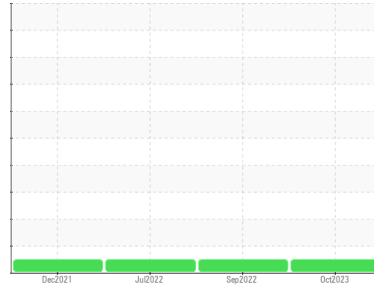




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**OCEAN VOYAGER**  
 Machine Id  
**[OCEAN VOYAGER] OCEAN VOYAGER STEERING PT**  
 Component  
**Port Steering**  
 Fluid  
**CASTROL HYPSPIN AWH-M ISO 32 (40 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0824579</b>   | WC0693025   | WC0693011   |
| Sample Date   | Client Info |             | <b>03 Oct 2023</b> | 03 Sep 2022 | 01 Jul 2022 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >60 | <b>22</b>    | 7        | 8        |
| Chromium | ppm    | ASTM D5185m >12 | <b>&lt;1</b> | 0        | 0        |
| Nickel   | ppm    | ASTM D5185m >6  | <b>0</b>     | 0        | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >4  | <b>2</b>     | 0        | 0        |
| Lead     | ppm    | ASTM D5185m >12 | <b>&lt;1</b> | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >30 | <b>5</b>     | 6        | 6        |
| Tin      | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Antimony | ppm    | ASTM D5185m     | <b>---</b>   | ---      | ---      |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>     | 0        | 2        |
| Barium     | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>     | <1       | 0        |
| Manganese  | ppm    | ASTM D5185m | <b>&lt;1</b> | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>2</b>     | 0        | 0        |
| Calcium    | ppm    | ASTM D5185m | <b>126</b>   | 138      | 137      |
| Phosphorus | ppm    | ASTM D5185m | <b>388</b>   | 439      | 427      |
| Zinc       | ppm    | ASTM D5185m | <b>510</b>   | 551      | 532      |
| Sulfur     | ppm    | ASTM D5185m | <b>3847</b>  | 4143     | 4090     |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | <1       | <1       |
| Sodium    | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 1        |
| Potassium | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | 0        | 0        |

## FLUID CLEANLINESS

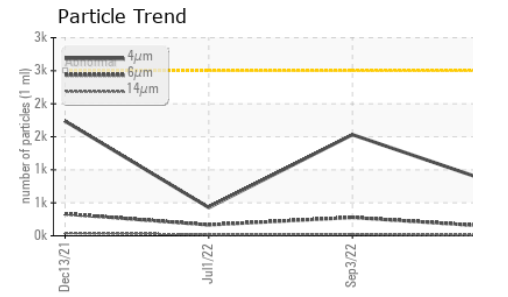
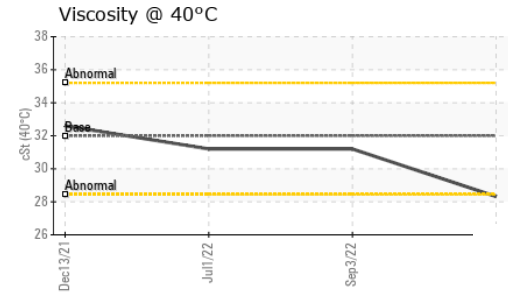
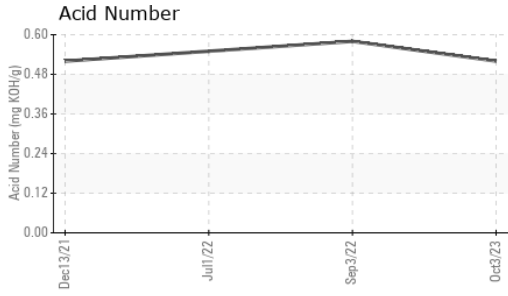
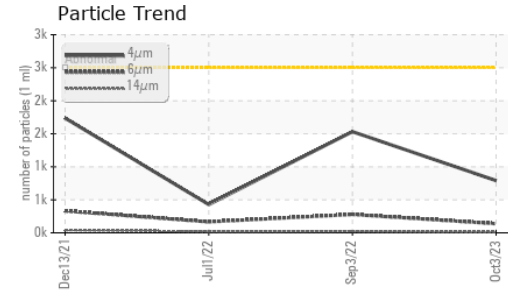
|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >2500      | <b>791</b>      | 1532     | 428      |
| Particles >6µm  | ASTM D7647   | >640       | <b>138</b>      | 278      | 166      |
| Particles >14µm | ASTM D7647   | >80        | <b>9</b>        | 22       | 19       |
| Particles >21µm | ASTM D7647   | >20        | <b>3</b>        | 9        | 5        |
| Particles >38µm | ASTM D7647   | >4         | <b>0</b>        | 0        | 0        |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >18/16/13  | <b>17/14/10</b> | 18/15/12 | 16/15/11 |

## FLUID DEGRADATION

|                  | method   | limit/base | current     | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>0.52</b> | 0.58     | 0.55     |



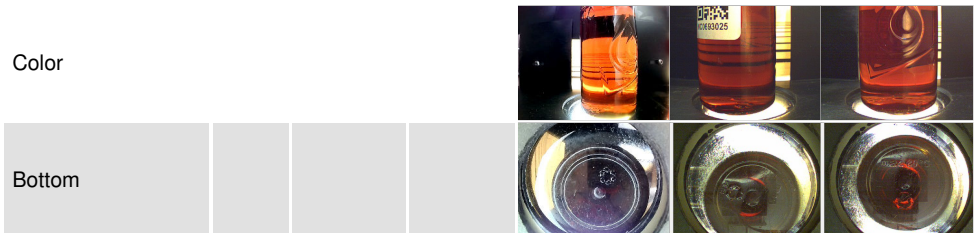
# OIL ANALYSIS REPORT



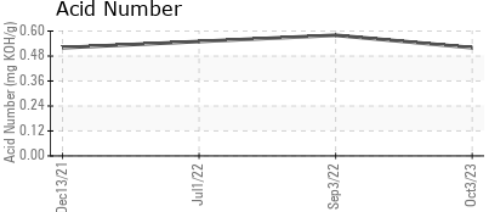
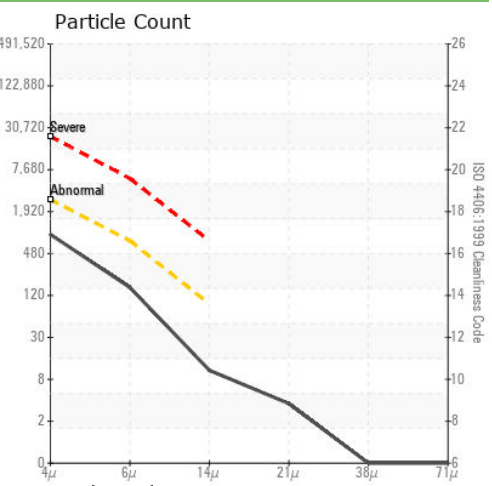
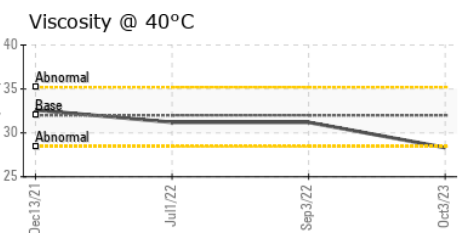
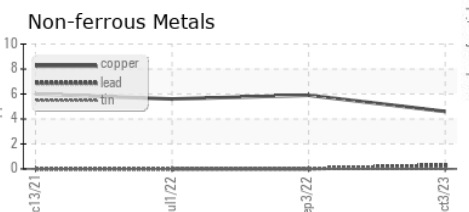
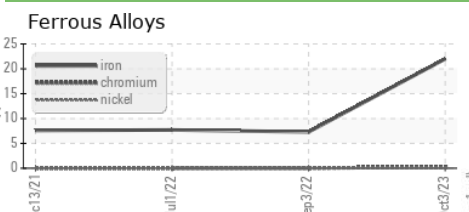
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual    | NEG     | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base     | current | history1 | history2 |
|------------------|--------|----------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445 32.0 | 28.32   | 31.2     | 31.2     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0824579 **Received** : 04 Oct 2023  
**Lab Number** : 05968898 **Diagnosed** : 11 Oct 2023  
**Unique Number** : 10675449 **Diagnostician** : Doug Bogart  
**Test Package** : MAR 2 ( Additional Tests: PrtCount )

**American Queen Voyages - Oceans**  
 1201 Bridgeport Drive  
 Jeffersonville, IN  
 US 47130  
 Contact: Dietrich Giles  
 DIETRICH.GILES@AQVOYAGES.COM  
 T: (228)591-6239  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)