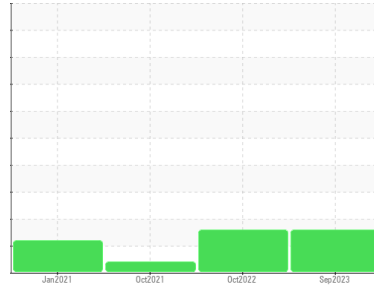


PROBLEM SUMMARY

Sample Rating Trend



ISO



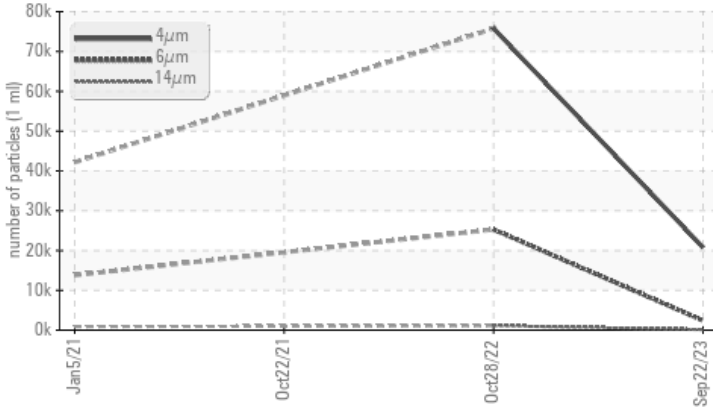
Machine Id
4922090 (S/N 1545)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2388	▲ 25287	---
Particles >14µm	ASTM D7647	>80	▲ 122	▲ 1114	---
Particles >21µm	ASTM D7647	>20	▲ 27	▲ 171	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/18/14	▲ 23/22/17	---

Customer Id: TRUDOY
Sample No.: KC121461
Lab Number: 05967085
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

28 Oct 2022 Diag: Angela Borella

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Oct 2021 Diag: Don Baldrige

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



05 Jan 2021 Diag: Angela Borella

ISO



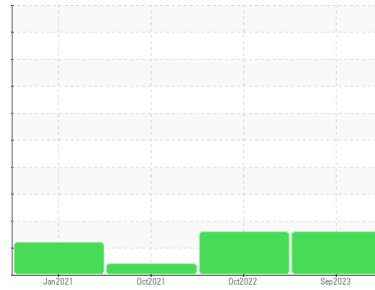
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
4922090 (S/N 1545)

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC121461	KC104769	KC97863
Sample Date	Client Info	22 Sep 2023	28 Oct 2022	22 Oct 2021
Machine Age	hrs	24994	23147	21630
Oil Age	hrs	0	1517	4200
Oil Changed	Client Info	N/A	Not Changd	Changed
Sample Status		ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	1
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	7	2	5
Tin	ppm	ASTM D5185m >10	0	<1	<1
Antimony	ppm	ASTM D5185m	---	---	<1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 90	<1	49	<1
Molybdenum	ppm	ASTM D5185m 0	0	<1	<1
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 100	29	78	26
Calcium	ppm	ASTM D5185m 0	0	8	0
Phosphorus	ppm	ASTM D5185m 0	2	38	7
Zinc	ppm	ASTM D5185m 0	32	11	42

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	6	6	6
Sodium	ppm	ASTM D5185m	<1	9	10
Potassium	ppm	ASTM D5185m >20	6	<1	2
Water	%	ASTM D6304 >0.05	0.017	0.013	0.017
ppm Water	ppm	ASTM D6304 >500	170.2	136.2	175.6

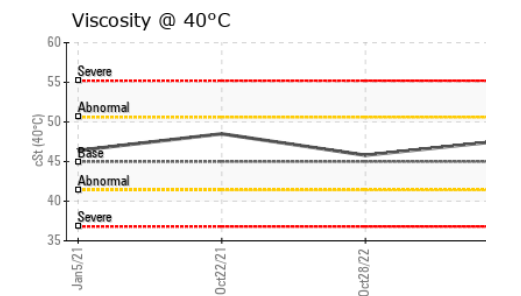
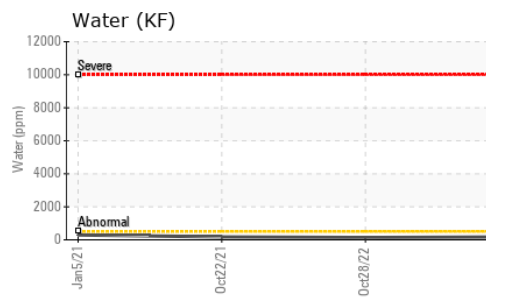
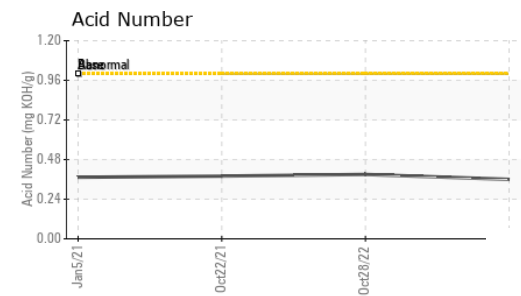
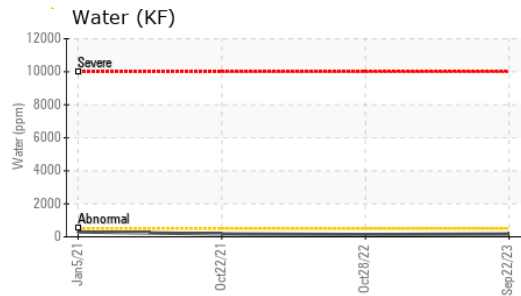
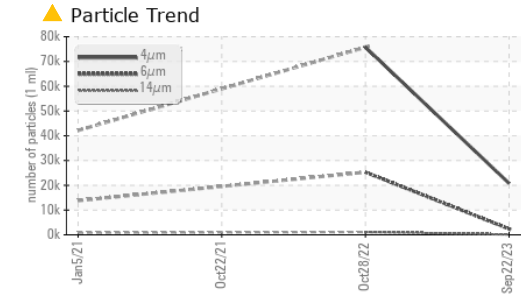
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	20775	75772	---
Particles >6µm	ASTM D7647 >1300	▲ 2388	▲ 25287	---
Particles >14µm	ASTM D7647 >80	▲ 122	▲ 1114	---
Particles >21µm	ASTM D7647 >20	▲ 27	▲ 171	---
Particles >38µm	ASTM D7647 >4	0	4	---
Particles >71µm	ASTM D7647 >3	0	1	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 22/18/14	▲ 23/22/17	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.36	0.39	0.380

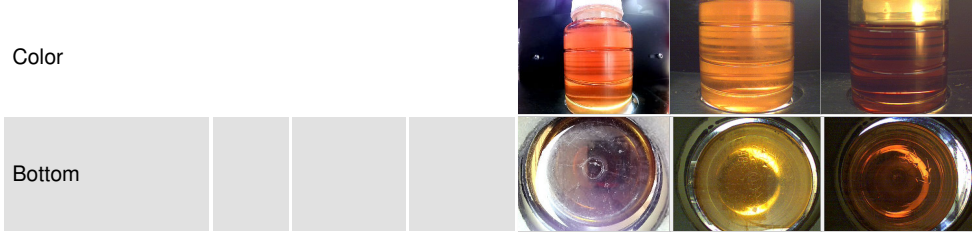
OIL ANALYSIS REPORT



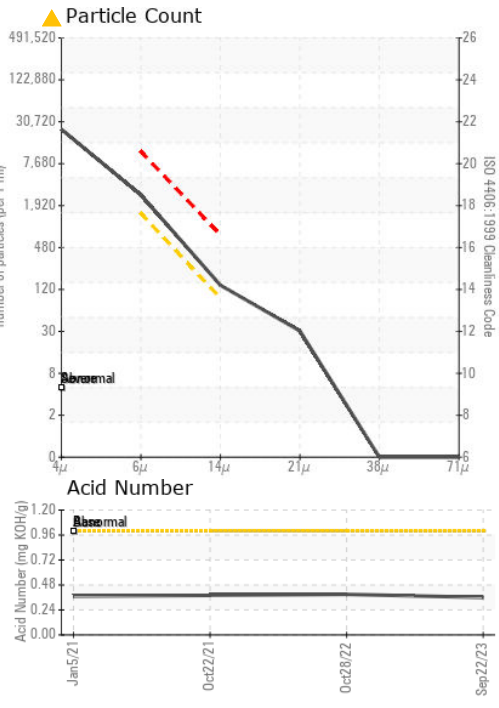
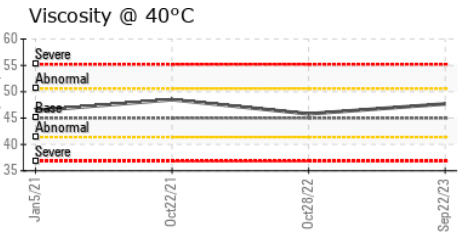
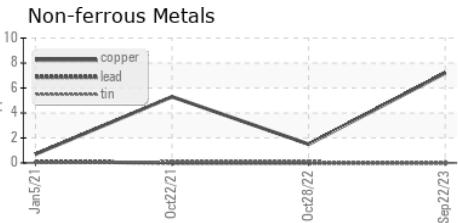
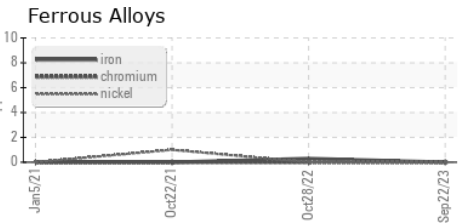
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.7	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC121461 **Received** : 02 Oct 2023
Lab Number : 05967085 **Diagnosed** : 04 Oct 2023
Unique Number : 10673636 **Diagnostician** : Don Baldrige
Test Package : IND 2

TRUSCO - PROLINE TRUSS
 12527 PORR RD
 DOYLESTOWN, OH
 US 44230
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
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