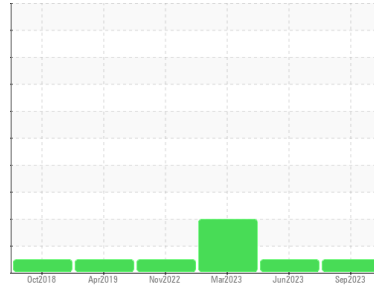




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**SURGE (SALES) HPU**

Component  
**Hydraulic System**

Fluid  
**USPI FG HYD 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM29845</b>	USPM27059	USPM26557
Sample Date	Client Info		<b>24 Sep 2023</b>	18 Jun 2023	07 Mar 2023
Machine Age	mls	Client Info	<b>0</b>	0	0
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>3</b>	3	4
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	725	<b>354</b>	331	273
Zinc	ppm	ASTM D5185m		<b>&lt;1</b>	0	12
Sulfur	ppm	ASTM D5185m	625	<b>560</b>	721	639

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.001</b>	0.001	0.002
ppm Water	ppm	ASTM D6304	>500	<b>0.00</b>	11.6	22.3

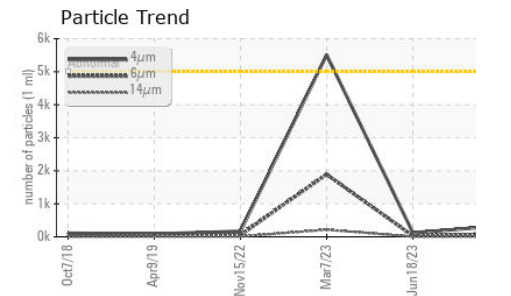
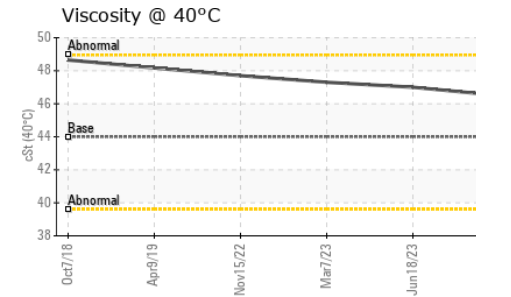
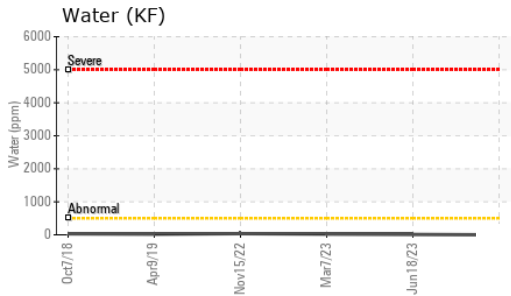
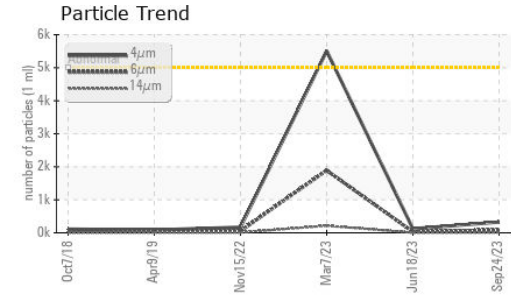
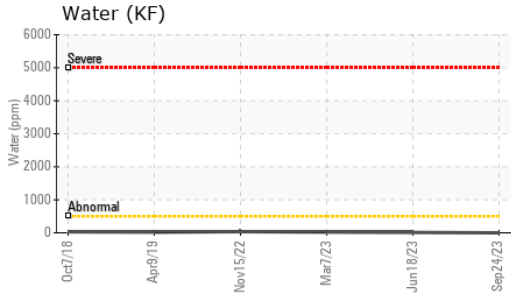
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>326</b>	123	▲ 5509
Particles >6µm	ASTM D7647	>1300	<b>86</b>	30	▲ 1889
Particles >14µm	ASTM D7647	>160	<b>8</b>	3	▲ 215
Particles >21µm	ASTM D7647	>40	<b>2</b>	2	▲ 59
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	7
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/10</b>	14/12/9	▲ 20/18/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	<b>0.45</b>	0.49	0.48

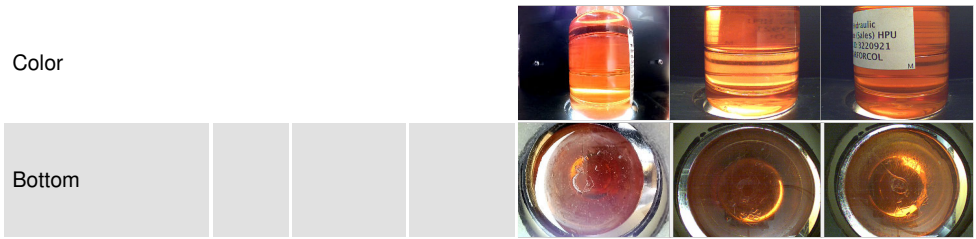
# OIL ANALYSIS REPORT



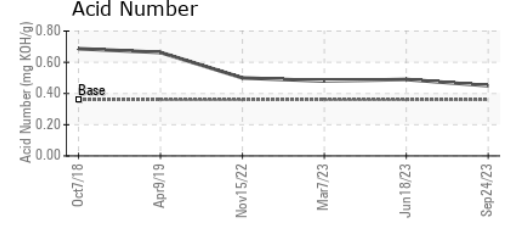
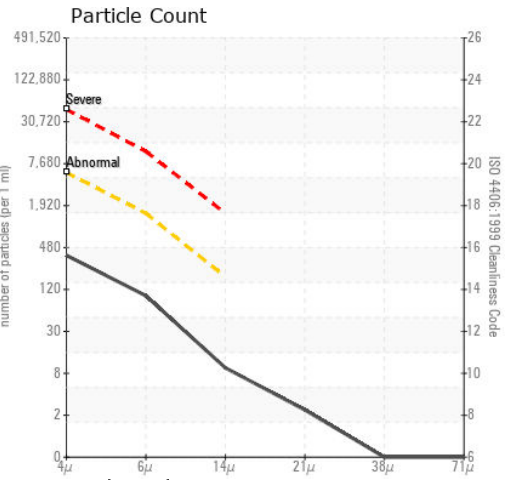
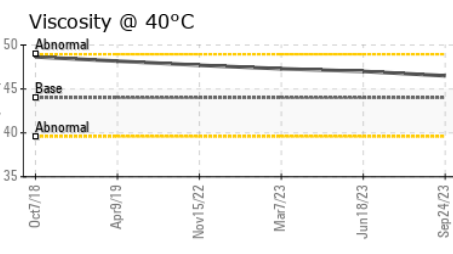
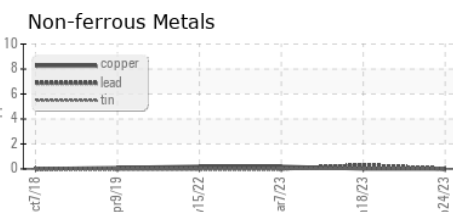
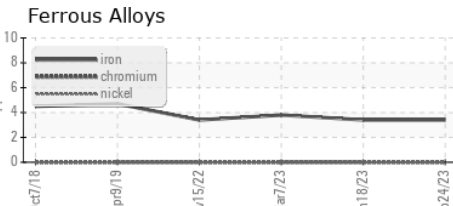
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	<b>46.5</b>	47.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29845 **Received** : 02 Oct 2023  
**Lab Number** : 05966379 **Diagnosed** : 03 Oct 2023  
**Unique Number** : 10672930 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**CARGILL FORT MORGAN**  
 1505 E BURLINGTON AVE  
 FORT MORGAN, CO  
 US 80701  
 Contact: JOE ROSENFELD

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: