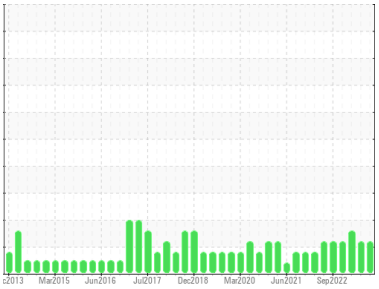
PROBLEM SUMMARY

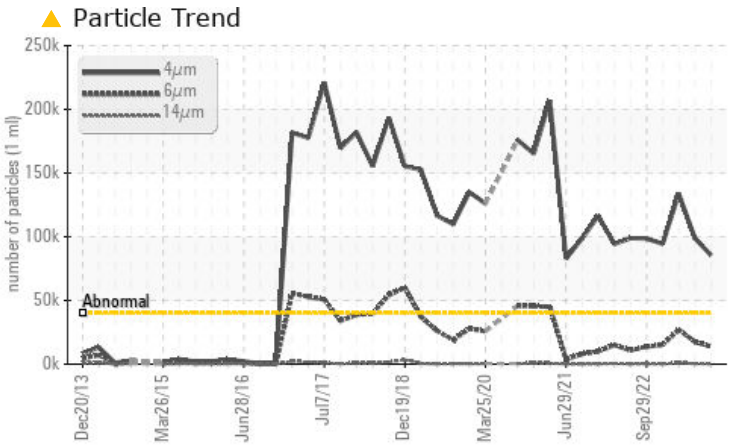
Sample Rating Trend



ISO

Machine Id
42 IN MILL 48
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>40000	▲ **85481**	▲ 98832	▲ 133789
Particles >6µm		ASTM D7647	>5000	▲ **13876**	▲ 17522	▲ 27071
Oil Cleanliness		ISO 4406 (c)	>22/19/16	▲ **24/21/14**	▲ 24/21/16	▲ 24/22/17

Customer Id: ZAPDAR
Sample No.: ST43727
Lab Number: 05967800
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Contact Required	---	---	?	Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

HISTORICAL DIAGNOSIS

29 Jun 2023 Diag: Don Baldridge

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

30 Mar 2023 Diag: Don Baldridge

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

22 Dec 2022 Diag: Jonathan Hester

ISO

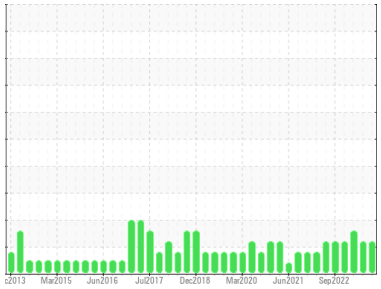
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
42 IN MILL 48
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST43727**	ST43571	ST44042
Sample Date		Client Info		**28 Sep 2023**	29 Jun 2023	30 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**11**	9	9
Chromium	ppm	ASTM D5185m	>15	**<1**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	0	<1
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	0
Tin	ppm	ASTM D5185m	>25	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**17**	11	14
Barium	ppm	ASTM D5185m	15	**0**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	50	**0**	0	<1
Calcium	ppm	ASTM D5185m	50	**1**	0	0
Phosphorus	ppm	ASTM D5185m	350	**517**	425	461
Zinc	ppm	ASTM D5185m	100	**<1**	4	0
Sulfur	ppm	ASTM D5185m	12500	**7122**	5457	6598

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**5**	4	4
Sodium	ppm	ASTM D5185m		**2**	0	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0
Water	%	ASTM D6304	>0.2	**0.013**	0.023	0.00
ppm Water	ppm	ASTM D6304	>2000	**135.7**	239.2	0.00

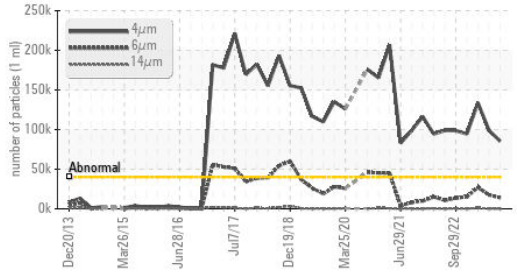
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>40000	▲ **85481**	▲ 98832	▲ 133789
Particles >6µm		ASTM D7647	>5000	▲ **13876**	▲ 17522	▲ 27071
Particles >14µm		ASTM D7647	>640	**142**	409	▲ 938
Particles >21µm		ASTM D7647	>160	**13**	57	117
Particles >38µm		ASTM D7647	>40	**0**	1	3
Particles >71µm		ASTM D7647	>10	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>22/19/16	▲ **24/21/14**	▲ 24/21/16	▲ 24/22/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**1.08**	1.06	1.13

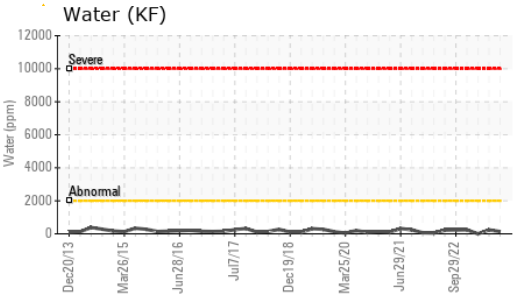
OIL ANALYSIS REPORT

STAUFF FILTRATION TECHNOLOGY

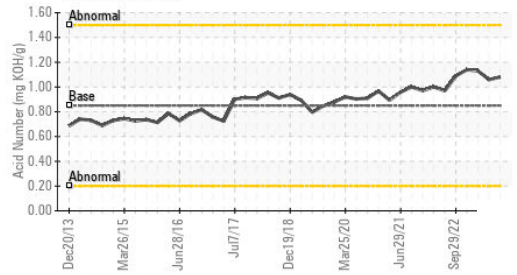
Particle Trend



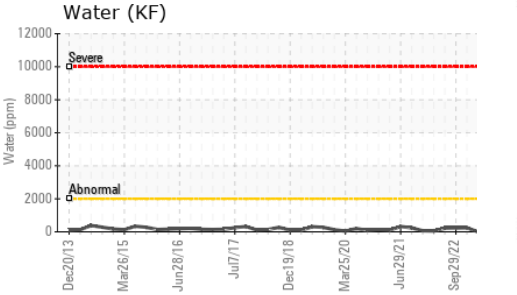
Water (KF)



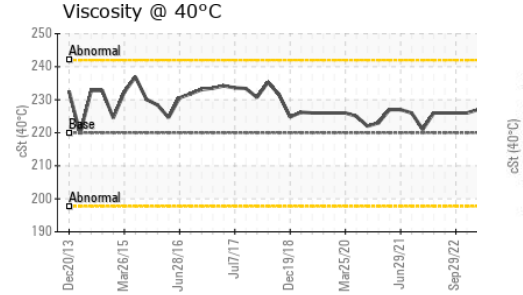
Acid Number



Water (KF)

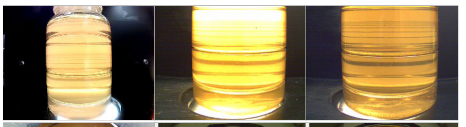
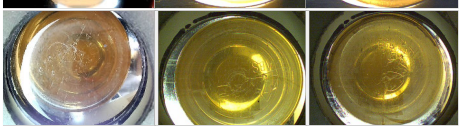


Viscosity @ 40°C



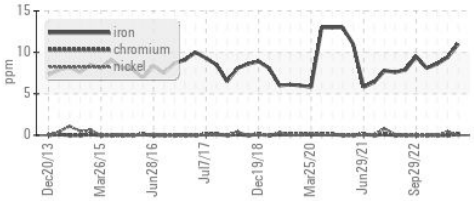
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**224**	225	227

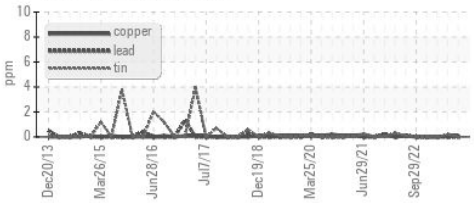
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

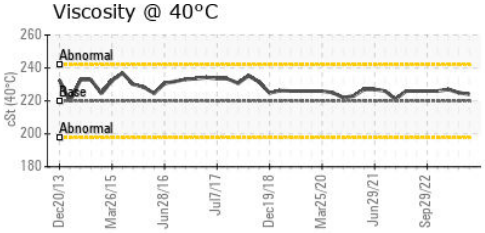
Ferrous Alloys



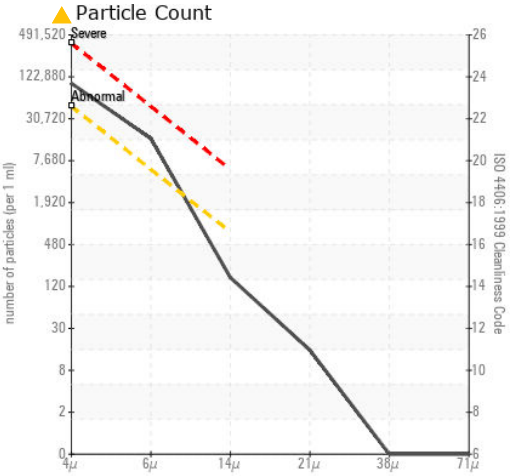
Non-ferrous Metals



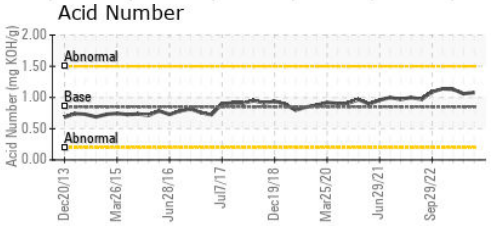
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST43727 **Received** : 03 Oct 2023
Lab Number : 05967800 **Diagnosed** : 04 Oct 2023
Unique Number : 10674351 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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