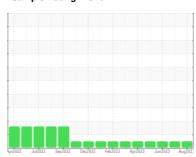


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



VAC B (S/N M551B)

Component

Compressor

CPI ENG. 6005-32 (590 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		4pr2022 Ju	12022 Sep2022 Dec202	2 Feb2023 Apr2023 Jun20	23 Aug202:	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0803953	WC0803949	WC0803946
Sample Date		Client Info		14 Aug 2023	20 Jul 2023	21 Jun 2023
Machine Age	hrs	Client Info		27628	26751	26036
Oil Age	hrs	Client Info		10600	9542	8827
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		4	4	3
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		1	0	<1
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	0	0
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1729	1770	1708
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.1	0.00		0.001
ppm Water	ppm	ASTM D6304	>1000	0.00		0.00
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2222	1127	836
Particles >6µm		ASTM D7647	>2500	391	377	143
Particles >14µm		ASTM D7647	>320	11	44	9
Particles >21µm		ASTM D7647	>80	3	10	3
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/11	17/16/13	17/14/10
FLUID DEGRADA	ATION _	method	limit/base	current	history1	history2
A : 1 N 1 (AN)	1/011/	ACTA DOGAE		0.012	0.074	

Acid Number (AN)

mg KOH/g ASTM D8045

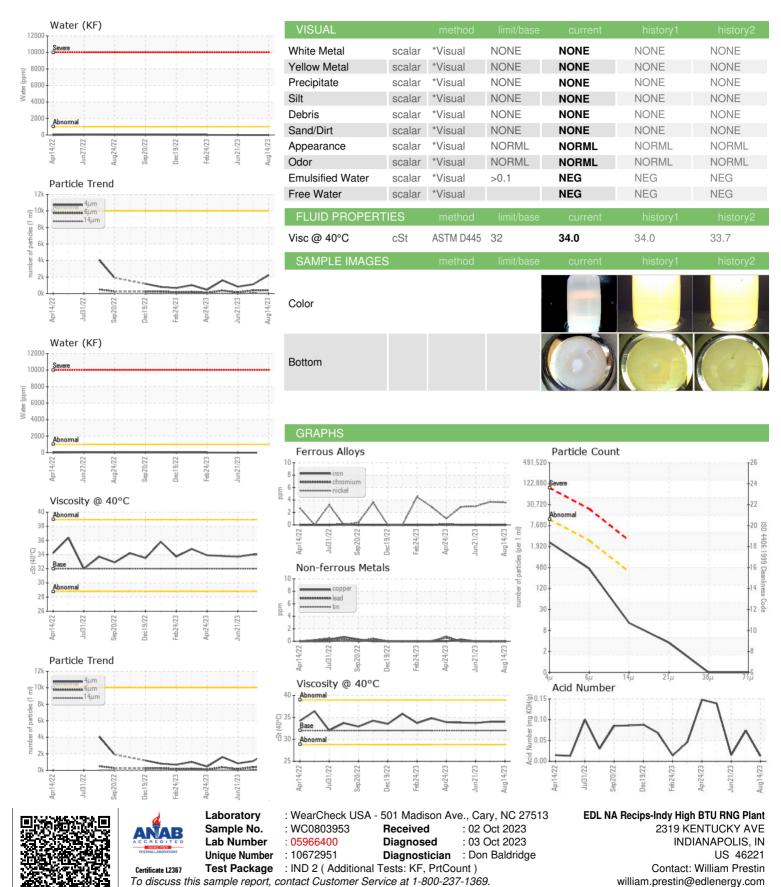
0.074

0.013

0.015



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: