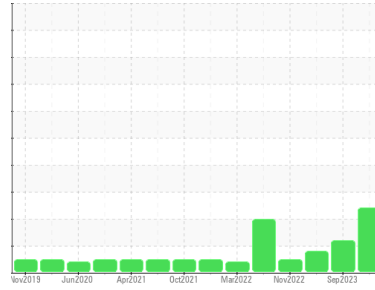




# PROBLEM SUMMARY

Sample Rating Trend



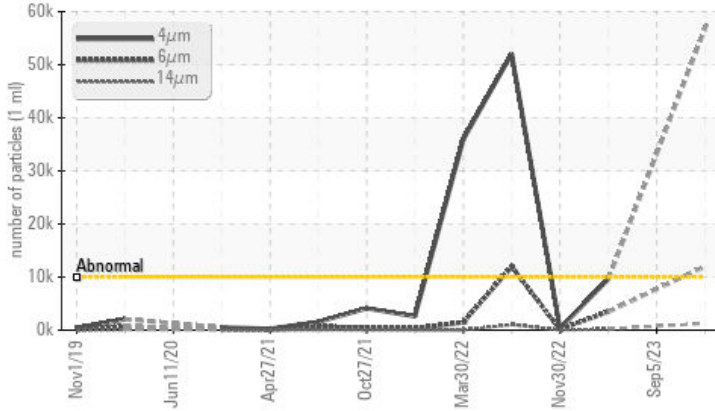
ISO



Machine Id  
**QUINCY AIR COMPRESSOR (MAIN) (S/N 98218H)**  
 Component  
**Compressor**  
 Fluid  
**USPI AIR 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	ASTM D7647	ABNORMAL	ABNORMAL	ATTENTION
Particles >4µm	>10000	▲ 56850	---	9622	
Particles >6µm	>2500	▲ 12007	---	▲ 3473	
Particles >14µm	>320	▲ 1260	---	198	
Particles >21µm	>80	▲ 471	---	38	
Particles >38µm	>20	▲ 37	---	2	
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 23/21/17	---	▲ 20/19/15	

Customer Id: CARSTOCA  
 Sample No.: USPM29843  
 Lab Number: 05967107  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 05 Sep 2023 Diag: Doug Bogart

#### VISUAL METAL



We recommend you service the filters on this component. We advise that you inspect for the source(s) of metal. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. All component wear rates are normal. No other contaminants were detected in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 Mar 2023 Diag: Doug Bogart

#### ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 30 Nov 2022 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

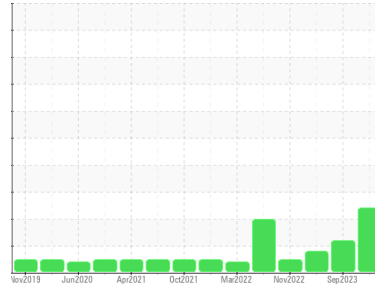
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



## Machine Id QUINCY AIR COMPRESSOR (MAIN) (S/N 98218H)

Component  
Compressor  
Fluid  
USPI AIR 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM29843</b>	USP222020	USP05799211
Sample Date	Client Info		<b>02 Oct 2023</b>	05 Sep 2023	21 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	44639	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ATTENTION

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 1	<b>1</b>	2	2
Zinc	ppm	ASTM D5185m 0	<b>0</b>	3	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	0	0

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304 >0.2	<b>0.041</b>	0.039	0.063
ppm Water	ppm	ASTM D6304 >2000	<b>413.9</b>	392.2	637.8

### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 56850</b>	---	9622
Particles >6µm	ASTM D7647	>2500	<b>▲ 12007</b>	---	▲ 3473
Particles >14µm	ASTM D7647	>320	<b>▲ 1260</b>	---	198
Particles >21µm	ASTM D7647	>80	<b>▲ 471</b>	---	38
Particles >38µm	ASTM D7647	>20	<b>▲ 37</b>	---	2
Particles >71µm	ASTM D7647	>4	<b>3</b>	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 23/21/17</b>	---	▲ 20/19/15

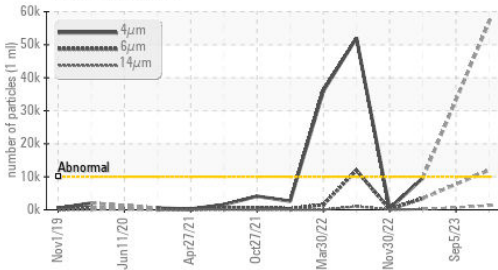
### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.40</b>	0.40	0.26



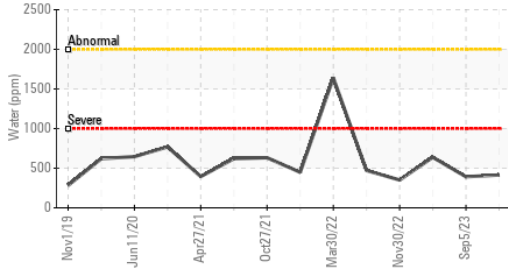
# OIL ANALYSIS REPORT

### ▲ Particle Trend



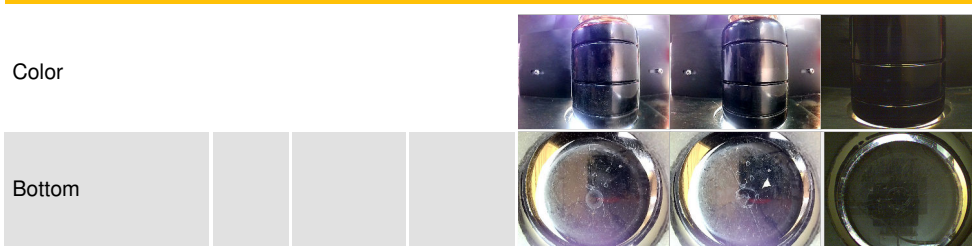
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ HEAVY	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

### Water (KF)

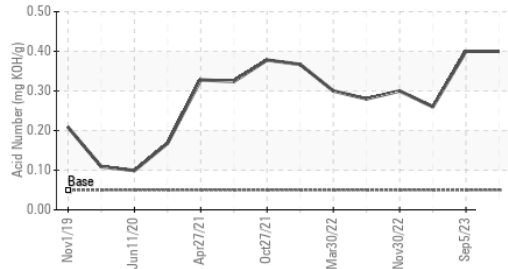


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	48.9	49.0

### SAMPLE IMAGES

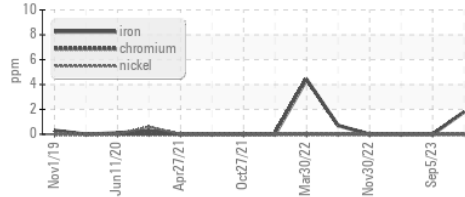


### Acid Number

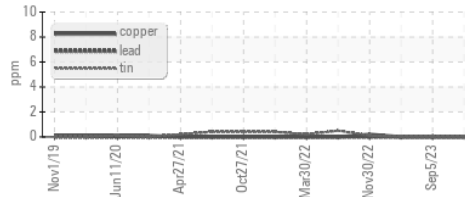


### GRAPHS

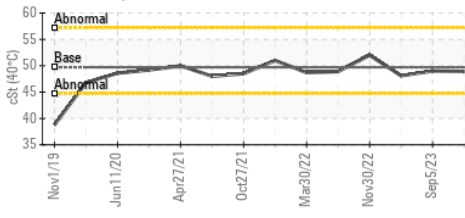
#### Ferrous Alloys



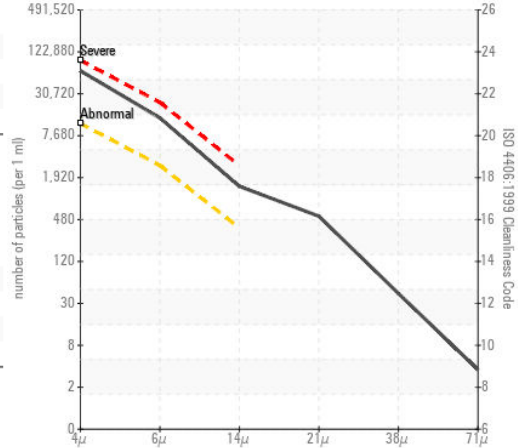
#### Non-ferrous Metals



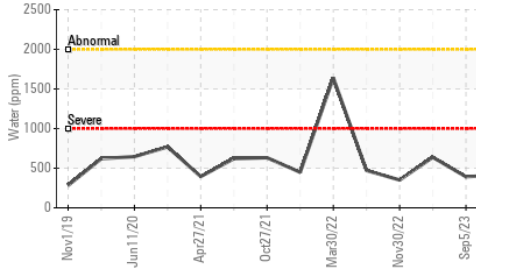
#### Viscosity @ 40°C



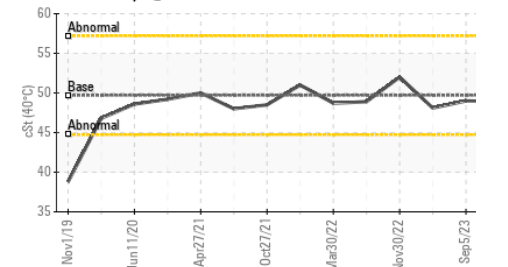
#### ▲ Particle Count



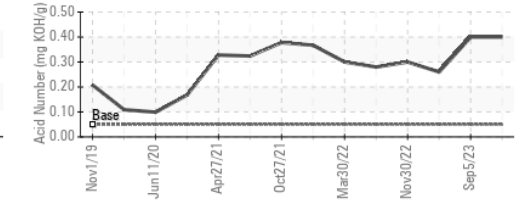
### Water (KF)



### Viscosity @ 40°C



#### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29843  
**Lab Number** : 05967107  
**Unique Number** : 10673658  
**Test Package** : IND 2

**CARGILL FEED & NUTRITION - STOCKTON**  
 4344 S EL DORADO ST  
 STOCKTON, CA  
 US 95201  
 Contact: Matt Sadler  
 matthew\_sadler@cargill.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: