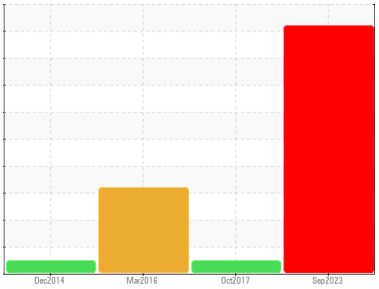
PROBLEM SUMMARY

Sample Rating Trend

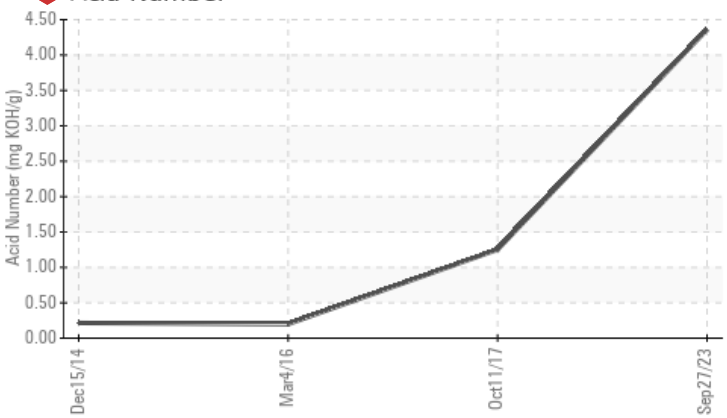


WEAR

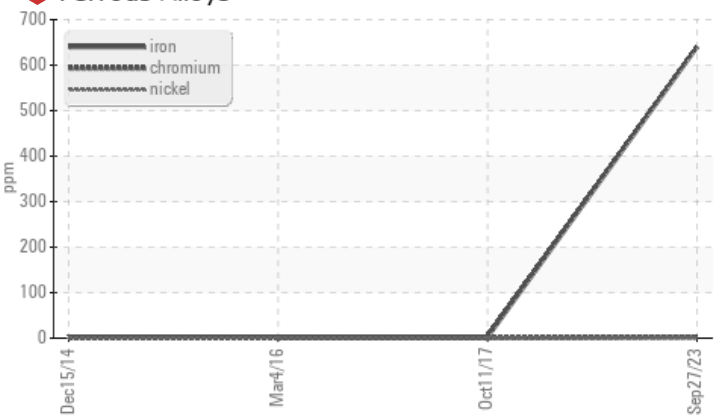
Machine Id
PELLET MILL
Component
Gearbox
Fluid
EP 460 (--- GAL)

COMPONENT CONDITION SUMMARY

Acid Number



Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	SEVERE
Iron	ppm	ASTM D5185m	>200	**640**	2	3
Acid Number (AN)	mg KOH/g	ASTM D8045		**4.36**	1.252	0.198

Customer Id: ERNMEA
Sample No.: WC0862228
Lab Number: 05967914
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

11 Oct 2017 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

04 Mar 2016 Diag: Don Baldridge

WATER

We advise that you check for the source of water entry. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

15 Dec 2014 Diag: Doug Bogart

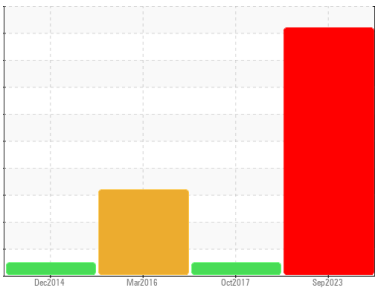
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
PELLET MILL
Component
Gearbox
Fluid
EP 460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
Gear wear is indicated.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is above the recommended limit. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0862228**	WCI2324377	WCI2280189
Sample Date		Client Info		**27 Sep 2023**	11 Oct 2017	04 Mar 2016
Machine Age	hrs	Client Info		**11000**	6126	0
Oil Age	hrs	Client Info		**0**	1000	4970
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**640**	2	3
Chromium	ppm	ASTM D5185m	>15	**2**	0	0
Nickel	ppm	ASTM D5185m	>15	**<1**	0	<1
Titanium	ppm	ASTM D5185m		**6**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**8**	1	0
Lead	ppm	ASTM D5185m	>100	**2**	0	<1
Copper	ppm	ASTM D5185m	>200	**29**	<1	1
Tin	ppm	ASTM D5185m	>25	**2**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**11**	1	0
Barium	ppm	ASTM D5185m		**2**	3	<1
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**14**	3	0
Magnesium	ppm	ASTM D5185m		**6**	0	0
Calcium	ppm	ASTM D5185m		**51**	2	<1
Phosphorus	ppm	ASTM D5185m		**1775**	170	191
Zinc	ppm	ASTM D5185m		**66**	1	<1
Sulfur	ppm	ASTM D5185m		**3974**	8	61

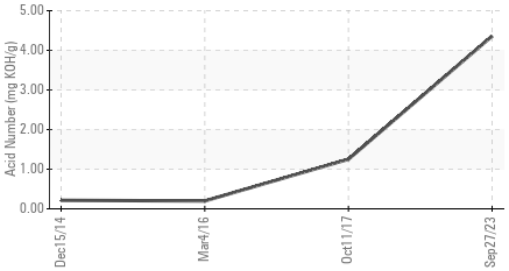
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**9**	1	2
Sodium	ppm	ASTM D5185m		**9**	0	0
Potassium	ppm	ASTM D5185m	>20	**6**	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**4.36**	1.252	0.198

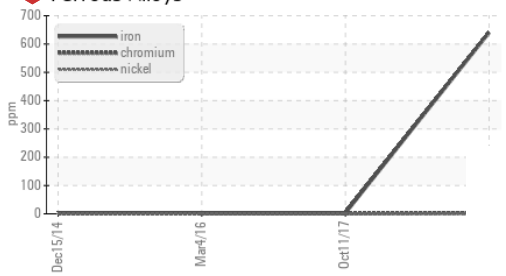
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	1.0%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

OIL ANALYSIS REPORT

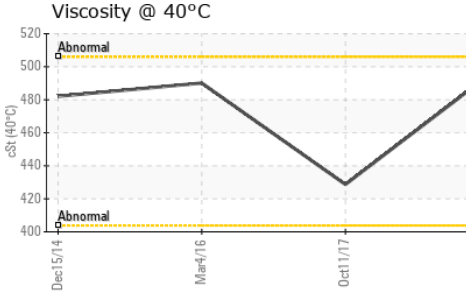
Acid Number



Ferrous Alloys



Viscosity @ 40°C

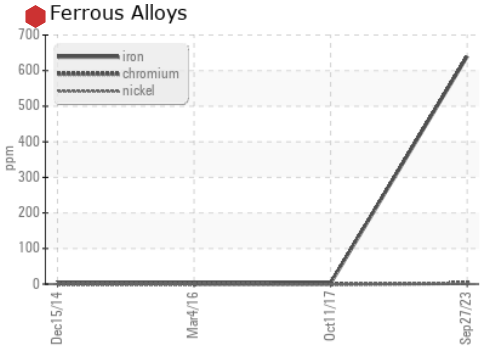


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**495**	428.7	490.1

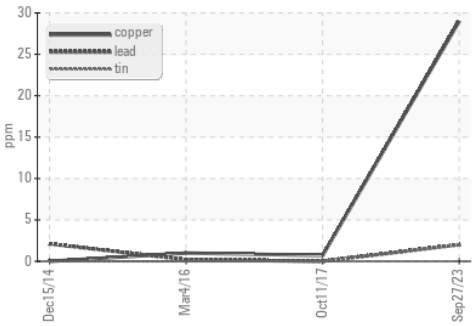
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

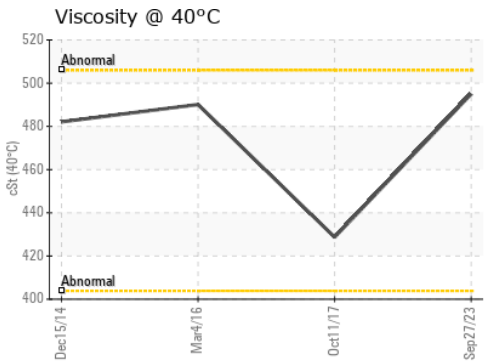
Ferrous Alloys



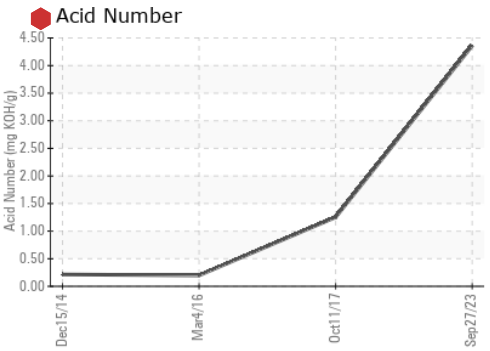
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0862228
Lab Number : 05967914
Unique Number : 10674465
Test Package : IND 2

Received : 03 Oct 2023
Diagnosed : 05 Oct 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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