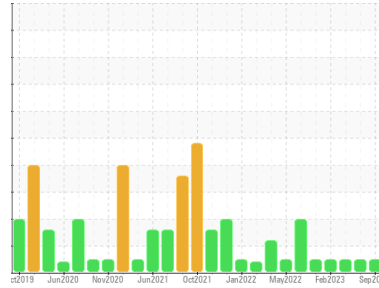




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Pulp Mill A-Line
 Machine Id
5A ThickStockPump East End (S/N Warren 125 HD)
 Component
Non-Drive End Pump
 Fluid
ROYAL PURPLE SYNERGY 90/220 (5 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0003452	RP0031734	RP0031736
Sample Date	Client Info		28 Sep 2023	18 Jul 2023	27 Mar 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	45	11	3
Chromium	ppm	ASTM D5185m >5	<1	<1	0
Nickel	ppm	ASTM D5185m >5	<1	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	0	<1	<1
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	<1	<1	<1
Tin	ppm	ASTM D5185m >9	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	2	0	<1
Calcium	ppm	ASTM D5185m	2	0	<1
Phosphorus	ppm	ASTM D5185m 370	374	351	302
Zinc	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	8	3	6
Sodium	ppm	ASTM D5185m	3	2	<1
Potassium	ppm	ASTM D5185m >20	<1	2	<1
Water	%	ASTM D6304 >.1	0.006	0.004	0.004
ppm Water	ppm	ASTM D6304 >1000	60.6	44.3	49.6

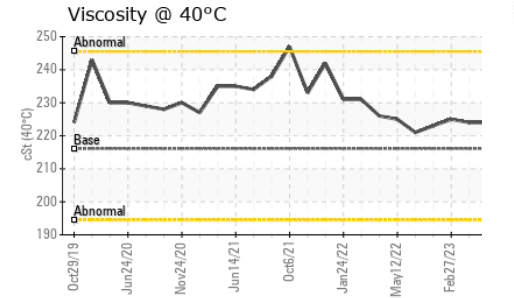
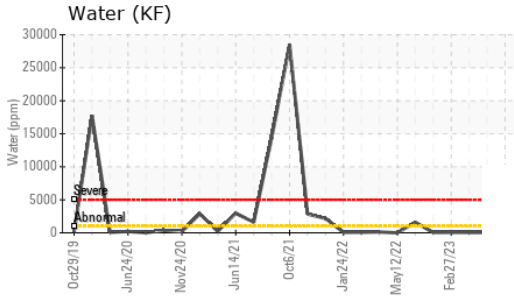
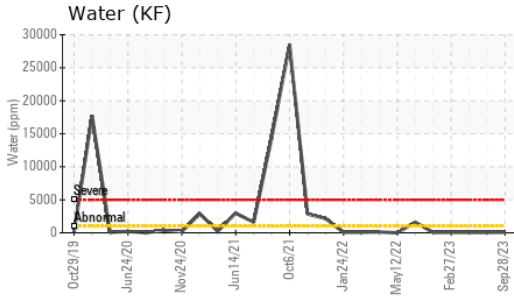
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.33	0.57	0.39	0.39

VISUAL

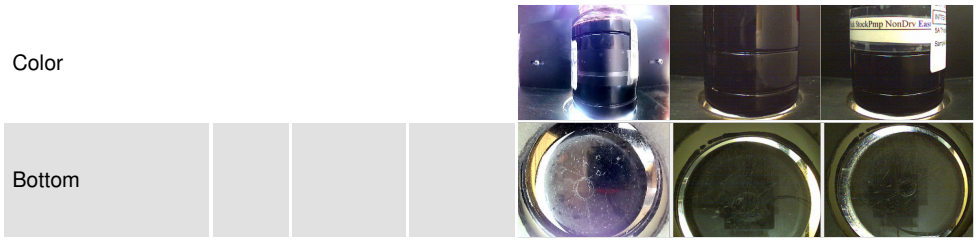
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

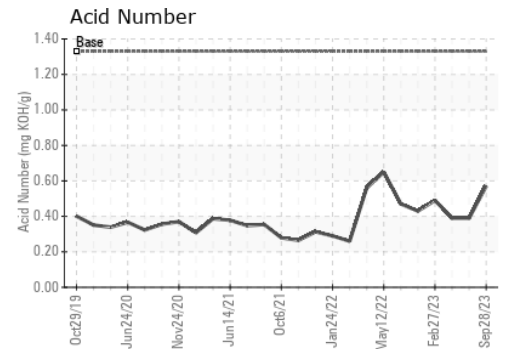
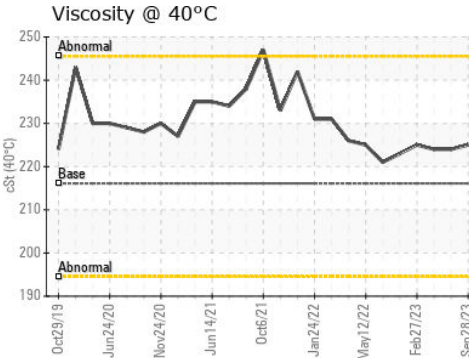
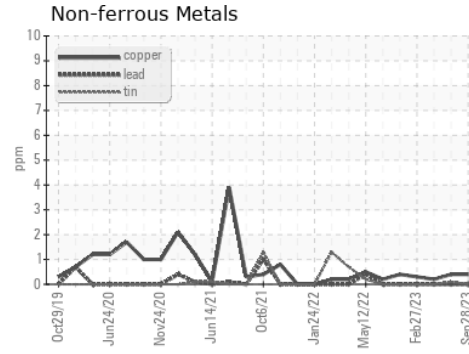
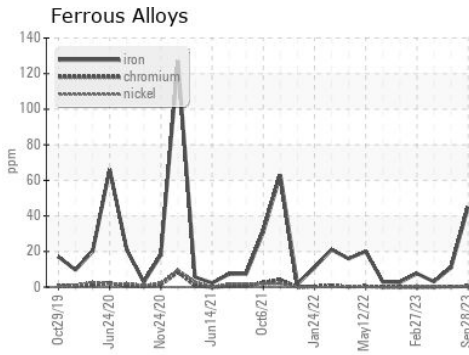


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	216.1	225	224	224

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0003452
Lab Number : **05968371**
Unique Number : 10674922
Test Package : IND 2

Received : 03 Oct 2023
Diagnosed : 04 Oct 2023
Diagnostician : Doug Bogart

GRAPHIC PACKAGING INTERNATIONAL
 9978 FM 3129
 QUEEN CITY, TX
 US 75572
 Contact: DAVID COTHREN
 david.cothren@graphicpkg.com
 T: (903)796-1690
 F: (903)796-1969

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)