



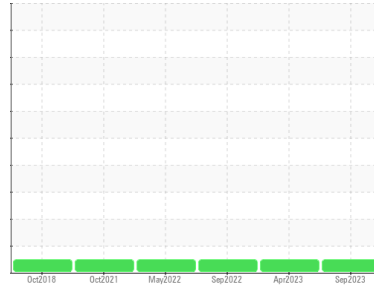
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ACI 46
 Machine Id
KAESER 0185099 - BOWMAN WOODWORKING
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05967895	UCH05833967	UCH05656365
Sample Date	Client Info		28 Sep 2023	25 Apr 2023	27 Sep 2022
Machine Age	hrs	Client Info	84040	0	81472
Oil Age	hrs	Client Info	4993	3876	1018
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	<1	0	<1
Tin	ppm	ASTM D5185m >10	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1.5	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0.3	<1	0	0
Magnesium	ppm	ASTM D5185m 0	<1	0	<1
Calcium	ppm	ASTM D5185m 0	2	0	0
Phosphorus	ppm	ASTM D5185m 406	315	269	291
Zinc	ppm	ASTM D5185m 0	21	11	11
Sulfur	ppm	ASTM D5185m 1283	476	360	534

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	3	3
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	0

FLUID DEGRADATION

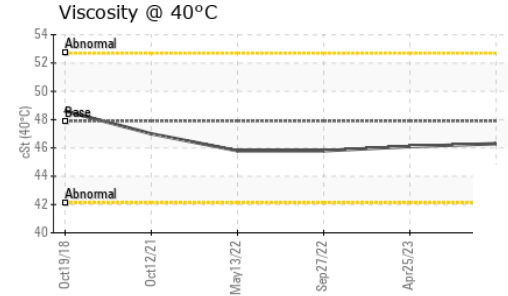
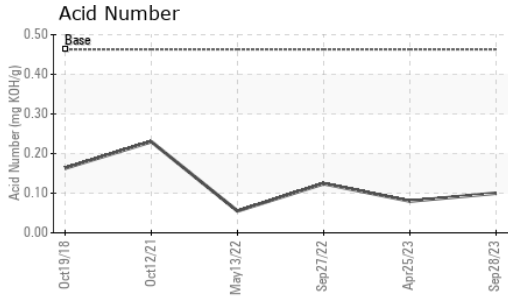
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	0.10	0.08	0.124

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

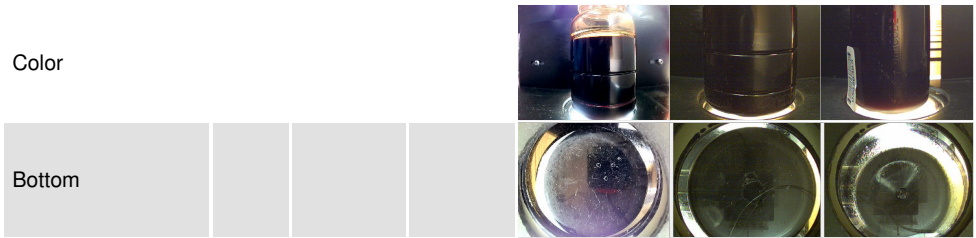


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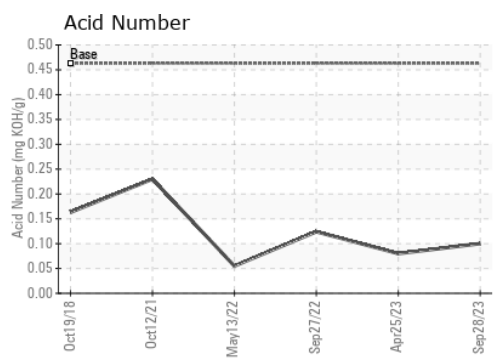
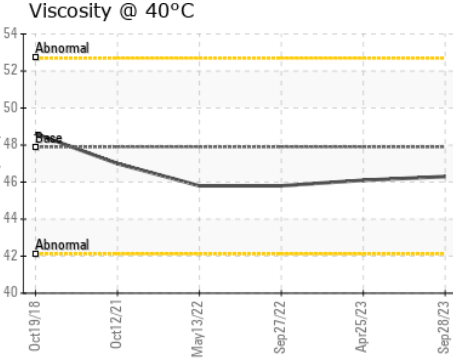
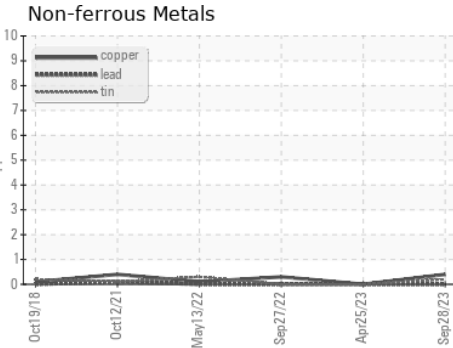
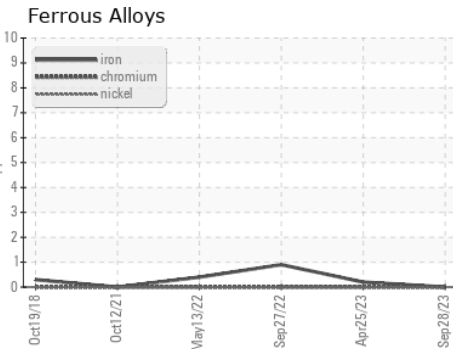


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	46.1	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05967895 **Received** : 03 Oct 2023
Lab Number : 05967895 **Diagnosed** : 05 Oct 2023
Unique Number : 10674446 **Diagnostician** : Jonathan Hester
Test Package : IND 2

ATLANTIC COMPRESSORS
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 US 24153
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 bill@atlanticcompressors.com
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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)