

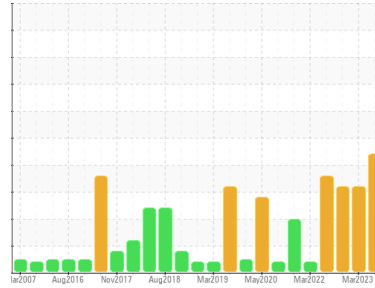
PROBLEM SUMMARY

Sample Rating Trend

ISO

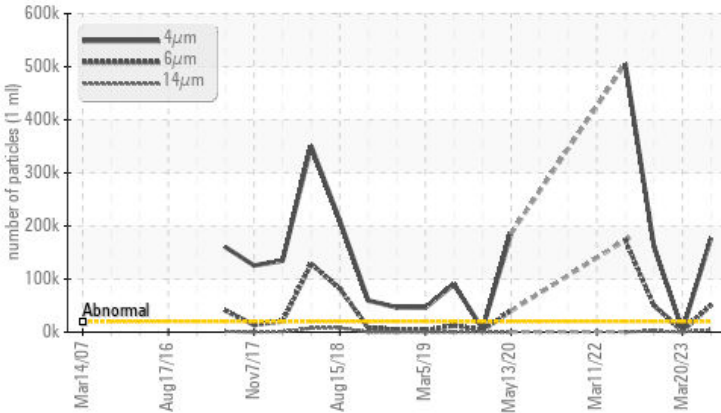


Area
No. 1 Paper Machine
 Machine Id
1 PM Couch Roll Drive Str.#2
 Component
Gear Unit
 Fluid
ROYAL PURPLE SYNERGY 90/220 (--- GAL)



COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	177123	3480	162332
Particles >6µm	ASTM D7647	>5000	51231	1896	50495
Particles >14µm	ASTM D7647	>640	4528	323	1977
Particles >21µm	ASTM D7647	>160	1295	109	157
Oil Cleanliness	ISO 4406 (c)	>21/19/16	25/23/19	19/18/16	25/23/18

Customer Id: INTTEX
 Sample No.: RP0038222
 Lab Number: 05968337
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

20 Mar 2023 Diag: Don Baldrige

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a trace of moisture present in the oil. Free water present. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



27 Dec 2022 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



14 Oct 2022 Diag: Jonathan Hester

WATER



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Gear wear is indicated. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



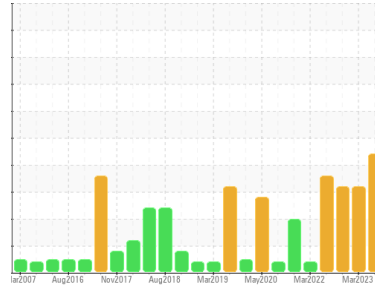
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area
No. 1 Paper Machine
 Machine Id
1 PM Couch Roll Drive Str.#2
 Component
Gear Unit
 Fluid
ROYAL PURPLE SYNERGY 90/220 (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0038222	RP0031084	RP0031095
Sample Date	Client Info		29 Sep 2023	20 Mar 2023	27 Dec 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	20	6	5
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >10	<1	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >50	4	4	4
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	4	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m 370	46	42	44
Zinc	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	10	8	6
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.1	0.048	▲ 0.167	0.075
ppm Water	ppm	ASTM D6304 >1000	480	▲ 1670	750

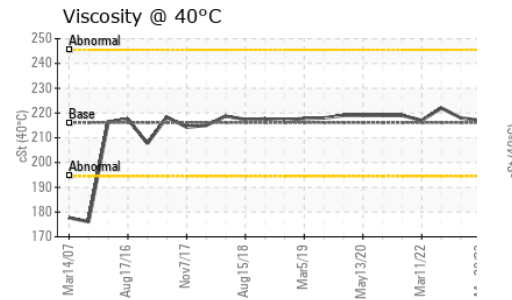
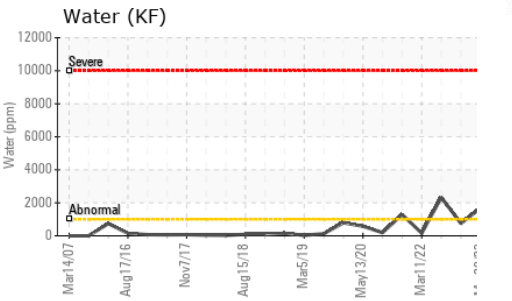
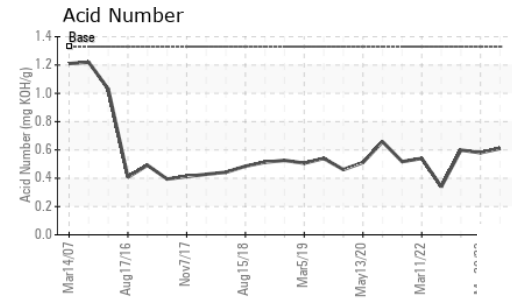
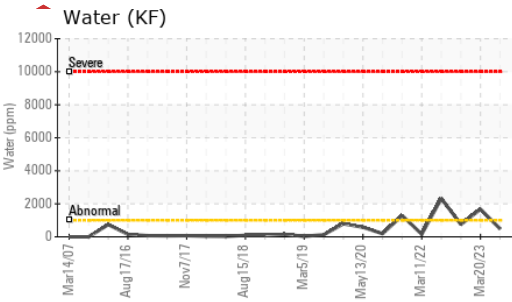
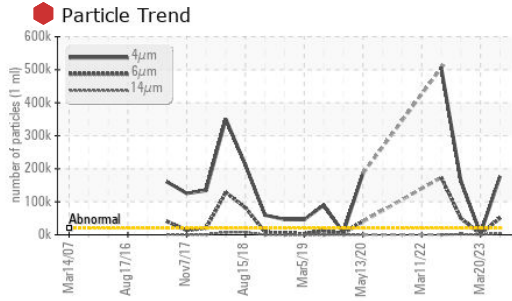
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	🔴 177123	3480	▲ 162332
Particles >6µm	ASTM D7647	>5000	🔴 51231	1896	▲ 50495
Particles >14µm	ASTM D7647	>640	▲ 4528	323	▲ 1977
Particles >21µm	ASTM D7647	>160	▲ 1295	109	157
Particles >38µm	ASTM D7647	>40	45	17	2
Particles >71µm	ASTM D7647	>10	4	2	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	🔴 25/23/19	19/18/16	▲ 25/23/18

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.33	0.61	0.58	0.599

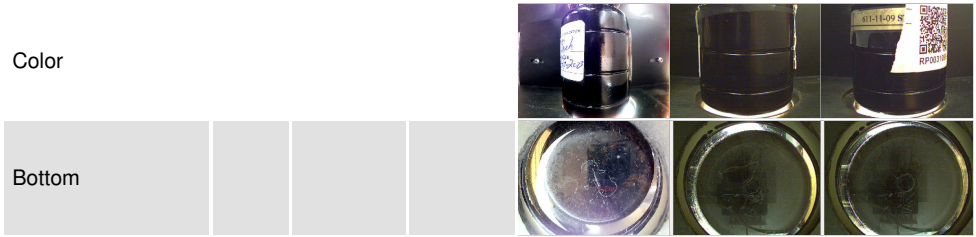
OIL ANALYSIS REPORT



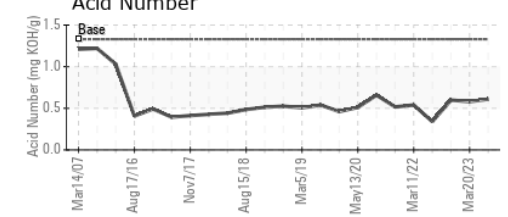
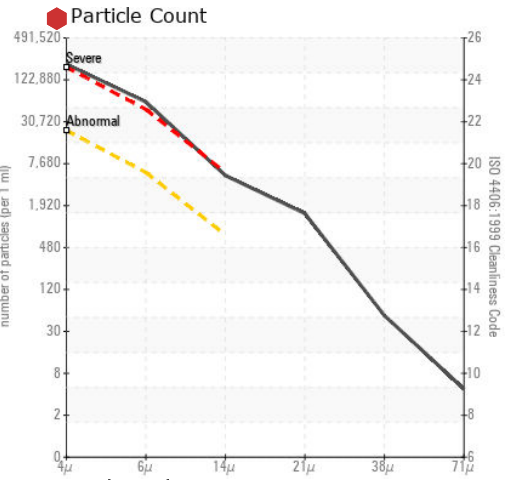
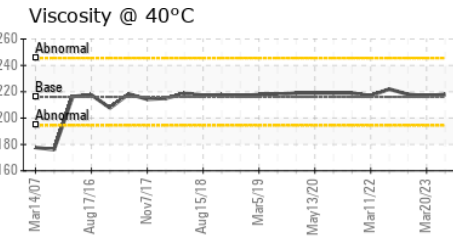
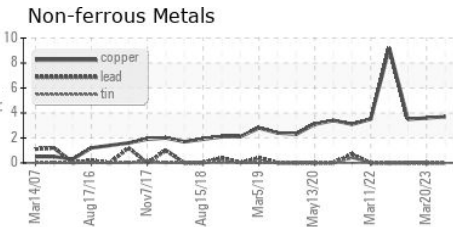
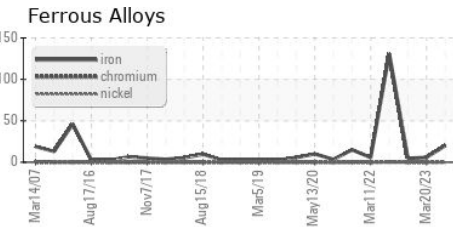
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	0.2%
Free Water	scalar	*Visual	NEG	1.0	1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	216.1	218	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038222 **Received** : 03 Oct 2023
Lab Number : 05968337 **Diagnosed** : 09 Oct 2023
Unique Number : 10674888 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PrtCount)

GRAPHIC PACKAGING INTERNATIONAL
 9978 FM 3129
 QUEEN CITY, TX
 US 75572
 Contact: DAVID COTHREN
 david.cothren@graphicpkg.com
 T: (903)796-1690
 F: (903)796-1969

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)