

### **OIL ANALYSIS REPORT**

Sample Rating Trend

# NCRTS WPP H

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		Y2K0000867	Y2K0000846	Y2K0000837
Sample Date		Client Info		26 Sep 2023	26 Jul 2023	18 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	0	1
Chromium	ppm	ASTM D5185m	>20	5	4	2
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	1	<1	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	1	2	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	<1	0	0
Calcium	ppm	ASTM D5185m	200	47	61	48
Phosphorus	ppm	ASTM D5185m	300	326	437	334
Zinc	ppm	ASTM D5185m	370	433	569	435
Sulfur	ppm	ASTM D5185m	2500	944	1162	1010
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304	>0.05	0.003	0.007	0.004
ppm Water	ppm	ASTM D6304	>500	32.8	72.7	46.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>658</b>	▲ 5023	
Particles >6µm		ASTM D7647	>1300	<u> </u>	<b>1</b> 690	
Particles >14µm		ASTM D7647	>160	<b>A</b> 320	<u> </u>	
Particles >21µm		ASTM D7647	>40	<u> </u>	<u> </u>	
Particles >38µm		ASTM D7647	>10	9	3	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/15</b>	▲ 20/18/15	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045	0.57	0.28	0.29	0.27



## **OIL ANALYSIS REPORT**







Water (KF)

600

500

3000 Water (

2000

100

52

5

4 cSt (40°C) 4 4

43

A 40

lar20





Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: