



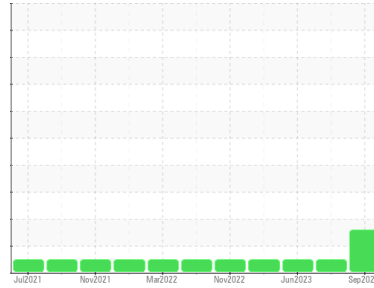
PROBLEM SUMMARY

Sample Rating Trend

DIRT

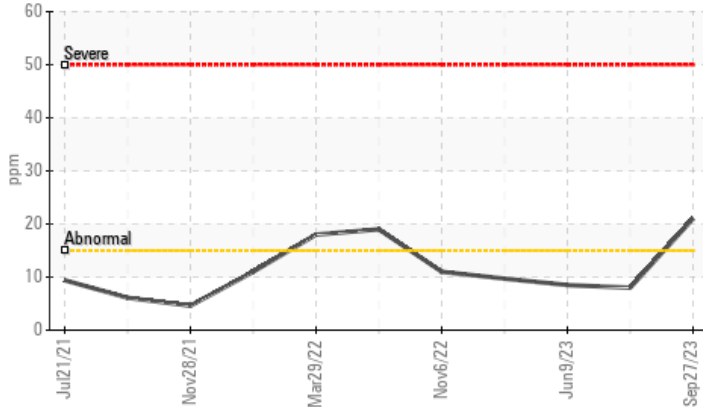


Area
FAB
 Machine Id
9B (S/N C4724)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Silicon (ppm)



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
Silicon	ppm	ASTM D5185m	>15	▲ 21	8	8

Customer Id: CARFORCOL
 Sample No.: USPM29802
 Lab Number: 05966390
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Jun 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Apr 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

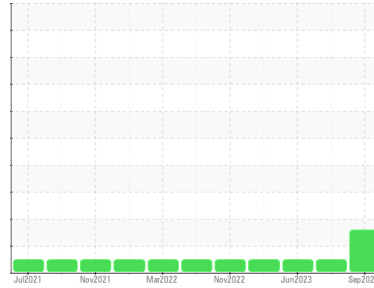
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Area
FAB
 Machine Id
9B (S/N C4724)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

- Recommendation**
Resample at the next service interval to monitor.
- Wear**
All component wear rates are normal.
- Contamination**
Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29802	USPM28213	USP227744
Sample Date	Client Info	27 Sep 2023	19 Jun 2023	09 Jun 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	12	3	3
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	3	0	0
Phosphorus	ppm	ASTM D5185m 1800	802	1038	1028
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	66	105	103

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	▲ 21	8	8
Sodium	ppm	ASTM D5185m	13	<1	<1
Potassium	ppm	ASTM D5185m >20	7	<1	1
Water	%	ASTM D6304 >.1	0.022	0.018	0.041
ppm Water	ppm	ASTM D6304 >1000	226.1	189.4	412.9

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	1506	722	410
Particles >6µm	ASTM D7647 >1300	196	224	137
Particles >14µm	ASTM D7647 >160	11	12	11
Particles >21µm	ASTM D7647 >40	4	3	2
Particles >38µm	ASTM D7647 >10	1	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	18/15/11	17/15/11	16/14/11

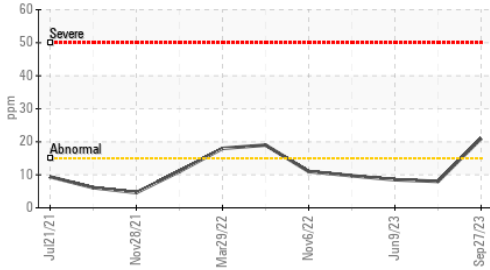
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	2.13	0.09	0.09

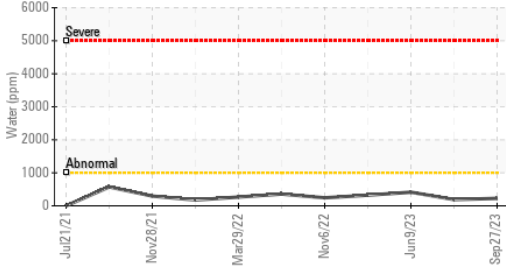


OIL ANALYSIS REPORT

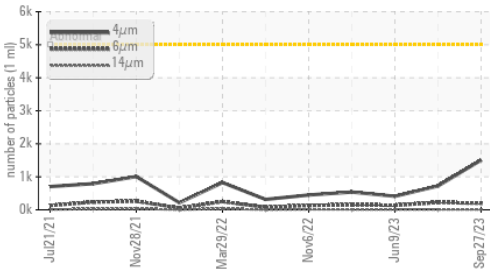
▲ Silicon (ppm)



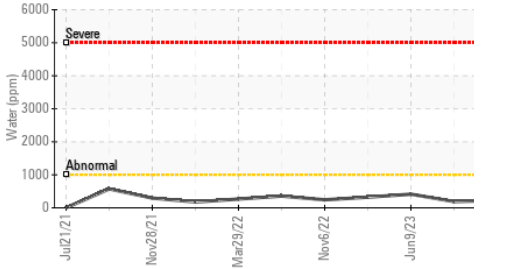
Water (KF)



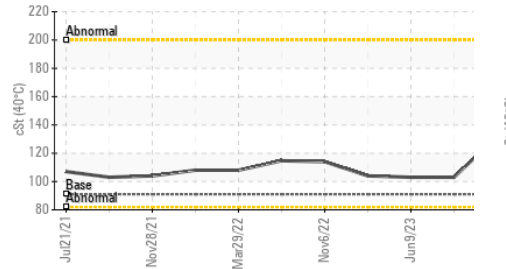
Particle Trend



Water (KF)



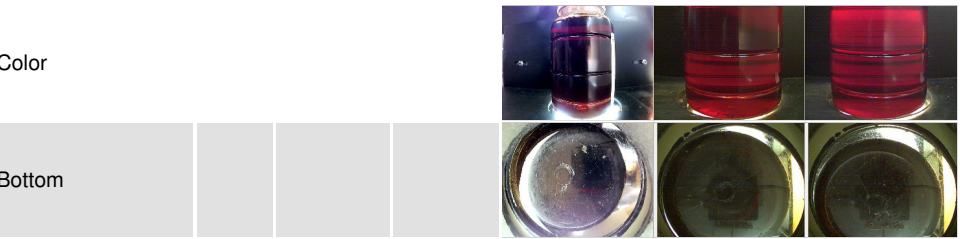
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

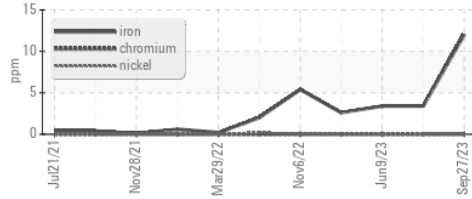
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	132	103	103

SAMPLE IMAGES	method	limit/base	current	history1	history2
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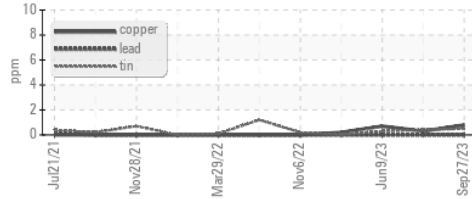


GRAPHS

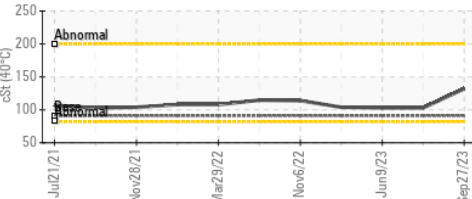
Ferrous Alloys



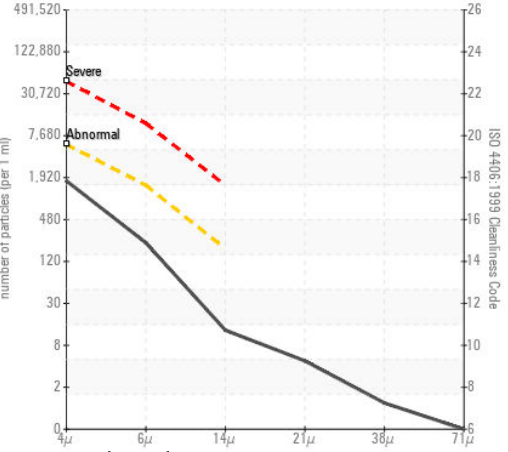
Non-ferrous Metals



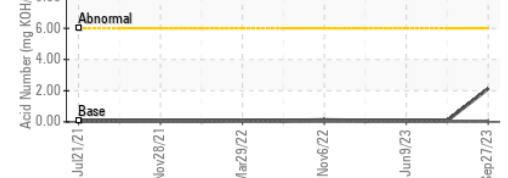
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USPM29802 Received : 02 Oct 2023
 Lab Number : 05966390 Diagnosed : 04 Oct 2023
 Unique Number : 10672941 Diagnostician : Doug Bogart
 Test Package : IND 2

CARGILL FORT MORGAN
 1505 E BURLINGTON AVE
 FORT MORGAN, CO
 US 80701
 Contact: JOE ROSENFELD

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: