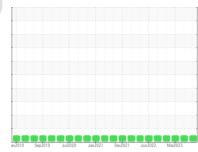


OIL ANALYSIS REPORT

Sample Rating Trend







DRYER Component

Gearbox

MOBIL SHC 632 (35 GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

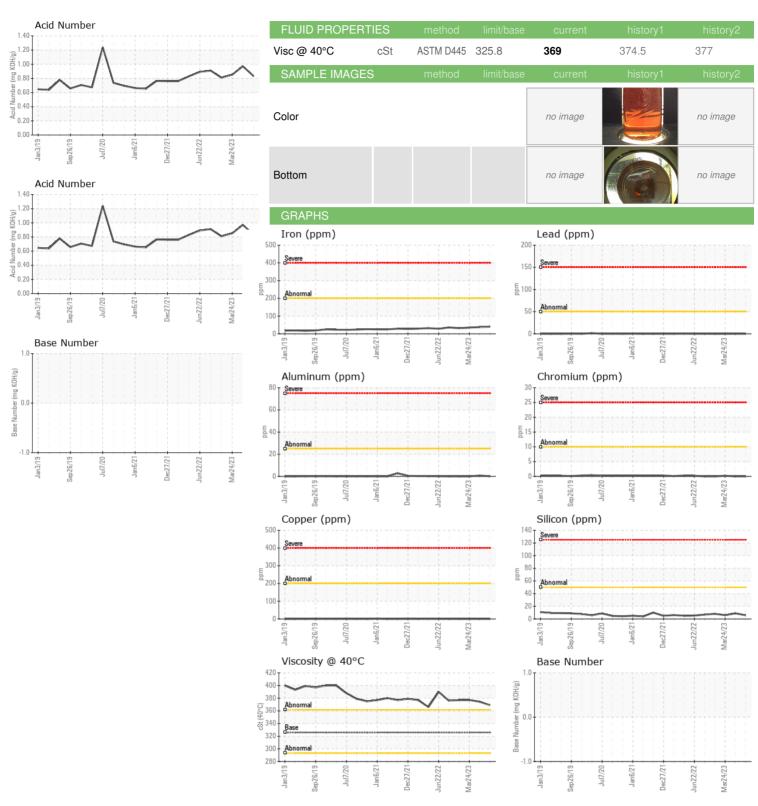
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

mr2013 Sep2013 Just020 Jan2021 Ces2021 Just022 Mar2023						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0747962	WC0747984	WC0748026
Sample Date		Client Info		27 Sep 2023	29 Jun 2023	24 Mar 2023
Machine Age	hrs	Client Info		55160	11386	0
Oil Age	hrs	Client Info		25000	0	0
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	40	38	35
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>50	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		19	16	15
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		4	6	7
Calcium	ppm	ASTM D5185m		38	39	39
Phosphorus	ppm	ASTM D5185m		436	395	415
Zinc	ppm	ASTM D5185m		16	26	24
Sulfur	ppm	ASTM D5185m		5664	5844	6518
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6	9	6
Sodium	ppm	ASTM D5185m		3	0	3
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.83	0.97	0.85
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
V-FO-00\ D4						0 1 111 1 1 1



OIL ANALYSIS REPORT





Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

: WC0747962 : 05966487 : 10673038

Received : 02 Oct 2023 : 04 Oct 2023 Diagnosed Diagnostician : Jonathan Hester

Test Package : MOB 2 (Additional Tests: TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KB BIOENERGY INC

2677 RIVERVIEW RD AKRON, OH

US 44313 Contact: ERIC FOX

ericf@kbbioenergy.com;jwatson@wearcheckusa.com

T: (330)864-2621

F: (330)864-7023