



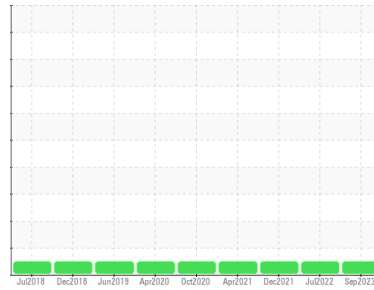
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**VOLVO 12815**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL ROTELLA T4 15W40 (37 QTS)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0836899</b>	WC0692803	WC0617683
Sample Date	Client Info		<b>26 Sep 2023</b>	21 Jul 2022	01 Dec 2021
Machine Age	mls	Client Info	<b>396400</b>	349360	301794
Oil Age	mls	Client Info	<b>24110</b>	25510	27674
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>6.0	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>17</b>	16	17
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	4
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	2	4
Lead	ppm	ASTM D5185m >40	<b>2</b>	2	2
Copper	ppm	ASTM D5185m >330	<b>4</b>	3	5
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>63</b>	15	3
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>64</b>	9	3
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>322</b>	72	40
Calcium	ppm	ASTM D5185m	<b>1558</b>	2159	2320
Phosphorus	ppm	ASTM D5185m	<b>956</b>	858	885
Zinc	ppm	ASTM D5185m	<b>1180</b>	1093	978
Sulfur	ppm	ASTM D5185m	<b>3254</b>	3809	2966

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>4</b>	4	3
Sodium	ppm	ASTM D5185m	<b>7</b>	7	14
Potassium	ppm	ASTM D5185m >20	<b>2</b>	3	4

## INFRA-RED

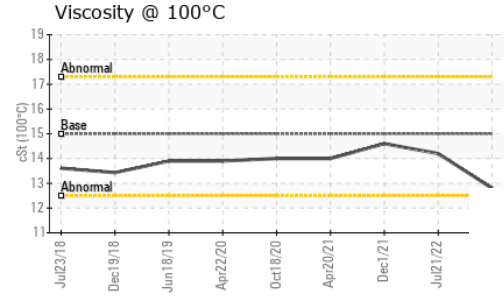
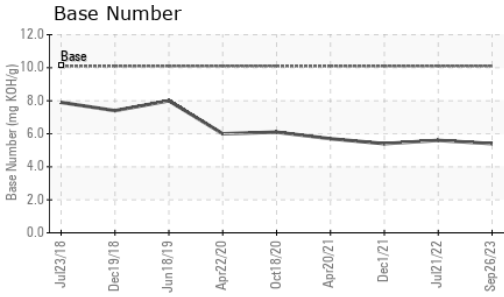
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.5</b>	0.5	0.5
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.1</b>	10.2	8.3
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>23.2</b>	26.5	23

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>17.0</b>	18.3	13.6
Base Number (BN)	mg KOH/g	ASTM D2896 10.1	<b>5.4</b>	5.6	5.4



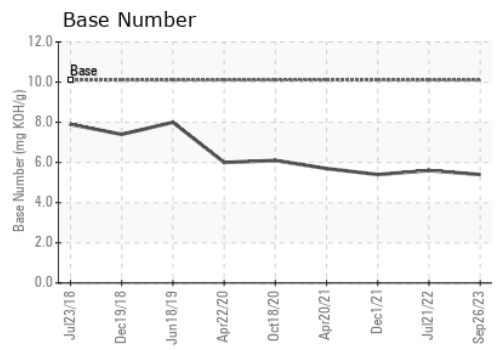
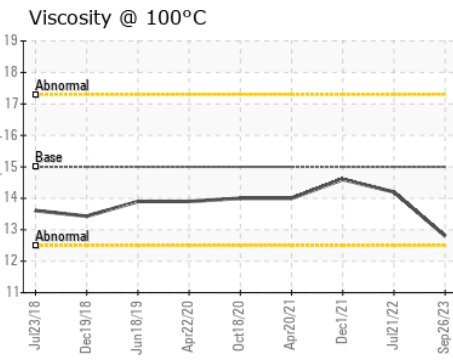
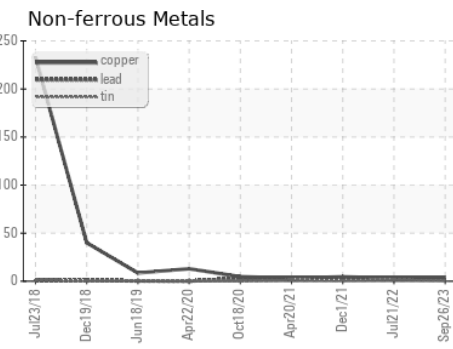
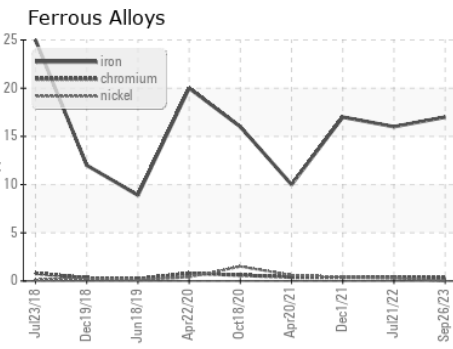
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15	<b>12.8</b>	14.2	14.6

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0836899 **Received** : 02 Oct 2023  
**Lab Number** : **05966878** **Diagnosed** : 03 Oct 2023  
**Unique Number** : 10673429 **Diagnostician** : Wes Davis  
**Test Package** : FLEET

**NOKOMIS - PGT INDUSTRIES INC**  
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 NOKOMIS, FL  
 US 34275  
 Contact: BILL SCHULER  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)