

## **OIL ANALYSIS REPORT**

Sample Rating Trend







Machine Id **40-210L** Component **Swing Drive** Fluid **GEAR OIL SAE 80W90 (--- GAL)** 

#### DIAGNOSIS

## Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

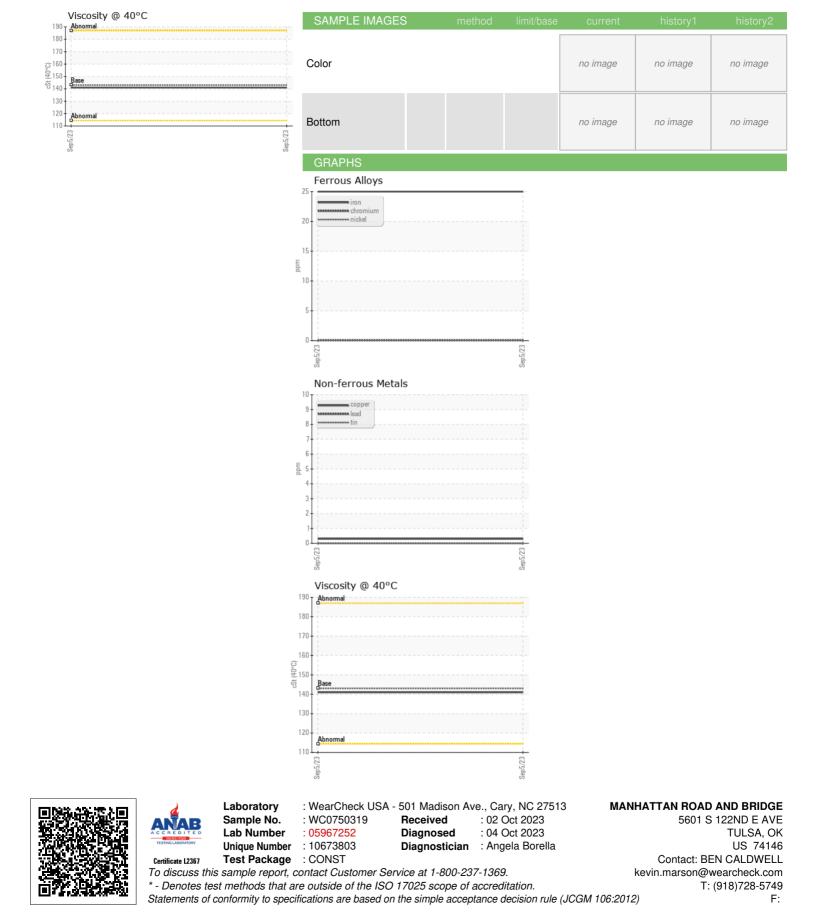
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0750319		
Sample Date		Client Info		05 Sep 2023		
Machine Age	hrs	Client Info		2521		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
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WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>151	25		
Chromium	ppm	ASTM D5185m	>11	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>21	0		
Lead	ppm	ASTM D5185m	>51	0		
Copper	ppm	ASTM D5185m	>51	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	400	220		
Barium	ppm	ASTM D5185m	200	0		
Volybdenum	ppm	ASTM D5185m	12	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	12	0		
Calcium	ppm	ASTM D5185m	150	2		
Phosphorus	ppm	ASTM D5185m	1650	966		
Zinc	ppm	ASTM D5185m	125	0		
Sulfur	ppm	ASTM D5185m	22500	19129		
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>31	4		
Sodium	ppm	ASTM D5185m	>170	<1		
Potassium	ppm	ASTM D5185m	>20	0		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	143	141		
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Contact/Location: BEN CALDWELL - MANTUL



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