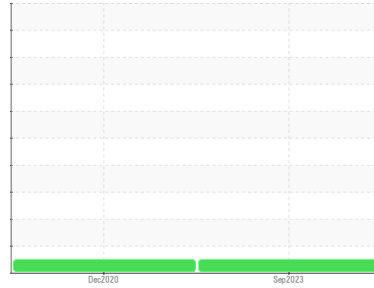




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
M-224
 Component
Gearbox
 Fluid
MOBIL SHC 632 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0747965	WC0453560	---
Sample Date	Client Info			27 Sep 2023	29 Dec 2020	---
Machine Age	hrs	Client Info		85613	61000	---
Oil Age	hrs	Client Info		20000	8000	---
Oil Changed	Client Info			Not Changed	Not Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	11	7	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>25	<1	0	---
Lead	ppm	ASTM D5185m	>50	0	0	---
Copper	ppm	ASTM D5185m	>200	0	0	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m	>5	---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	6	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		0	0	---
Calcium	ppm	ASTM D5185m		0	<1	---
Phosphorus	ppm	ASTM D5185m		516	467	---
Zinc	ppm	ASTM D5185m		0	0	---
Sulfur	ppm	ASTM D5185m		57	83	---

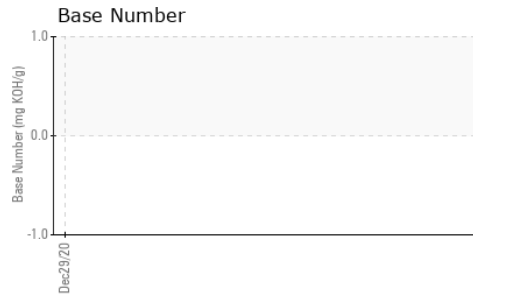
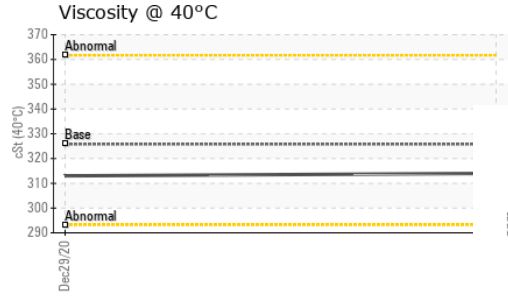
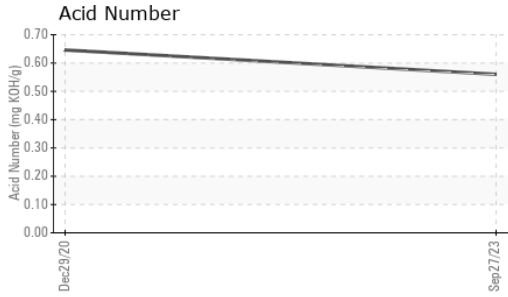
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	24	21	---
Sodium	ppm	ASTM D5185m		0	0	---
Potassium	ppm	ASTM D5185m	>20	1	<1	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.56	0.646	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---



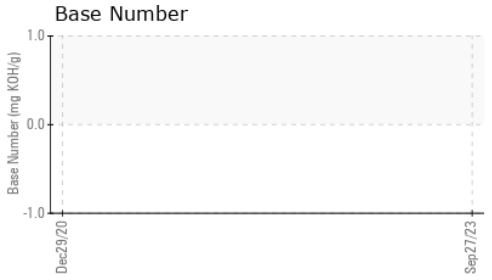
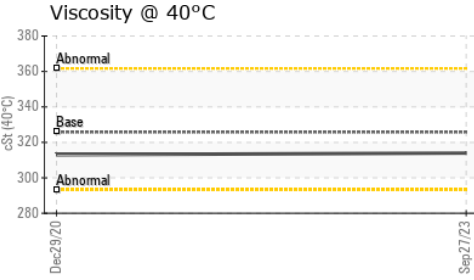
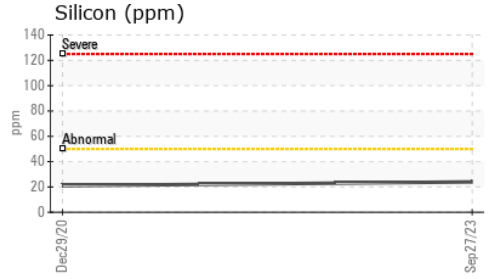
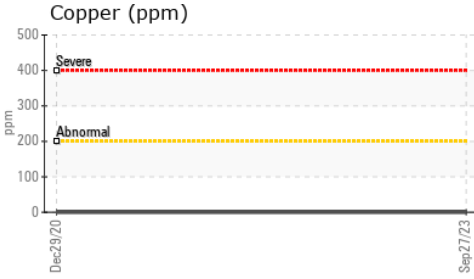
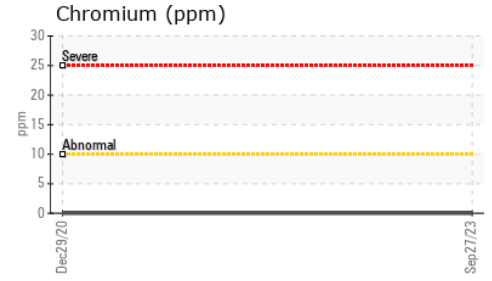
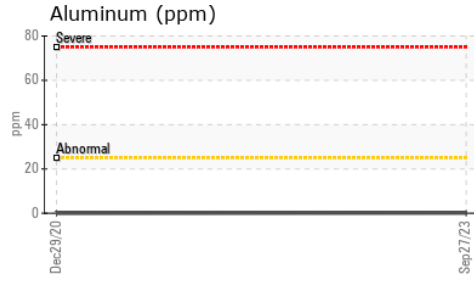
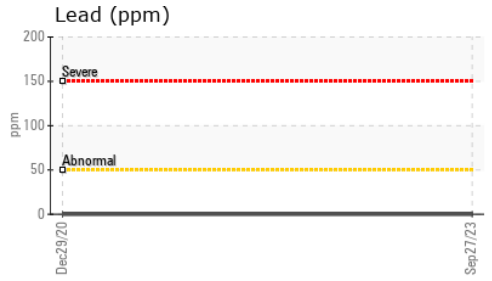
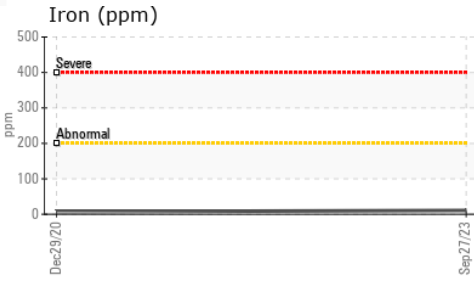
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 325.8	314	313	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0747965 **Received** : 02 Oct 2023
Lab Number : 05966485 **Diagnosed** : 04 Oct 2023
Unique Number : 10673036 **Diagnostician** : Jonathan Hester
Test Package : MOB 2 (Additional Tests: TBN)

KB BIOENERGY INC
 2677 RIVERVIEW RD
 AKRON, OH
 US 44313
 Contact: ERIC FOX
 ericf@kbbioenergy.com; jwatson@wearcheckusa.com
 T: (330)864-2621
 F: (330)864-7023

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)