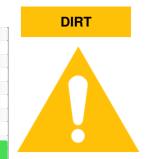


PROBLEM SUMMARY

Sample Rating Trend

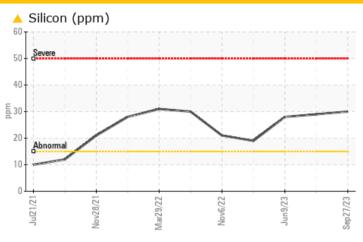


9A (S/N C6312)

Vacuum Pump

USPI VAC 100 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status				MARGINAL	MARGINAL	ABNORMAL			
Silicon	ppm	ASTM D5185m	>15	<u></u> 4 30	△ 29	▲ 28			

Customer Id: CARFORCOL Sample No.: USPM29816 Lab Number: 05966394 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Doug Bogart

DIRT



Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



09 Jun 2023 Diag: Doug Bogart

DIRT



Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



02 Apr 2023 Diag: Doug Bogart

NORMAL



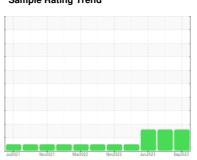
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id **S/N C6312)**

Vacuum Pump

USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date Client Info 27 Sep 2023 19 Jun 2023 09 Jun 2023 Machine Age hrs Client Info 0 0 0 0 Dil Age hrs Client Info 0 0 0 0 Dil Changed Client Info N/A N/A N/A N/A Sample Status method limit/base current history1 history2 Iron ppm ASTM D5185m >20 9 10 9 Chromium ppm ASTM D5185m >20 0 0 0 Nikckel ppm ASTM D5185m >20 0 0 0 Aluminum ppm ASTM D5185m >20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 <1 <1 Capper ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m 0 0 0 0 <th></th> <th></th> <th>Jul2021</th> <th>Nov2021 Mar2022</th> <th>Nov2022 Jun2023</th> <th>Sep 2023</th> <th></th>			Jul2021	Nov2021 Mar2022	Nov2022 Jun2023	Sep 2023	
Sample Date	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age Dil Age hrs Client Info 0	Sample Number		Client Info		USPM29816	USPM28212	USP227734
Oil Age hrs Client Info N/A N/A N/A N/A Sample Status Client Info N/A N/A N/A N/A N/A WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >20 9 10 9 Chromium ppm ASTM D5185m >20 0 0 0 Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Silver ppm ASTM D5185m >20 <1 0 0 Aluminum ppm ASTM D5185m >20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m >20 0 0 0 Cadrium ppm ASTM D5185m 0 0	Sample Date		Client Info		27 Sep 2023	19 Jun 2023	09 Jun 2023
Coli Changed Client Info N/A MARGINAL MARGINAL ABNORMAL	Machine Age	hrs	Client Info		0	0	0
Sample Status method limit/base current history1 history2 Iron ppm ASTM D5185m >20 9 10 9 Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Silver ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m >20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 <	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 Idron ppm ASTM D5185m >20 9 10 9 Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Silver ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m >20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 <1 <1 <1 <1 Vanadium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Boron ppm ASTM D5185m 0 0 0 0 0 Boron ppm ASTM D5185	Oil Changed		Client Info		N/A	N/A	N/A
Chromium	Sample Status				MARGINAL	MARGINAL	ABNORMAL
Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Tittanium ppm ASTM D5185m 0 0 0 0 Siliver ppm ASTM D5185m >20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 <1 0 <1 Vanadium ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m >20 <1 <1 <1 <1 Vanadium ppm ASTM D5185m 0 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>20	9	10	9
Titanium ppm ASTM D5185m 0 0 0 0 Silver ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m ≥20 <1 0 <1 Lead ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 0 0 0 Titin ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 0 Barium ppm AST	Chromium	ppm	ASTM D5185m	>20	0	0	0
Silver	Nickel	ppm	ASTM D5185m	>20	0	0	0
Aluminum ppm ASTM D5185m >20 <1 0 <1 0 <1 Copper ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Titanium	ppm	ASTM D5185m		0	0	0
Lead ppm ASTM D5185m >20 <1 0 <1 Copper ppm ASTM D5185m >20 0 0 0 Tin ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Manganesium ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 <th>Silver</th> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th>0</th> <td>0</td> <td>0</td>	Silver	ppm	ASTM D5185m		0	0	0
Copper ppm ASTM D5185m >20 0 0 0 Tin ppm ASTM D5185m >20 <1	Aluminum	ppm	ASTM D5185m	>20	<1	0	<1
Tin ppm ASTM D5185m >20 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Lead	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium ppm ASTM D5185m 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMI	Copper	ppm	ASTM D5185m	>20	0	0	0
Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 hist	Tin	ppm	ASTM D5185m	>20	<1	<1	<1
ADDITIVES	Vanadium	ppm	ASTM D5185m		0	0	0
Boron ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Cadmium	ppm	ASTM D5185m		0	0	0
Barium ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 <1 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 30 29 28 Sodium ppm ASTM D5185m 1 1 <1 <1 Potassium ppm ASTM D5185m >20 2 <1 1 Water % ASTM D6304 >.1 0.023 0.	Boron	ppm	ASTM D5185m	0	0	0	0
Manganese ppm ASTM D5185m 0 0 <1 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 30 29 28 Sodium ppm ASTM D5185m >15 30 29 28 Sodium ppm ASTM D5185m >20 2 <1	Barium	ppm	ASTM D5185m	0	0	0	0
Magnesium ppm ASTM D5185m 0	Molybdenum	ppm	ASTM D5185m	0	0	0	0
Calcium ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 30 △ 29 △ 28 Sodium ppm ASTM D5185m 1 <1	Manganese	ppm	ASTM D5185m		0	0	<1
Phosphorus ppm ASTM D5185m 1800 699 908 894 Zinc ppm ASTM D5185m 0 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 30 29 28 Sodium ppm ASTM D5185m >15 30 29 28 Sodium ppm ASTM D5185m >1 <1 <1 <1 Potassium ppm ASTM D5185m >20 2 <1 1 Water % ASTM D5185m >20 2 <1 1 Water % ASTM D5185m >20 2 <1 1 Water % ASTM D5185m >20 2 <1 1 Particles >4µm ASTM D6304 >.1 0.023	Magnesium	ppm	ASTM D5185m	0	0	0	0
Zinc ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 ▲ 30 ▲ 29 ▲ 28 Sodium ppm ASTM D5185m >1 <1	Calcium	ppm	ASTM D5185m	0	0	0	0
Sulfur ppm ASTM D5185m 0 0 11 21 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 ▲ 30 ▲ 29 ▲ 28 Sodium ppm ASTM D5185m 1 <1 <1 <1 Potassium ppm ASTM D5185m >20 2 <1 1 Water % ASTM D5185m >20 2 <1 1 Water % ASTM D6304 >.1 0.023 0.034 0.049 ppm Water ppm ASTM D6304 >1000 235.4 346.2 499.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 157 902 212 Particles >514µm ASTM D7647 >160 6 16 11 Particles >21µm ASTM D7647 >40 2 <th>Phosphorus</th> <td>ppm</td> <td>ASTM D5185m</td> <td>1800</td> <th>699</th> <td>908</td> <td>894</td>	Phosphorus	ppm	ASTM D5185m	1800	699	908	894
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 ▲ 30 ▲ 29 ▲ 28 Sodium ppm ASTM D5185m 1 <1 <1 Potassium ppm ASTM D5185m >20 2 <1 1 Water % ASTM D6304 >.1 0.023 0.034 0.049 ppm Water ppm ASTM D6304 >1000 235.4 346.2 499.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3	Zinc	ppm	ASTM D5185m	0	0	0	0
Silicon ppm ASTM D5185m >15 ▲ 30 ▲ 29 ▲ 28 Sodium ppm ASTM D5185m 1 <1	Sulfur	ppm	ASTM D5185m	0	0	11	21
Sodium ppm ASTM D5185m 1 <1	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 2 <1 1 Water % ASTM D6304 >.1 0.023 0.034 0.049 ppm Water ppm ASTM D6304 >1000 235.4 346.2 499.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Silicon	ppm	ASTM D5185m	>15	4 30	2 9	<u> </u>
Water % ASTM D6304 >.1 0.023 0.034 0.049 ppm Water ppm ASTM D6304 >1000 235.4 346.2 499.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Sodium	ppm	ASTM D5185m		1	<1	<1
ppm Water ppm ASTM D6304 >1000 235.4 346.2 499.5 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Potassium	ppm	ASTM D5185m	>20	2	<1	1
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Water	%	ASTM D6304	>.1	0.023	0.034	0.049
Particles >4μm ASTM D7647 >5000 157 902 212 Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	ppm Water	ppm	ASTM D6304	>1000	235.4	346.2	499.5
Particles >6μm ASTM D7647 >1300 55 337 78 Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >4µm		ASTM D7647	>5000	157	902	212
Particles >14μm ASTM D7647 >160 6 16 11 Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >6µm		ASTM D7647	>1300	55	337	78
Particles >21μm ASTM D7647 >40 2 4 2 Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >14µm						
Particles >38μm ASTM D7647 >10 1 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >21µm		ASTM D7647	>40			2
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >38µm						0
Oil Cleanliness ISO 4406 (c) >19/17/14 14/13/10 17/16/11 15/13/11	Particles >71µm			>3			
FLUID DEGRADATION method limit/base current history1 history2	Oil Cleanliness						15/13/11
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.14		



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: