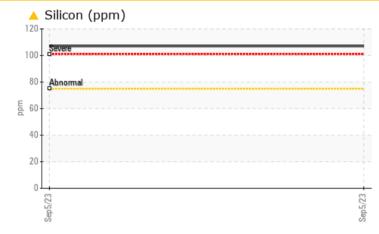
PROBLEM SUMMARY

Sample Rating Trend

Machine Id **40-210L** Component **Right Final Drive** Filuid **GEAR OIL SAE 80W90 (--- GAL)**

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status				ABNORMAL					
Silicon	ppm	ASTM D5185m	>75	<u> </u>					

Customer Id: MANTUL Sample No.: WC0750319 Lab Number: 05967251 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

SAMPLE INFORMATION method limit/base current history1



history2

Machine Id **40-210L** Component **Right Final Drive** Fluid **GEAR OIL SAE 80W90 (--- GAL)**

DIAGNOSIS

A Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

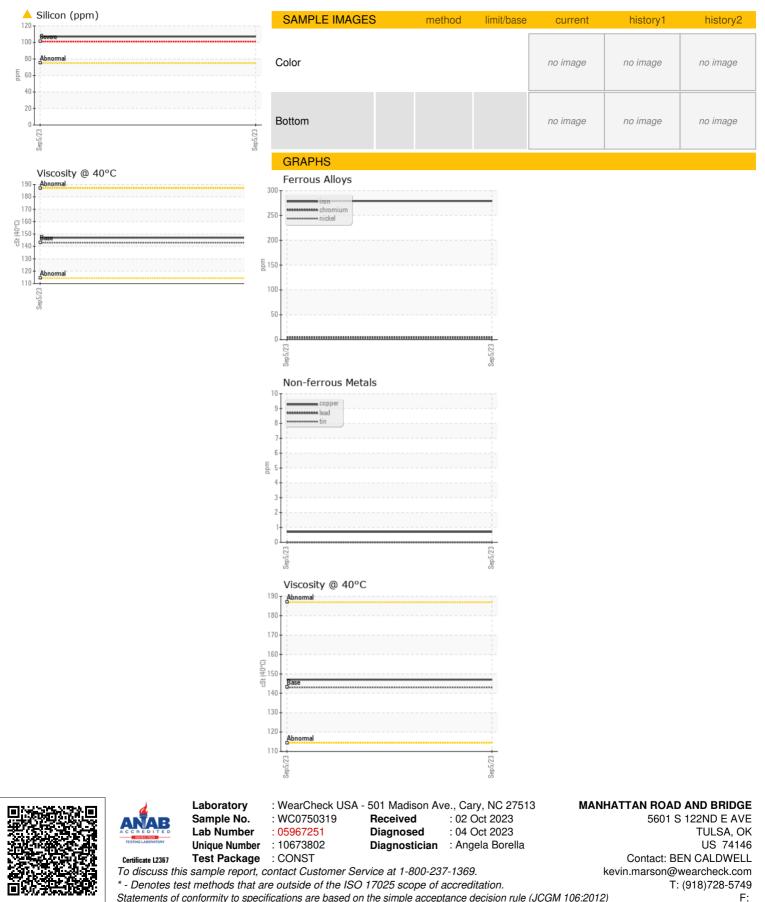
The condition of the oil is acceptable for the time in service.

SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0750319		
Sample Date		Client Info		05 Sep 2023		
Machine Age	hrs	Client Info		2521		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
·	_					
WEAR METALS	5	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>750	279		
Chromium	ppm	ASTM D5185m	>9	4		
Nickel	ppm	ASTM D5185m	>10	2		
Fitanium	ppm	ASTM D5185m		2		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>40	19		
_ead	ppm	ASTM D5185m	>15	0		
Copper	ppm	ASTM D5185m	>40	<1		
Fin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	-	<1		
Cadmium	ppm	ASTM D5185m		0		
	ppm			U U		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	400	188		
Barium	ppm	ASTM D5185m	200	0		
Nolybdenum	ppm	ASTM D5185m	12	<1		
Vanganese	ppm	ASTM D5185m		4		
Vagnesium	ppm	ASTM D5185m	12	2		
Calcium	ppm	ASTM D5185m	150	12		
Phosphorus	ppm	ASTM D5185m	1650	903		
Zinc	ppm	ASTM D5185m	125	1		
Sulfur	ppm	ASTM D5185m	22500	18154		
CONTAMINANT	re	method	limit/base	current	history1	history2
					Thistory	Thistory 2
Silicon	ppm	ASTM D5185m	>75	107		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	5		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar		NONE	NONE		
		*Visual *Visual				
Sand/Dirt	scalar		NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.075	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPER	RTIES	method	limit/base	current	history1	history2
√isc @ 40°C	cSt	ASTM D445	143	147		
	0.01				on: BEN CALDW	

Report Id: MANTUL [WUSCAR] 05967251 (Generated: 10/05/2023 05:22:56) Rev: 1



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: BEN CALDWELL - MANTUL