



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ACAS 115**  
 Machine Id  
**KAESER 1177**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05967878</b>	---	---
Sample Date	Client Info			<b>20 Sep 2023</b>	---	---
Machine Age	hrs	Client Info		<b>43102</b>	---	---
Oil Age	hrs	Client Info		<b>1103</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>2</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>96</b>	---	---
Zinc	ppm	ASTM D5185m		<b>20</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>77</b>	---	---

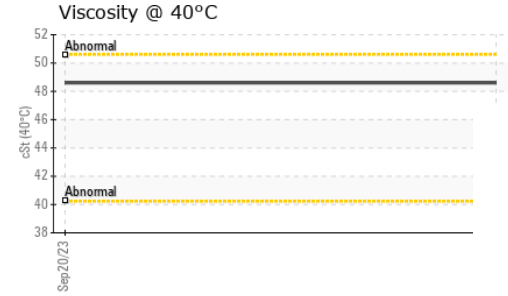
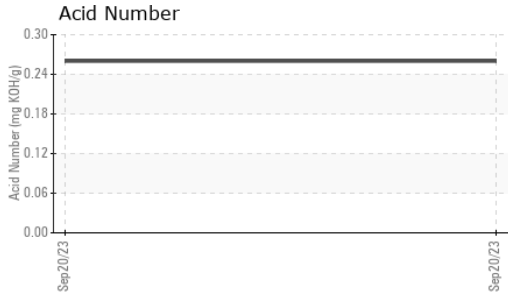
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>5</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.26</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---



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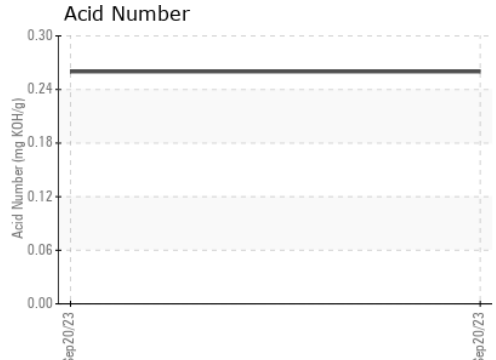
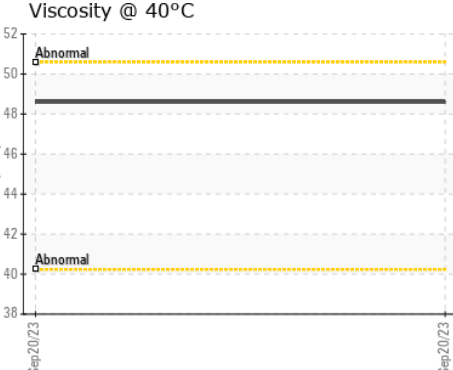
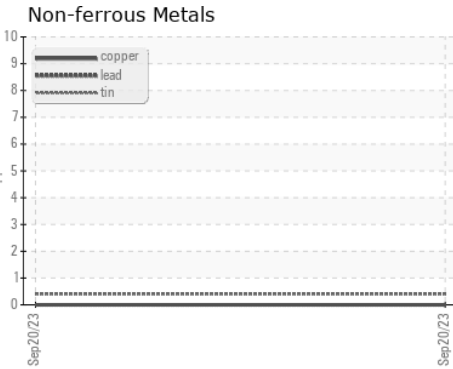
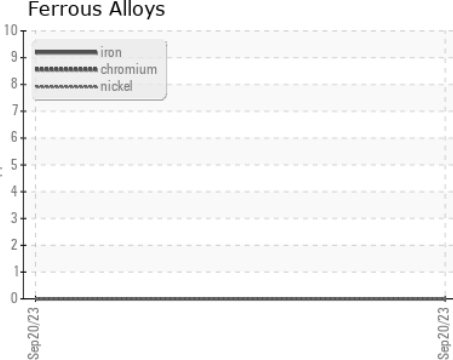
FLUID PROPERTIES	method	limit/base	current	history1	history2
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Visc @ 40°C	cSt	ASTM D445	<b>48.6</b>	---	---
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SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS
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Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05967878    **Received** : 03 Oct 2023  
**Lab Number** : 05967878    **Diagnosed** : 05 Oct 2023  
**Unique Number** : 10674429    **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**ADVANCED COMPRESSED AIR SOLUTIONS (ACAS)**  
 9421 FM 2920 RD BLDG 23  
 TOMBALL, TX  
 US 77375  
 Contact: JIM SUAREZ  
 jim@advancedcompressedair.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: