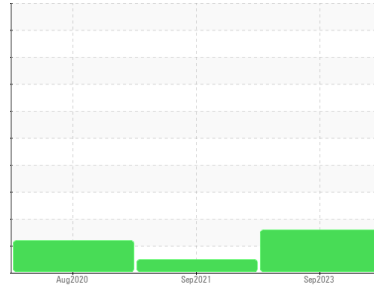




# PROBLEM SUMMARY

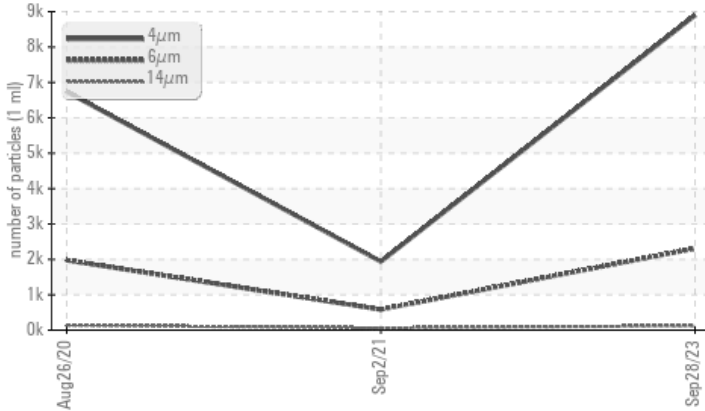
## Sample Rating Trend



Machine Id  
**7008293 (S/N 1277)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 2306	582	▲ 1976
Particles >14µm	ASTM D7647	>80	▲ 122	58	▲ 139
Particles >21µm	ASTM D7647	>20	▲ 21	19	▲ 35
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	16/13	▲ 18/14

Customer Id: ADVCUY  
 Sample No.: KC125308  
 Lab Number: 05967045  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 02 Sep 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 26 Aug 2020 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

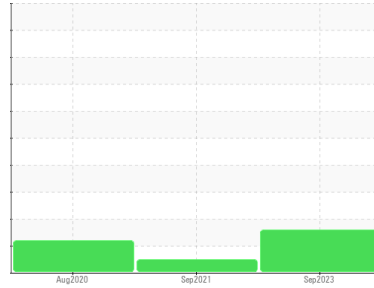
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**7008293 (S/N 1277)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC125308</b>	KC98136	KC78886
Sample Date	Client Info			<b>28 Sep 2023</b>	02 Sep 2021	26 Aug 2020
Machine Age	hrs	Client Info		<b>6809</b>	3714	2150
Oil Age	hrs	Client Info		<b>0</b>	1564	2150
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>ATTENTION</b>	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>6</b>	5	6
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

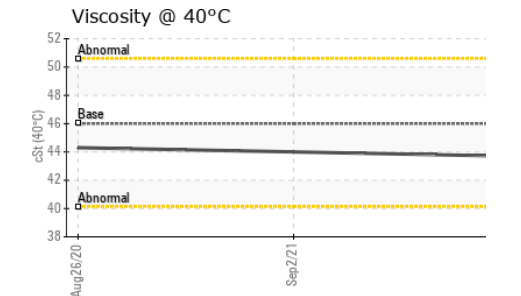
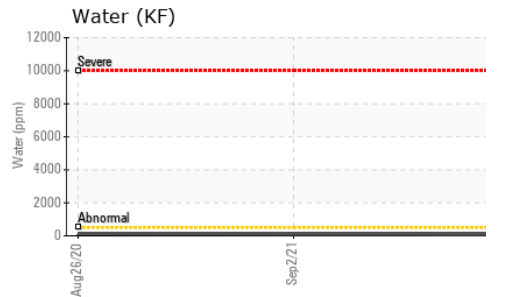
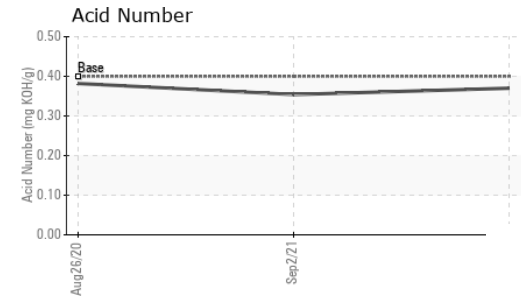
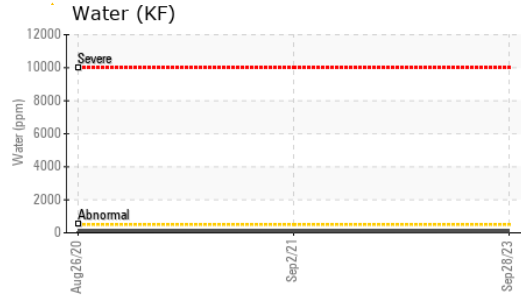
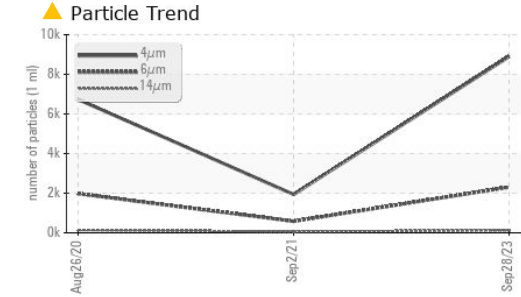
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	13	5
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	90	<b>2</b>	16	19
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	1
Phosphorus	ppm	ASTM D5185m		<b>2</b>	3	4
Zinc	ppm	ASTM D5185m		<b>2</b>	5	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>12</b>	3	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	5	4
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.009</b>	0.011	0.013
ppm Water	ppm	ASTM D6304	>500	<b>94.1</b>	111.5	137.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>8896</b>	1937	6736
Particles >6µm		ASTM D7647	>1300	<b>▲ 2306</b>	582	▲ 1976
Particles >14µm		ASTM D7647	>80	<b>▲ 122</b>	58	▲ 139
Particles >21µm		ASTM D7647	>20	<b>▲ 21</b>	19	▲ 35
Particles >38µm		ASTM D7647	>4	<b>1</b>	2	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 20/18/14</b>	16/13	▲ 18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.37</b>	0.354	0.382

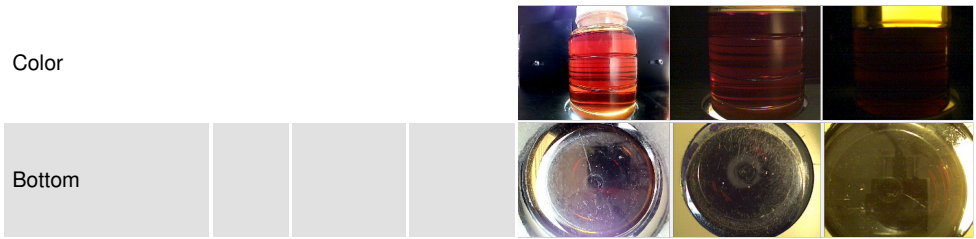
# OIL ANALYSIS REPORT



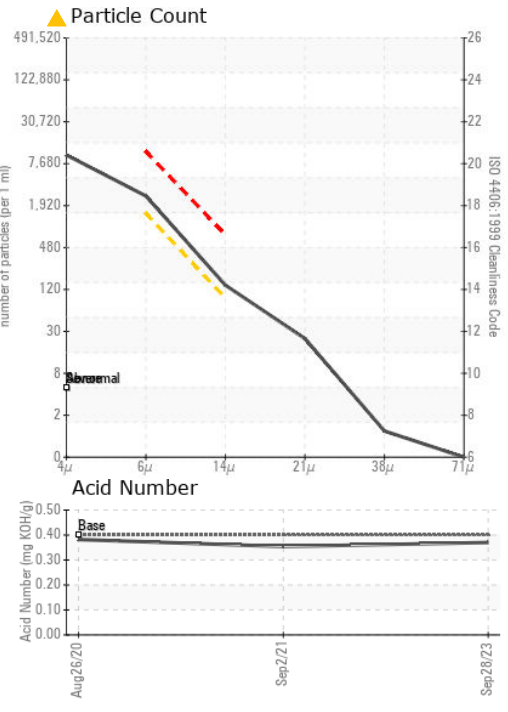
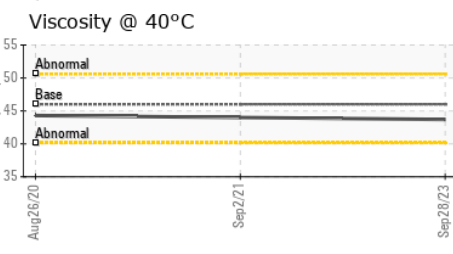
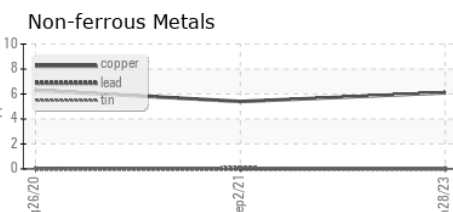
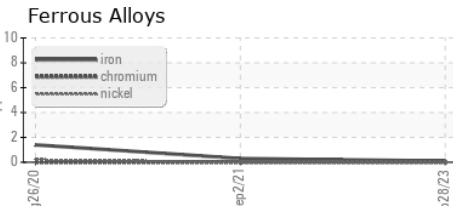
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.7	44.0	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC125308 **Received** : 02 Oct 2023  
**Lab Number** : 05967045 **Diagnosed** : 04 Oct 2023  
**Unique Number** : 10673596 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**ADVANCED POLY PACKAGING**  
 220 ASCOT PARKWAY  
 CUYAHOGA FALLS, OH  
 US 44223  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: