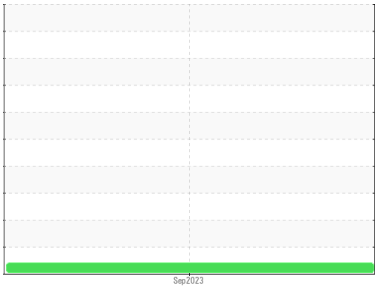
PROBLEM SUMMARY

Sample Rating Trend



ADDITIVES

Machine Id
40-210L
Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

COMPONENT CONDITION SUMMARY

RECOMMENDATION

Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Zinc	ppm	ASTM D5185m		▲ **503**	---	---

Customer Id: MANTUL
Sample No.: WC0750317
Lab Number: 05966997
Test Package: CONST

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

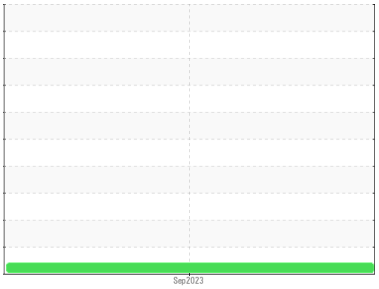
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil.
Flush System	---	---	?	Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



ADDITIVES

Machine Id
40-210L
Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation
Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
Zinc level above manufacturer's recommendations. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0750317**	---	---
Sample Date		Client Info		**05 Sep 2023**	---	---
Machine Age	hrs	Client Info		**2521**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>32	**6**	---	---
Chromium	ppm	ASTM D5185m	>9	**0**	---	---
Nickel	ppm	ASTM D5185m	>5	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>9	**4**	---	---
Lead	ppm	ASTM D5185m	>28	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**7**	---	---
Tin	ppm	ASTM D5185m	>5	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**0**	---	---
Magnesium	ppm	ASTM D5185m		**1**	---	---
Calcium	ppm	ASTM D5185m		**1112**	---	---
Phosphorus	ppm	ASTM D5185m		**769**	---	---
Zinc	ppm	ASTM D5185m		▲ **503**	---	---
Sulfur	ppm	ASTM D5185m		**1458**	---	---

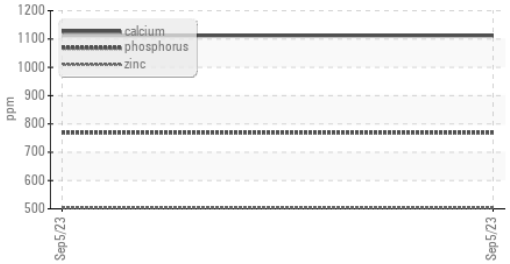
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>11	**3**	---	---
Sodium	ppm	ASTM D5185m	>21	**0**	---	---
Potassium	ppm	ASTM D5185m	>20	**3**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>80000	**1404**	---	---
Particles >6µm		ASTM D7647	>20000	**429**	---	---
Particles >14µm		ASTM D7647	>640	**46**	---	---
Particles >21µm		ASTM D7647	>160	**14**	---	---
Particles >38µm		ASTM D7647	>40	**1**	---	---
Particles >71µm		ASTM D7647	>10	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>23/21/16	**18/16/13**	---	---

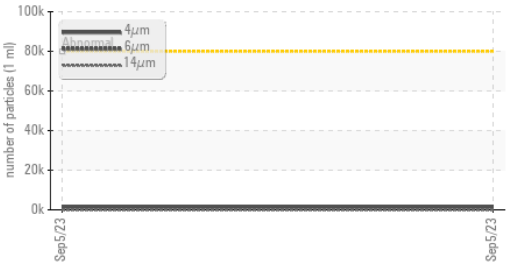
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.978**	---	---

OIL ANALYSIS REPORT

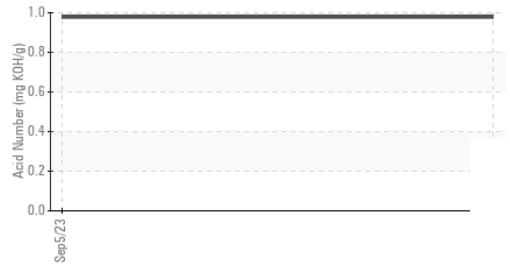
Additives



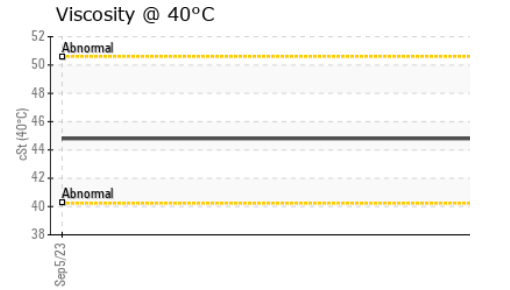
Particle Trend



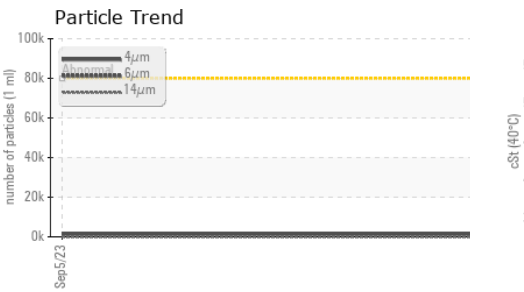
Acid Number



Viscosity @ 40°C



Particle Trend



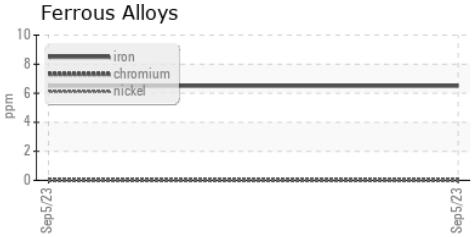
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.075	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**44.8**	---	---

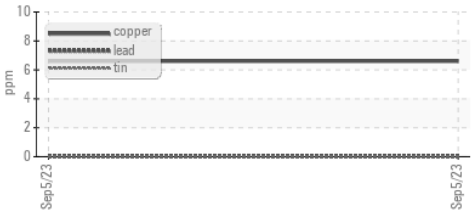
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

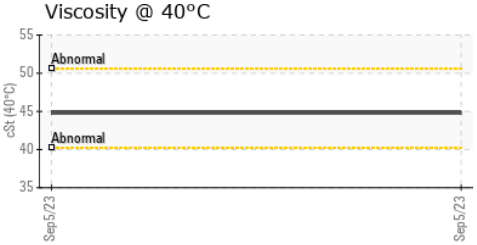
Ferrous Alloys



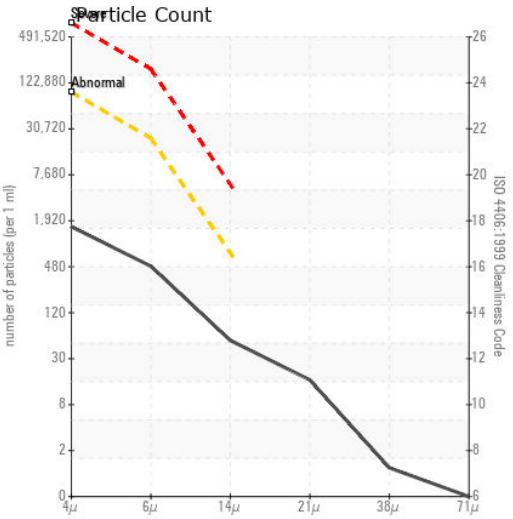
Non-ferrous Metals



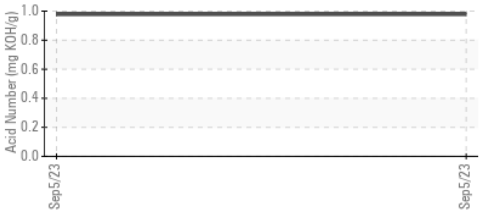
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0750317
Lab Number : 05966997
Unique Number : 10673548
Test Package : CONST

Received : 02 Oct 2023
Diagnosed : 04 Oct 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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