

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



### Machine Id D-232 Component Left Final Drive Flui PHILLIPS 80W90 (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

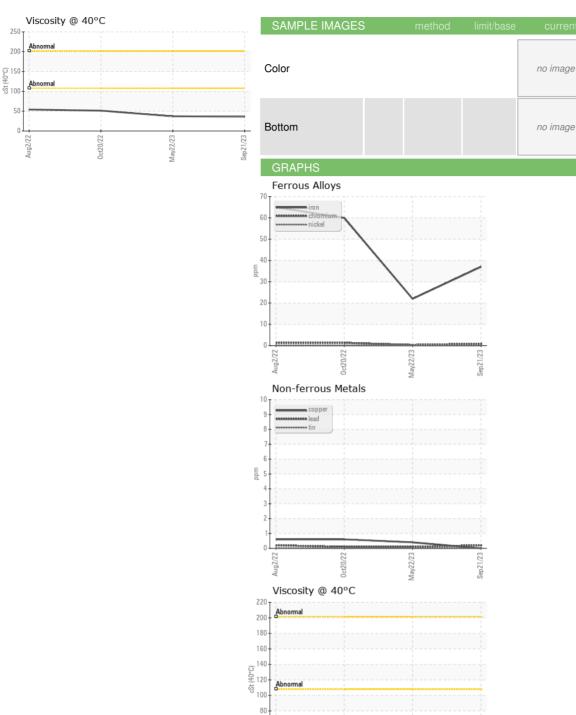
Confirm oil type. The condition of the oil is acceptable for the time in service.

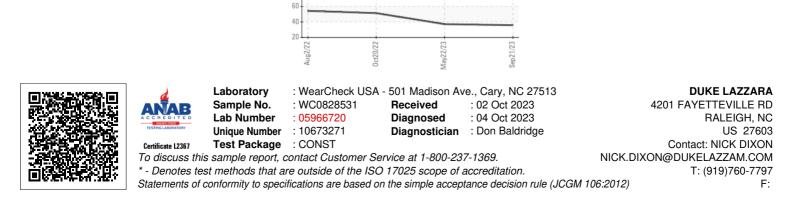
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0828531	WC0780348	WC0663475
Sample Date		Client Info		21 Sep 2023	22 May 2023	20 Oct 2022
Machine Age	hrs	Client Info		2279	1696	1112
Oil Age	hrs	Client Info		1112	584	1112
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	37	22	60
Chromium	ppm	ASTM D5185m	>10	<1	<1	1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	2
Lead	ppm	ASTM D5185m	>25	<1	<1	<1
Copper	ppm	ASTM D5185m		0	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		89	100	2
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		1	<1	3
Magnesium	ppm	ASTM D5185m		23	19	99
Calcium	ppm	ASTM D5185m		3011	3382	3544
Phosphorus	ppm	ASTM D5185m		988	1075	967
Zinc	ppm	ASTM D5185m		1238	1357	1189
Sulfur	ppm	ASTM D5185m		3045	3677	4076
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	222		>75	15	14	7
Sodium	ppm ppm	ASTM D5185m	>75	5	2	4
Potassium	ppm	ASTM D5185m	>20	0	3	6
VISUAL	lelerri	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	-0.L	NEG	NEG	NEG
FLUID PROPERT		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		35.8	37.1	51.3
5:11:40) Rev: 1	601	AG HVI D443			ocation: NICK DI	

Report Id: DUKRAL [WUSCAR] 05966720 (Generated: 10/04/2023 15:11:40) Rev: 1



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Contact/Location: NICK DIXON - DUKRAL

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