

OIL ANALYSIS REPORT

OCEAN VOYAGER [OCEAN VOYAGER] OCEAN VOYAGER STEERING SB Component

Starboard Steering

CASTROL HYSPIN AWH-M ISO 32 (400 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

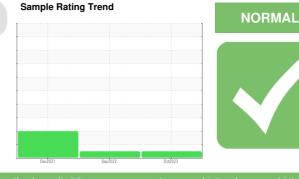
All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0824573	WC0693030	WC0633831
Sample Date		Client Info		03 Oct 2023	03 Sep 2022	13 Dec 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	4	<1	4
Chromium	ppm	ASTM D5185m	>12	0	0	0
Nickel	ppm	ASTM D5185m	>6	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	2
Aluminum	ppm	ASTM D5185m	>4	2	0	<1
Lead	ppm	ASTM D5185m	>12	0	0	<1
Copper	ppm	ASTM D5185m	>30	2	1	5
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	8
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	5	22
Calcium	ppm	ASTM D5185m		62	74	149
Phosphorus	ppm	ASTM D5185m		380	404	458
Zinc	ppm	ASTM D5185m		499	494	574
Sulfur	ppm	ASTM D5185m		2546	3272	3132
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>10	1	<1	1
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	574	1921	A 7178
Particles >6µm		ASTM D7647	>640	166	425	1 553
Particles >14µm		ASTM D7647	>80	10	37	1 67
Particles >21µm		ASTM D7647	>20	2	12	5 0
Particles >38µm		ASTM D7647	>4	0	1	<u> </u>
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	16/15/10	18/16/12	2 0/18/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

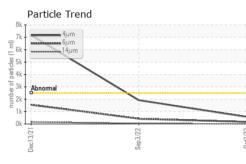
Acid Number (AN) mg KOH/g ASTM D8045 0.41

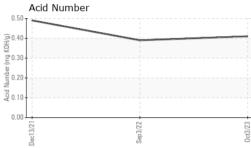
0.49

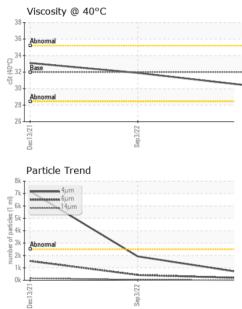
0.39



OIL ANALYSIS REPORT







	VISUAL		method				history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Sep3/22 0ct3/23	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
8	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual		NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	32.0	30.4	31.9	33.1
	SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Sep 3/22 0ct3/23	Color					PINDO0	no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys			491,52	Particle Count		т26
	8 - iron			122,88			+24
Sep3/22	0 minimum niekel			122,00	-		-24
Se				30,72	0 Severe		-22
	2			7,68	0-		-20
	Dec13/21	Sep 3/22		0ct3/23 per 1 ml)	Abnormal		+20 +18 +16 +14 +12
	Deci	Sep		(1.92 (1.92 (1.92) (1.92)			+18
	Non-ferrous Metals	s		2002 1.00 E2/Ct20 0 1.92 48 12 12 12 12 12 12 12 12 12 12		1	-16
	10 copper			jo 12			+14
	C assessment lead						
	4			3			-12
/22	2				8 -		-10
Sep3/22		22		53	2-		-8
	Dec13/2	Sep3/22		0ct3/23			
	– Viscosity @ 40°C				Acid Number	14µ 21µ	38µ 71µ
	38			0.5			
	36 - Abnormal			0.4	0-		
(40°C)	34 32 Base 30 Abornal			Ë 0.3	D		
	30 Abnormal				D -		
	20-			(B)HOX BU)a aumy Pool VOID	0 +		
	264	3/22+			U • <u>+</u>	3/22 -	
	Dec13/2	Sep 3/22		0ct3/23	Dec13/2	Sep3/22	
	: 05968895 [: 10675446] : MAR 2 (Additional T	Received Diagnos Diagnost Fests: Pri	d : 04 (ed : 06 (tician : Ang tCount)		American Queen Voyages - Ocear 1201 Bridgeport Driv Jeffersonville, I US 4713 Contact: Dietrich Gile DIETRICH.GILES@AQVOYAGES.CO T: (228)591-623		

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