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		USP05966370	USP248741	USP248745
Sample Date		Client Info		25 Sep 2023	15 Jun 2023	06 Apr 2023
Machine Age	days	Client Info		0	4	0
Oil Age	days	Client Info		0	4	0
Oil Changed		Client Info		N/A	Changed	Not Changd
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	0	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	0	<1	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	2	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	11	16	63
Calcium	ppm	ASTM D5185m	200	54	53	61
Phosphorus	ppm	ASTM D5185m	300	348	320	302
Zinc	ppm	ASTM D5185m	370	439	423	367
Sulfur	ppm	ASTM D5185m	2500	2039	1997	1534
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m	210	0	0	2
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.05	0.00	0.002	0.005
ppm Water	ppm	ASTM D6304		0.00	17.8	58.8
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3235	1308	44130
Particles >6µm		ASTM D7647	>1300	473	240	▲ 10898
Particles >14µm		ASTM D7647	>160	16	16	▲ 543
Particles >21µm		ASTM D7647		3	5	▲ 86
Particles >38µm		ASTM D7647	>10	0	0	3
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/11	18/15/11	▲ 23/21/16
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.22	0.28	0.32



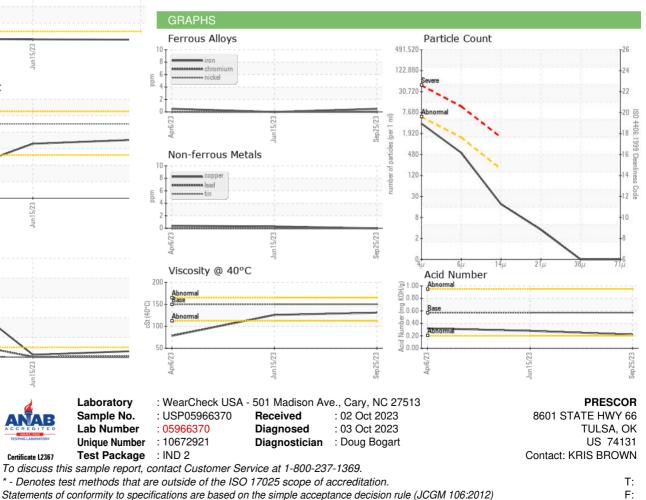
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NONE NONE White Metal \*Visual NONE NONE scalar NONE NONE NONE NONE Yellow Metal scalar \*Visual Precipitate scalar \*Visual NONE NONE NONE NONE Silt scalar \*Visual NONE NONE NONE NONE NONE Debris \*Visual NONE NONE LIGHT scalar NONE Sand/Dirt scalar \*Visual NONE NONE NONE NORML Appearance \*Visual NORML NORML NORML scalar Odor \*Visual NORML NORML NORML NORML scalar **Emulsified Water** scalar \*Visual >0.05 NEG NEG NEG Free Water scalar \*Visual NEG NEG NEG FLUID PROPERTIES Visc @ 40°C cSt ASTM D445 150 131 126 ▲ 78.3 SAMPLE IMAGES Color



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