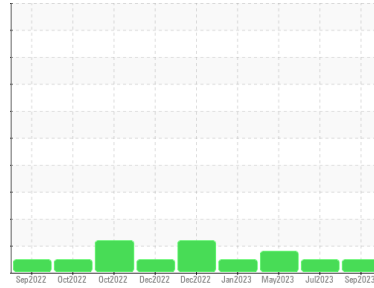




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
VOLVO RA40 EQ0036572 (S/N 141016)

Component
Gearbox

Fluid
SHELL SPIRAX S4 CX 30 (4 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			VKC0000808	VKC0000810	VKC0000814
Sample Date	Client Info			28 Sep 2023	14 Jul 2023	11 May 2023
Machine Age	hrs	Client Info		3147	2705	2331
Oil Age	hrs	Client Info		442	241	528
Oil Changed	Client Info			Changed	N/A	Not Changd
Sample Status				NORMAL	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		19	15	14
Iron	ppm	ASTM D5185m	>200	15	8	8
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m	>10	2	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	1	2
Lead	ppm	ASTM D5185m	>50	12	4	2
Copper	ppm	ASTM D5185m	>200	9	5	6
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		24	8	5
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		6	3	3
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		35	32	0
Calcium	ppm	ASTM D5185m	4200	3032	3388	3335
Phosphorus	ppm	ASTM D5185m		881	914	855
Zinc	ppm	ASTM D5185m	1080	1098	1130	1048
Sulfur	ppm	ASTM D5185m		3649	4154	3771

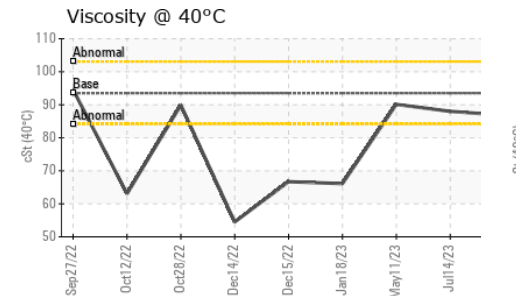
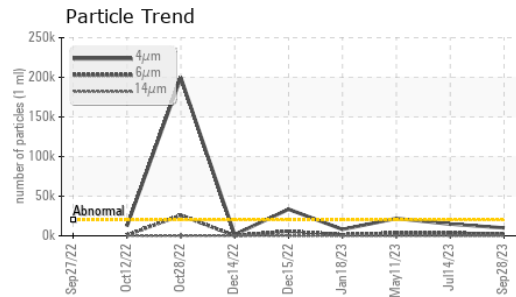
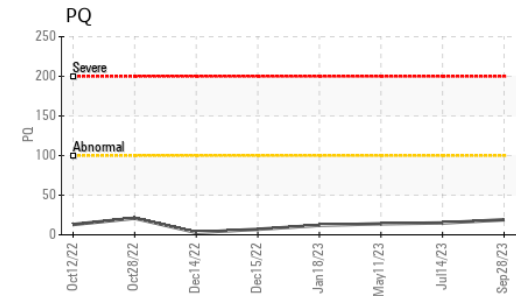
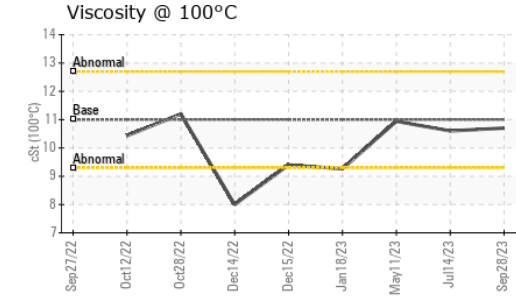
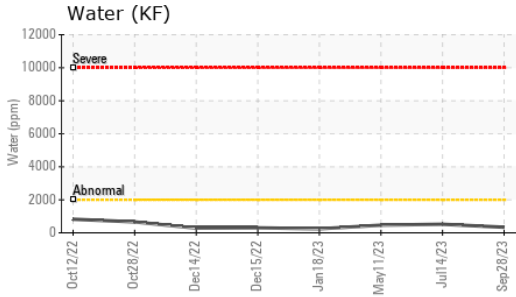
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6	5	6
Sodium	ppm	ASTM D5185m		<1	2	1
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.2	0.033	0.052	0.046
ppm Water	ppm	ASTM D6304	>2000	339.1	520.0	465.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	9960	14829	▲ 21881
Particles >6µm		ASTM D7647	>5000	1993	3423	3520
Particles >14µm		ASTM D7647	>640	90	107	48
Particles >21µm		ASTM D7647	>160	15	19	13
Particles >38µm		ASTM D7647	>40	1	1	1
Particles >71µm		ASTM D7647	>10	1	0	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/18/14	21/19/14	▲ 22/19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.22	1.04	1.22



OIL ANALYSIS REPORT

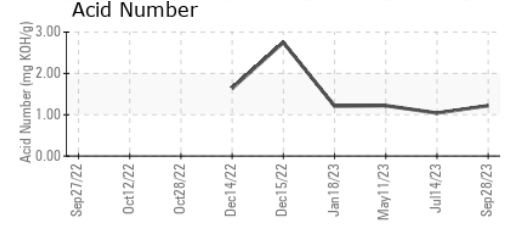
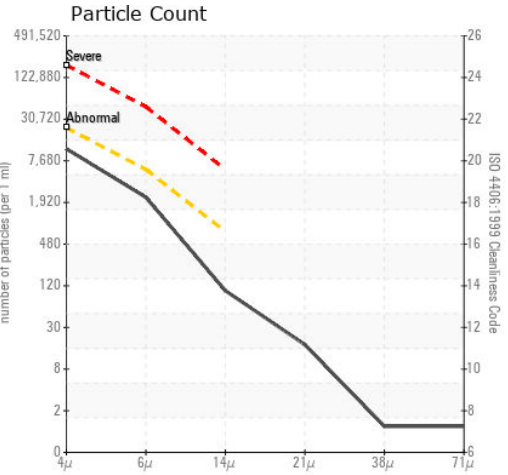
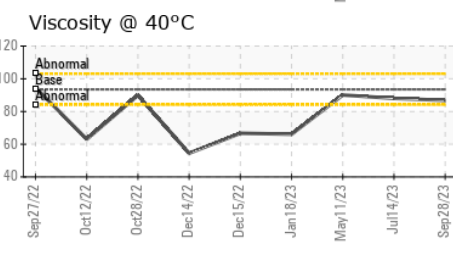
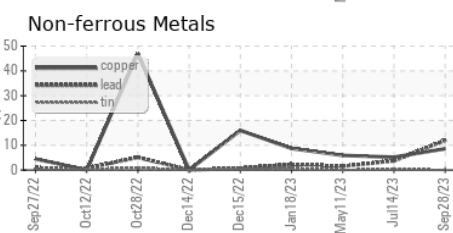
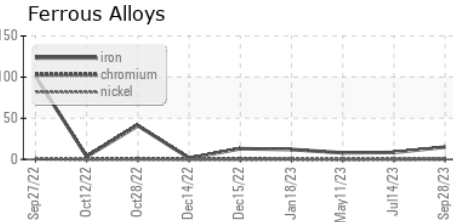


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	93.5	86.8	88.0
Visc @ 100°C	cSt	ASTM D445	11.0	10.7	10.6
Viscosity Index (VI)	Scale	ASTM D2270	102	107	103

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VKC0000808 **Received** : 03 Oct 2023
Lab Number : 05968342 **Diagnosed** : 04 Oct 2023
Unique Number : 10674893 **Diagnostician** : Wes Davis
Test Package : CONST (Additional Tests: KF, KV100, PQ, PrtCount, VI)

G.W. VAN KEPPEL COMPANY
 2218 INDUSTRIAL PARK ROAD
 VAN BUREN, AR
 US 72956
 Contact: SHAWN WHITE
 swhite@vankeppel.com
 T: (479)474-5281
 F: (479)474-6048

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)