

PROBLEM SUMMARY

Sample Rating Trend

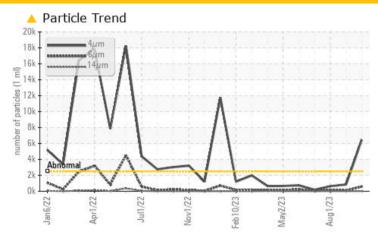
ISO

Machine Id HSS - LOW PRESS

Component **Hydraulic System**

TOTAL AZOLLA ZS 22 (400 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|--------------|-----------|-----------------|----------|----------|--|--|--|
| Sample Status | | | ABNORMAL | NORMAL | NORMAL | | | |
| Particles >4µm | ASTM D7647 | >2500 | △ 6448 | 846 | 633 | | | |
| Oil Cleanliness | ISO 4406 (c) | >18/16/13 | 20/16/11 | 17/14/10 | 16/14/11 | | | |

Customer Id: HAWCHANC Sample No.: WC0791128 Lab Number: 05968913 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|------|---------|---|
| Change Filter | | | ? | We recommend you service the filters on this component. |
| Resample | | | ? | We recommend an early resample to monitor this condition. |

HISTORICAL DIAGNOSIS

07 Sep 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



01 Aug 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

05 Jul 2023 Diag: Wes Davis

NORMAL



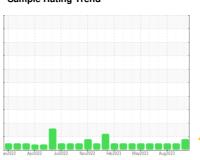
Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



HSS - LOW PRESS

Hydraulic System

TOTAL AZOLLA ZS 22 (400 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| | | an2022 Ap | 2022 Jul2022 Nova | 022 Feb 2023 May 2023 A | ug2023 | |
|-----------------|--------|--------------|-------------------|-------------------------|-------------|-------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0791128 | WC0791119 | WC0791118 |
| Sample Date | | Client Info | | 02 Oct 2023 | 07 Sep 2023 | 01 Aug 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 3 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | <1 | <1 | 1 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | 2 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 48 | 44 | 70 |
| Phosphorus | ppm | ASTM D5185m | | 313 | 334 | 348 |
| Zinc | ppm | ASTM D5185m | | 425 | 433 | 433 |
| Sulfur | ppm | ASTM D5185m | | 883 | 963 | 980 |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 3 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | 1 | <1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >2500 | △ 6448 | 846 | 633 |
| Particles >6µm | | ASTM D7647 | >640 | 595 | 96 | 160 |
| Particles >14μm | | ASTM D7647 | >80 | 14 | 10 | 20 |
| Particles >21µm | | ASTM D7647 | >20 | 3 | 3 | 5 |
| Particles >38μm | | ASTM D7647 | >4 | 1 | 0 | 1 |
| Particles >71μm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >18/16/13 | <u>^</u> 20/16/11 | 17/14/10 | 16/14/11 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| | | | | | | |

Acid Number (AN) mg KOH/g ASTM D8045

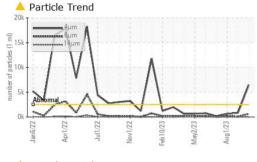
0.38

0.42

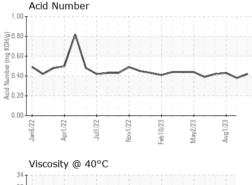
0.43

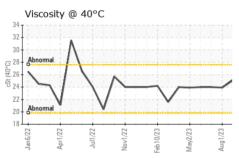


OIL ANALYSIS REPORT



| ▲ Part | icle Tre | end | | | | | |
|---------------------------------------|------------|------------|------------|----------|--------|---------|------|
| <u>=</u> 15k − | 4μm 6μm | 1 | | | | | |
| number of particles (1 m) 2 y 10 k | / \ | | | ٨ | | | |
| onmper of | V | 1 | | /\ | | | 1 |
| 0k | mal | \ <u>\</u> | ~ <u>~</u> | | ~ | لي | - ma |
| Jan6/22 | Apr1/2 | Jul1/2 | Nov1/2 | Feb 10/2 | May2/2 | Aug1/23 | |





| VISUAL | | method | limit/base | current | history1 | history2 |
|-------------------------|--------|---------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | | | | | | |
| FLUID PROPERT | ΓIES | method | limit/base | current | history1 | history2 |

| T LOID T HOT LITTILO | | memod | IIIIII basc | ourrent | Thotory I | History | |
|----------------------|-----|-----------|-------------|---------|-----------|---------|--|
| Visc @ 40°C | cSt | ASTM D445 | | 24.2 | 25.1 | 23.9 | |

SAMPLE IMAGES

method

limit/base

current

A Particle Count

history1

history2

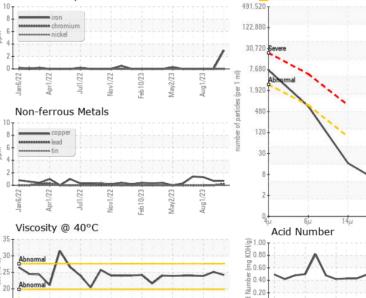


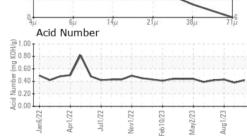
GRAPHS

Ferrous Alloys

Color

Bottom









Laboratory Sample No. Lab Number **Unique Number** Test Package : IND 2

: WC0791128 : 05968913 : 10675464

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 04 Oct 2023 Diagnosed

: 05 Oct 2023 Diagnostician

: Wes Davis

Aug1/23

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

HAWE HYDRAULICS - HUNTERSVILLE

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> Contact: Kristina Smith k.smith@hawe.com

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)