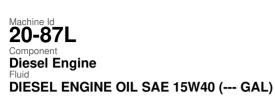


OIL ANALYSIS REPORT

Sample Rating Trend





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

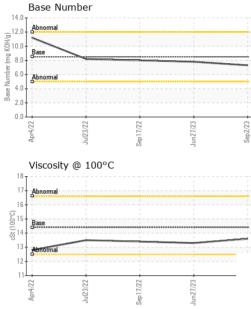
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

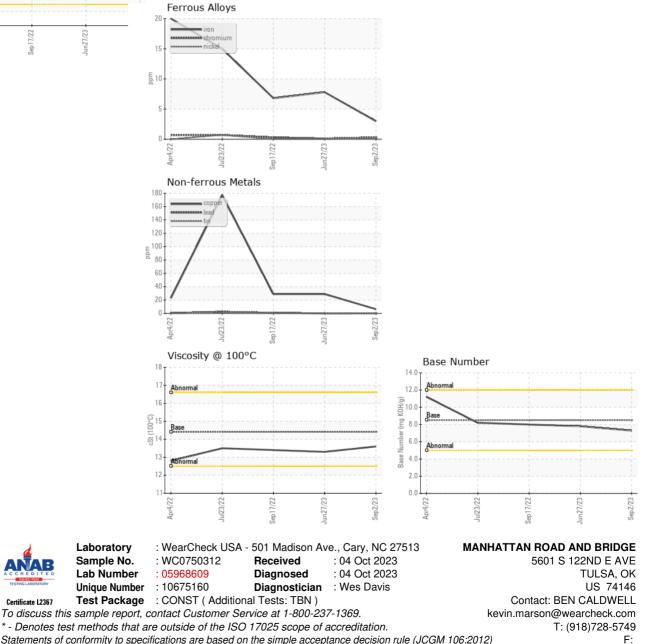
		Apr2022	Jul2022	Sep2022 Jun2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0750312	WC0750270	WC0733276
Sample Date		Client Info		02 Sep 2023	27 Jun 2023	17 Sep 2022
Machine Age	hrs	Client Info		2228	1969	1148
Oil Age	hrs	Client Info		250	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	3	8	7
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	3	3	2
Lead	ppm	ASTM D5185m	>40	<1	0	<1
Copper	ppm	ASTM D5185m	>330	6	29	29
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250	current 16	history1 <1	history2 4
	ppm ppm					
Boron		ASTM D5185m	250	16	<1	4
Boron Barium	ppm	ASTM D5185m ASTM D5185m	250 10	16 0 17 <1	<1 0 1 <1	4
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	16 0 17	<1 0 1	4 0 2
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	16 0 17 <1	<1 0 1 <1	4 0 2 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	16 0 17 <1 31	<1 0 1 <1 21	4 0 2 <1 33
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	16 0 17 <1 31 2450	<1 0 1 <1 21 2358	4 0 2 <1 33 2292
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	16 0 17 <1 31 2450 1157	<1 0 1 <1 21 2358 977	4 0 2 <1 33 2292 958
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	16 0 17 <1 31 2450 1157 1384	<1 0 1 <1 21 2358 977 1143	4 0 2 <1 33 2292 958 1190
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	16 0 17 <1 31 2450 1157 1384 4617	<1 0 1 <1 21 2358 977 1143 3961	4 0 2 <1 33 2292 958 1190 4181
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	16 0 17 <1 31 2450 1157 1384 4617 current	<1 0 1 <1 21 2358 977 1143 3961 history1	4 0 2 <1 33 2292 958 1190 4181 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <i>limit/base</i>	16 0 17 <1 31 2450 1157 1384 4617 current 7	<1 0 1 <1 21 2358 977 1143 3961 history1 4	4 0 2 <1 33 2292 958 1190 4181 history2 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	16 0 17 <1 31 2450 1157 1384 4617 current 7 <1	<1 0 1 <1 21 2358 977 1143 3961 history1 4 0	4 0 2 <1 33 2292 958 1190 4181 history2 5 <
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2	<1 0 1 <1 21 2358 977 1143 3961 history1 4 0 3	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2 <i>current</i>	<1 0 1 21 2358 977 1143 3961 history1 4 0 3 History1	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 limit/base >3	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2 <i>current</i> 0.1	<1 0 1 21 2358 977 1143 3961 history1 4 0 3 history1 0.1	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0 history2 0.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 limit/base >3 >20	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2 <i>current</i> 0.1 6.6	<1 0 1 21 2358 977 1143 3961 history1 4 0 3 <u>history1</u> 0.1 7.8	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0 history2 0.1 7.8
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2 <i>current</i> 0.1 6.6 15.7	<1 0 1 21 2358 977 1143 3961 history1 4 0 3 history1 0.1 7.8 17.4	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0 0 history2 0.1 7.8 17.8
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7844	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 limit/base >3 >20 >30	16 0 17 <1 31 2450 1157 1384 4617 <i>current</i> 7 <1 2 <i>current</i> 0.1 6.6 15.7 <i>current</i>	<1 0 1 21 2358 977 1143 3961 history1 4 0 3 history1 0.1 7.8 17.4 history1	4 0 2 <1 33 2292 958 1190 4181 history2 5 <1 0 v history2 0.1 7.8 17.8 history2



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.6	13.3	13.4
GRAPHS						



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

