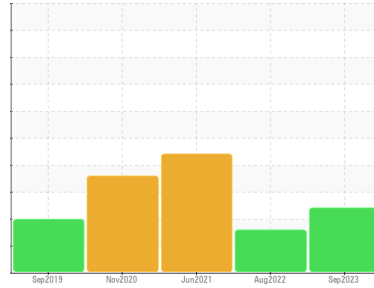




PROBLEM SUMMARY

Sample Rating Trend



WATER



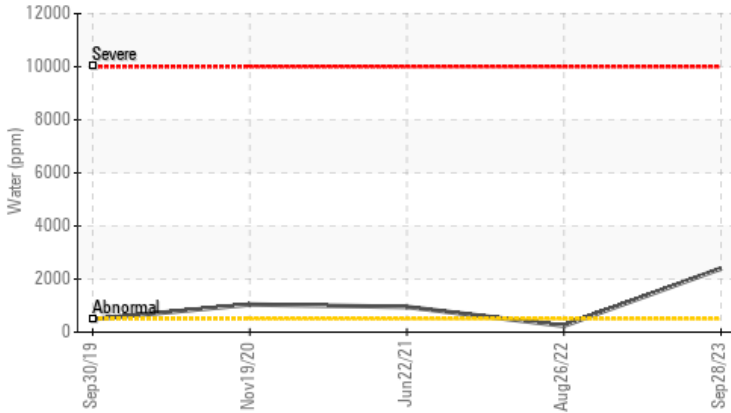
Machine Id
KAESER 5C 5600853 (S/N 1008)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ 0.240	0.023	▲ 0.095
ppm Water	ppm	ASTM D6304	>500	▲ 2400	238.4	▲ 950
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE	▲ MODER

Customer Id: BIRCHA
 Sample No.: KCPA000842
 Lab Number: 05967080
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

26 Aug 2022 Diag: Angela Borella

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Jun 2021 Diag: Jonathan Hester

WATER



We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend you service the filters on this component. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Nov 2020 Diag: Jonathan Hester

WATER



We advise that you stop the unit and follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

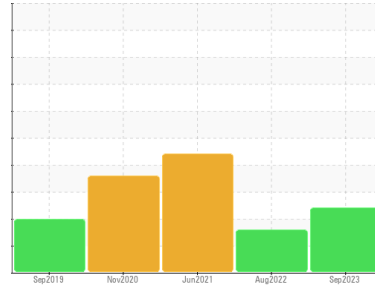
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 5C 5600853 (S/N 1008)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. There is a high amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA000842	KCP30915	KCP26341
Sample Date	Client Info		28 Sep 2023	26 Aug 2022	22 Jun 2021
Machine Age	hrs	Client Info	6059	5006	4007
Oil Age	hrs	Client Info	0	2961	1000
Oil Changed	Client Info		N/A	Changed	Not Changd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	0	0
Lead	ppm	ASTM D5185m >10	<1	0	<1
Copper	ppm	ASTM D5185m >50	17	30	27
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 90	0	<1	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 100	2	0	2
Calcium	ppm	ASTM D5185m 0	0	<1	0
Phosphorus	ppm	ASTM D5185m 0	14	2	2
Zinc	ppm	ASTM D5185m 0	22	42	31
Sulfur	ppm	ASTM D5185m 23500	19697	17112	14783

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	▲ 0.240	0.023	▲ 0.095
ppm Water	ppm	ASTM D6304 >500	▲ 2400	238.4	▲ 950

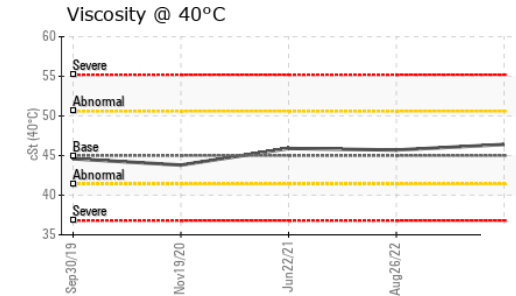
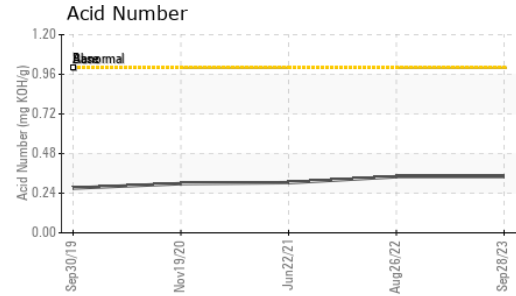
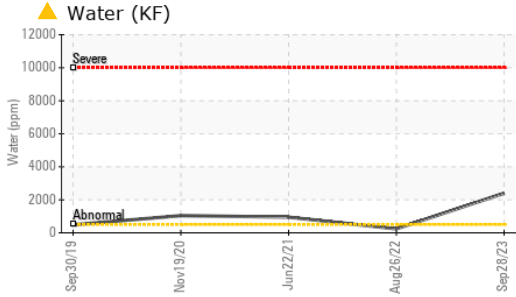
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		---	11089	---
Particles >6µm	ASTM D7647 >1300		---	▲ 3090	---
Particles >14µm	ASTM D7647 >80		---	▲ 273	---
Particles >21µm	ASTM D7647 >20		---	▲ 84	---
Particles >38µm	ASTM D7647 >4		---	5	---
Particles >71µm	ASTM D7647 >3		---	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		---	▲ 21/19/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.34	0.34	0.304

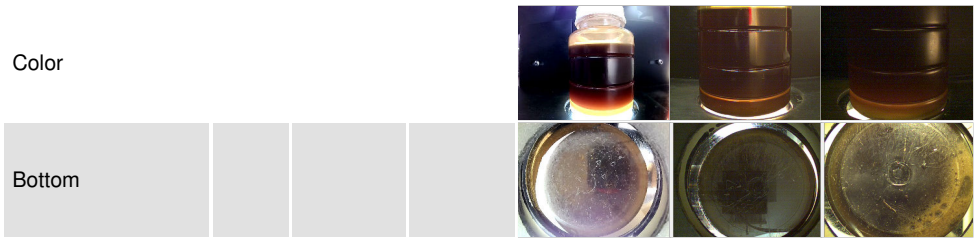
OIL ANALYSIS REPORT



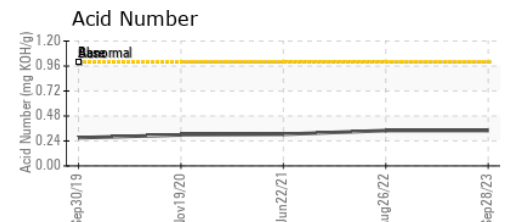
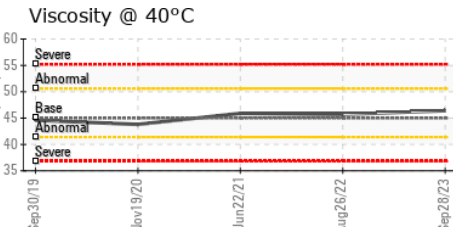
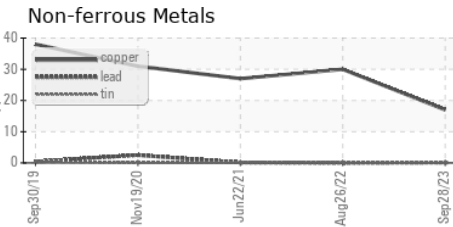
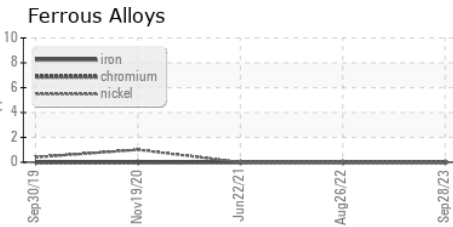
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ HEAVY	NONE	▲ MODER
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG
Free Water	scalar	*Visual		NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.4	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA000842 **Received** : 02 Oct 2023
Lab Number : 05967080 **Diagnosed** : 06 Oct 2023
Unique Number : 10673631 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

BIRDSONG BREWERY
 1016 N DAVIDSON ST
 CHARLOTTE, NC
 US 28206
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: