



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
PAPER MACHINE
 Machine Id
802-1694 PM 2 PRESSURE CENTER HYDRAULICS
 Component
Hydraulic System
 Fluid
SHELL AW HYDRAULIC S2 46 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PE0000929	---	---
Sample Date	Client Info	20 Sep 2023	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		NORMAL	---	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	---	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	12	---	---
Iron	ppm ASTM D5185m >20	<1	---	---
Chromium	ppm ASTM D5185m >20	0	---	---
Nickel	ppm ASTM D5185m >20	0	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >20	2	---	---
Lead	ppm ASTM D5185m >20	0	---	---
Copper	ppm ASTM D5185m >20	<1	---	---
Tin	ppm ASTM D5185m >20	0	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	---	---
Barium	ppm ASTM D5185m	0	---	---
Molybdenum	ppm ASTM D5185m	0	---	---
Manganese	ppm ASTM D5185m	0	---	---
Magnesium	ppm ASTM D5185m	10	---	---
Calcium	ppm ASTM D5185m	30	---	---
Phosphorus	ppm ASTM D5185m	246	---	---
Zinc	ppm ASTM D5185m	272	---	---
Sulfur	ppm ASTM D5185m	645	---	---

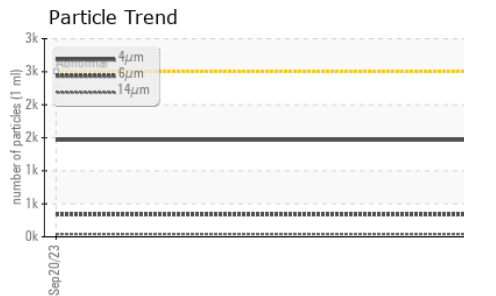
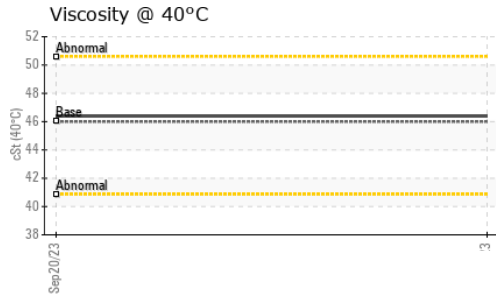
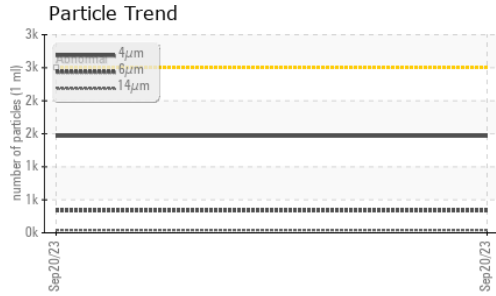
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	<1	---	---
Sodium	ppm ASTM D5185m	0	---	---
Potassium	ppm ASTM D5185m >20	<1	---	---

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	1466	---	---
Particles >6µm	ASTM D7647 >640	336	---	---
Particles >14µm	ASTM D7647 >160	41	---	---
Particles >21µm	ASTM D7647 >40	16	---	---
Particles >38µm	ASTM D7647 >10	1	---	---
Particles >71µm	ASTM D7647 >3	0	---	---
Oil Cleanliness	ISO 4406 (c) >18/16/14	18/16/13	---	---

OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.21	---	---

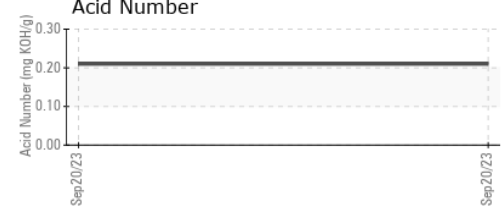
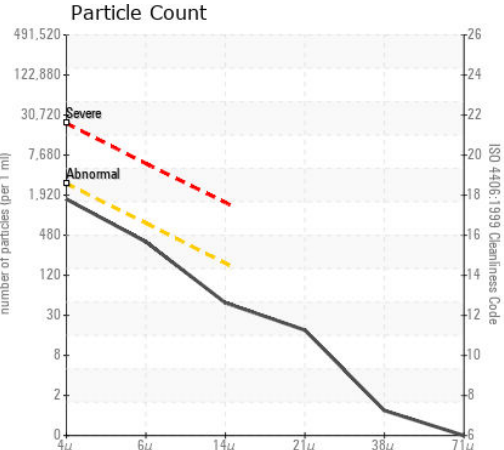
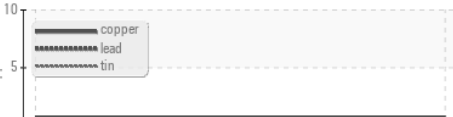
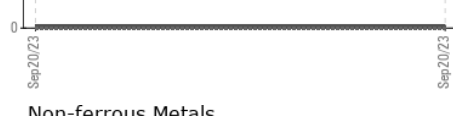
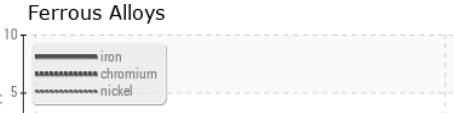
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.4	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0000929 **Received** : 04 Oct 2023
Lab Number : **05968808** **Diagnosed** : 06 Oct 2023
Unique Number : 10675359 **Diagnostician** : Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

Port Townsend Paper Corporation
 100 Mill Rd
 Port Townsend, WA
 US 98368
 Contact: LONNIE LOREE
 lonnie.loree@ptpc.com
 T: (907)738-6506
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)