LIEBHERR

GREASE ANALYSIS

Sample Rating Trend

NORMAL

LITHIUM SLS EP GREASE 2

Component

Grease

NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please note that this grease is identified as a lithium-based grease but the test results suggest that this is not a lithium-based grease with only trace levels of lithium present. We suggest checking that the grease is in fact the grease identified. Please note that RULER testing was attempted on all grease samples submitted, but there was not a measurable level of antioxidant in the reference sample to compare to, causing the RULER results to be invalid and/or inconclusive. Analytical Ferrography: Results are typical for new grease, with minimal manufacturing debris and contamination.

Wear

All component wear rates are normal.

Grease Condition

The condition of the grease is acceptable for the time in service.

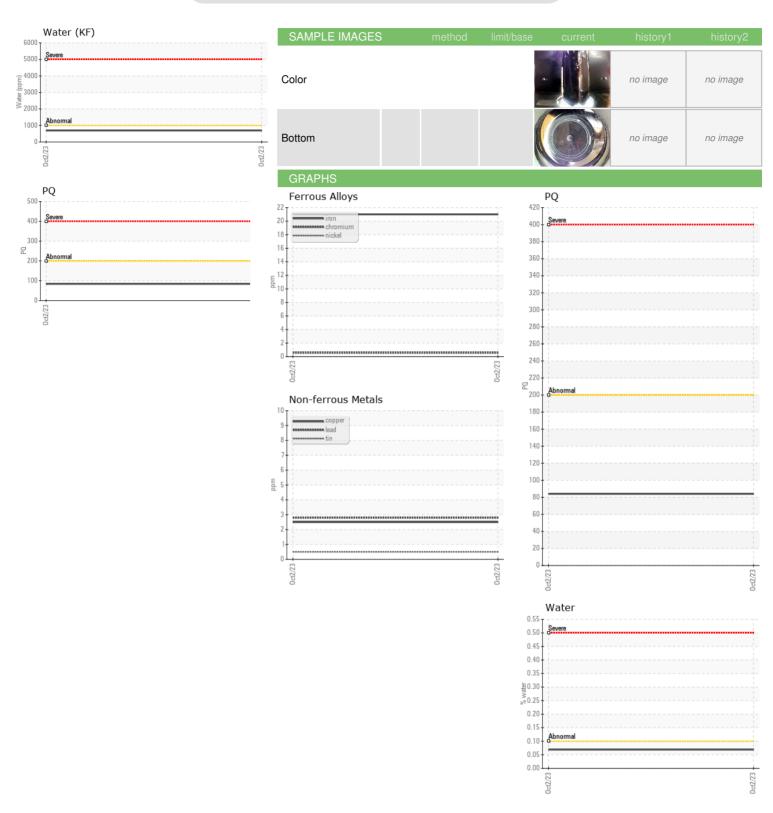
Contaminants

There is no indication of any contamination in the grease.

				Oct2023		
SAMPLE INFORM	//ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		LH05968193		
Sample Date		Client Info		02 Oct 2023		
Machine Age	hrs	Client Info		0		
Grease Age	hrs	Client Info		0		
Grease Serviced	1110	Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	84		
Iron	ppm	ASTM D5185m	>250	21		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>5	<1		
Cadmium	ppm	ASTM D5185m		2		
Titanium	ppm	ASTM D5185m		0		
Vanadium	ppm	ASTM D5185m		<1		
Lead	ppm	ASTM D5185m	>25	3		
Copper	ppm	ASTM D5185m	>75	2		
Tin	ppm	ASTM D5185m	>5	<1		
Silver	ppm	ASTM D5185m	>5	<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		10		
Magnesium	ppm	ASTM D5185m		21		
Manganese	ppm	ASTM D5185m		1		
Molybdenum	ppm	ASTM D5185m		3722		
Phosphorus	ppm	ASTM D5185m		3		
Zinc	ppm	ASTM D5185m		<1		
THICKENER/SOA	\ P	method	limit/base	current	history1	history2
Aluminum	ppm	ASTM D5185m		22		
Barium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		3992		
Sodium	ppm	ASTM D5185m		6		
Lithium	ppm	ASTM D5185m		124		
Sulfur	ppm	ASTM D5185m		18831		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>150	42		
Potassium	ppm	ASTM D5185m		4		
Water	%	ASTM D6304	>0.1	0.069		
ppm Water	ppm	ASTM D6304	>1000	694.1		
GREASE CONDI	TION	method	limit/base	current	history1	history2
Grease Color		*Visual		Black		
Texture		*In-house		Buttery		
NLGI Consistency	NLGI Scale	*SKF Method		00-0		

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GREASE ANALYSIS





Laboratory Sample No. Lab Number Unique Number : 10674744

: LH05968193 : 05968193 Test Package : GRS 3 (Additional Tests: SCREEN)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 03 Oct 2023 Received Diagnosed : 23 Oct 2023

Diagnostician : Aaron Black

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

LIEBHERR MINING EQUIPMENT CO

5800 S DOUGLAS HWY GILLETTE, WY US 82718

Contact: DUSTIN HARDEN DUSTIN.HARDEN@LIEBHERR.COM

T: (307)660-8763

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

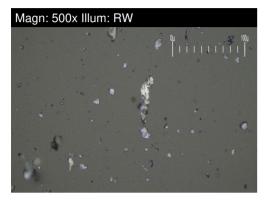
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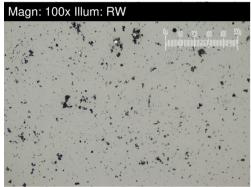
FERROGRAPHY REPORT

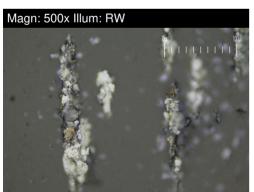
LITHIUM SLS EP GREASE 2

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FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	*ASTM D7684		2		
Ferrous Sliding	Scale 0-10	*ASTM D7684		1		
Ferrous Cutting	Scale 0-10	*ASTM D7684				
Ferrous Rolling	Scale 0-10	*ASTM D7684				
Ferrous Break-in	Scale 0-10	*ASTM D7684				
Ferrous Spheres	Scale 0-10	*ASTM D7684				
Ferrous Black Oxides	Scale 0-10	*ASTM D7684				
Ferrous Red Oxides	Scale 0-10	*ASTM D7684				
Ferrous Corrosive	Scale 0-10	*ASTM D7684				
Ferrous Other	Scale 0-10	*ASTM D7684				
Nonferrous Rubbing	Scale 0-10	*ASTM D7684				
Nonferrous Sliding	Scale 0-10	*ASTM D7684				
Nonferrous Cutting	Scale 0-10	*ASTM D7684				
Nonferrous Rolling	Scale 0-10	*ASTM D7684				
Nonferrous Other	Scale 0-10	*ASTM D7684				
Carbonaceous Material	Scale 0-10	*ASTM D7684				
Lubricant Degradation	Scale 0-10	*ASTM D7684				
Sand/Dirt	Scale 0-10	ASTM D7684				
Fibres	Scale 0-10	*ASTM D7684				
Spheres	Scale 0-10	*ASTM D7684				
Other	Scale 0-10	*ASTM D7684		2		

All component wear rates are normal.

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