

# **OIL ANALYSIS REPORT**







## **DIAGNOSIS**

### Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

Elemental level of silicon (Si) above normal.

### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0764360	WC0764400	WC05956570
Sample Date		Client Info		28 Sep 2023	22 Sep 2023	19 Sep 2023
Machine Age	hrs	Client Info		101029	100885	0
Oil Age	hrs	Client Info		985	841	0
Oil Changed		Client Info		Changed	Not Changd	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	2	2	1
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>2	<1	<1	1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>6	<1	<1	<1
Lead	ppm	ASTM D5185m	>9	2	2	1
Copper	ppm	ASTM D5185m	>6	2	<1	<1
Tin	ppm	ASTM D5185m	>4	3	3	3
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5	5	6
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		7	7	8
Manganese						
wanganese	ppm	ASTM D5185m		<1	0	<1
-	ppm	ASTM D5185m ASTM D5185m		<1 28	0 28	<1 27
Magnesium						
Magnesium Calcium Phosphorus	ppm	ASTM D5185m		28	28	27
Magnesium Calcium Phosphorus	ppm	ASTM D5185m ASTM D5185m		28 2120	28 2137	27 2163
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		28 2120 346	28 2137 337	27 2163 326
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	28 2120 346 420	28 2137 337 411	27 2163 326 394
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		28 2120 346 420 2598	28 2137 337 411 2576	27 2163 326 394 2812
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method		28 2120 346 420 2598 current	28 2137 337 411 2576 history1	27 2163 326 394 2812 history2
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m		28 2120 346 420 2598  current  192	28 2137 337 411 2576 history1	27 2163 326 394 2812 history2
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  method ASTM D5185m ASTM D5185m ASTM D5185m	>181	28 2120 346 420 2598  current  192 <1	28 2137 337 411 2576 history1 177	27 2163 326 394 2812 history2 168
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  MEthod ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>181 >20	28 2120 346 420 2598  current  192 <1	28 2137 337 411 2576 history1 177	27 2163 326 394 2812 history2 168 1
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  Method ASTM D5185m	>181 >20 limit/base	28 2120 346 420 2598	28 2137 337 411 2576 history1 177 1 1 history1	27 2163 326 394 2812 history2 168 1 0
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m *ASTM D5185m	>181 >20 limit/base	28 2120 346 420 2598	28 2137 337 411 2576 history1 177 1 1 history1 0.1	27 2163 326 394 2812 history2 168 1 0 history2
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm Abs/cm	ASTM D5185m  method  *ASTM D7844  *ASTM D7624	>181 >20 limit/base >20	28 2120 346 420 2598	28 2137 337 411 2576 history1 177 1 1 history1 0.1 7.9	27 2163 326 394 2812 history2 168 1 0 history2 0 8.5
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D7844  *ASTM D7624  *ASTM D7415	>181 >20 limit/base >20 >20 >30	28 2120 346 420 2598	28 2137 337 411 2576 history1 177 1 1 history1 0.1 7.9 23.8	27 2163 326 394 2812 history2 168 1 0 history2 0 8.5 26.1
Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm Abs/.tmm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m  Method ASTM D5185m  Method  *ASTM D7844  *ASTM D7624  *ASTM D7415  Method	>181 >20 limit/base >20 >30 limit/base	28 2120 346 420 2598	28 2137 337 411 2576 history1 177 1 1 history1 0.1 7.9 23.8 history1	27 2163 326 394 2812 history2 168 1 0 history2 0 8.5 26.1 history2



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