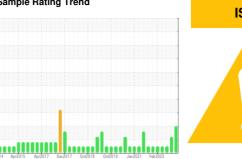


OIL ANALYSIS REPORT

Sample Rating Trend



ISO

NCRTS EPP H Component

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

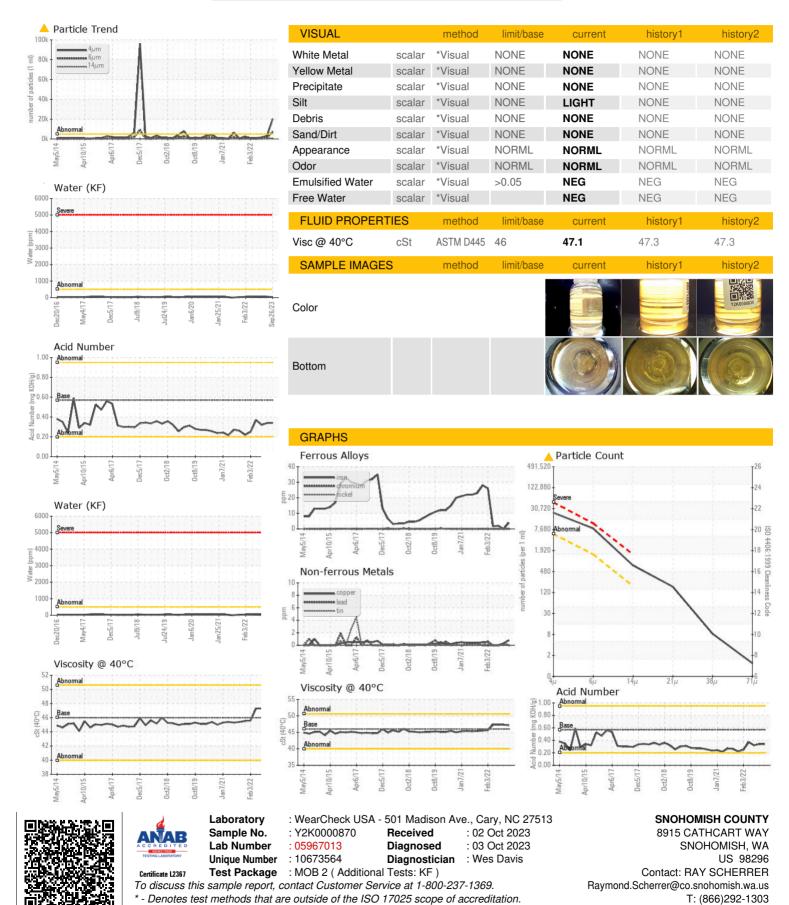
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

#2014 Aud017 Dec2017 Occ2018 Occ2018 Jan2021 Feb.2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		Y2K0000870	Y2K0000850	Y2K0000839
Sample Date		Client Info		26 Sep 2023	26 Jul 2023	18 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	0	2
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	1	<1	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	<1	0	0
0 1 1			200	22	12	17
Calcium	ppm	ASTM D5185m	200	22	12	17
Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m	300	375	343	326
Phosphorus	ppm	ASTM D5185m	300	375	343	326
Phosphorus Zinc	ppm ppm	ASTM D5185m ASTM D5185m	300 370	375 505	343 450	326 425
Phosphorus Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	300 370 2500 limit/base	375 505 1349	343 450 1069	326 425 1210
Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	300 370 2500 limit/base	375 505 1349 current	343 450 1069 history1	326 425 1210 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	300 370 2500 limit/base >15	375 505 1349 current	343 450 1069 history1	326 425 1210 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	300 370 2500 limit/base >15 >20	375 505 1349 current <1	343 450 1069 history1 0	326 425 1210 history2 0 <1
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	300 370 2500 limit/base >15 >20 >0.05	375 505 1349 current <1 0	343 450 1069 history1 0 0	326 425 1210 history2 0 <1
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304	300 370 2500 limit/base >15 >20 >0.05	375 505 1349 current <1 0 <1 0.003	343 450 1069 history1 0 0 0 0.006	326 425 1210 history2 0 <1 0
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304	300 370 2500 limit/base >15 >20 >0.05 >500	375 505 1349 current <1 0 <1 0.003 28.3	343 450 1069 history1 0 0 0 0 0.006 60.1	326 425 1210 history2 0 <1 0 0.006 62.9
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base	375 505 1349 current <1 0 <1 0.003 28.3 current	343 450 1069 history1 0 0 0 0.006 60.1 history1	326 425 1210 history2 0 <1 0 0.006 62.9 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000	375 505 1349 current <1 0 <1 0.003 28.3 current 20244	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250	326 425 1210 history2 0 <1 0 0.006 62.9 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300	375 505 1349	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250 1292	326 425 1210 history2 0 <1 0 0.006 62.9 history2 1701 551
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160	375 505 1349 current <1 0 <1 0.003 28.3 current 20244 7196	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250 1292 ▲ 179	326 425 1210 history2 0 <1 0 0.006 62.9 history2 1701 551 58
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40	375 505 1349 current <1 0 <1 0.003 28.3 current 20244 7196 628 155	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250 1292 ▲ 179 ▲ 57	326 425 1210 history2 0 <1 0 0.006 62.9 history2 1701 551 58 16
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40 >10	375 505 1349 current <1 0 <1 0.003 28.3 current 20244 7196 628 155 7	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250 1292 ▲ 179 ▲ 57 3	326 425 1210 history2 0 <1 0 0.006 62.9 history2 1701 551 58 16 2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647	300 370 2500 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40 >10 >3	375 505 1349 current <1 0 <1 0.003 28.3 current △ 20244 △ 7196 △ 628 △ 155 7 1	343 450 1069 history1 0 0 0 0.006 60.1 history1 3250 1292 ▲ 179 ▲ 57 3 0	326 425 1210 history2 0 <1 0 0.006 62.9 history2 1701 551 58 16 2 0



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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