

# **PROBLEM SUMMARY**

# Sample Rating Trend

n2020 Nov2020 Apr2021 Sap2021 Mar2027 Aurz/1027 Fab-7027 Lu-2027

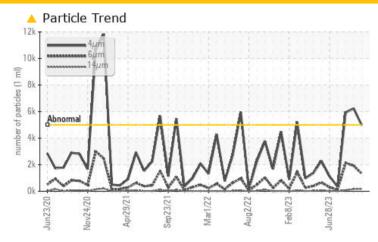
ISO

# CONNECTION BAY Machine Id HBB HYDRAULIC

Component **Hydraulic System** 

**AW HYDRAULIC OIL ISO 46 (--- QTS)** 

### **COMPONENT CONDITION SUMMARY**



### RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST R	ESULTS				
Sample Status			ATTENTION	ATTENTION	ATTENTION
Particles >6µm	ASTM D7647	>1300	<b>1329</b>	<b>▲</b> 1922	<u></u> 2136
Particles >14μm	ASTM D7647	>160	<b>166</b>	<u>▲</u> 162	70
Particles >21µm	ASTM D7647	>40	<b>^</b> 64	34	16
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>19/18/15</b>	20/18/15	20/18/13

Customer Id: OUTCALAL Sample No.: RP0038617 Lab Number: 05968991 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

#### RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Oct 31 2023	?	We recommend you service the filters on this component.
Alert	MISSED	Oct 31 2023	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	MISSED	Oct 31 2023	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### HISTORICAL DIAGNOSIS

ISO



# 27 Sep 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



ISO



### 29 Aug 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



NORMAL



#### 26 Jul 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

SAMPLE INFORMATION

## Sample Rating Trend



history2

# CONNECTION BAY **HBB HYDRAULIC**

Component

**Hydraulic System** 

AW HYDRAULIC OIL ISO 46 (--- QTS)

# **DIAGNOSIS** Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

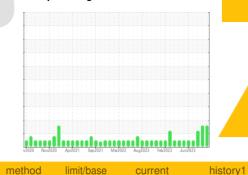
All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil. The water content is negligible.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Number		Client Info		RP0038617	RP0035344	RP0038423
Sample Date		Client Info		03 Oct 2023	27 Sep 2023	29 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	0	0
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	4	3	4
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	8	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	0	3	<1
•						
Calcium	ppm	ASTM D5185m	200	57	50	46
-		ASTM D5185m ASTM D5185m	300	57 336	50 346	46 337
Calcium	ppm			-		
Calcium Phosphorus	ppm ppm	ASTM D5185m	300	336	346	337
Calcium Phosphorus Zinc	ppm ppm	ASTM D5185m ASTM D5185m	300 370	336 389	346 421	337 402
Calcium Phosphorus Zinc CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m method	300 370 limit/base >15	336 389 current	346 421 history1 2 <1	337 402 history2 1 <1
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	300 370 limit/base >15 >20	336 389 current 2 <1 <1	346 421 history1 2 <1 0	337 402 history2 1 <1 0
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	300 370 limit/base >15	336 389 current 2 <1 <1 0.005	346 421 history1 2 <1	337 402 history2 1 <1 0 0.002
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	300 370 limit/base >15 >20	336 389 current 2 <1 <1	346 421 history1 2 <1 0	337 402 history2 1 <1 0
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304	300 370 limit/base >15 >20 >0.05	336 389 current 2 <1 <1 0.005	346 421 history1 2 <1 0 0.003	337 402 history2 1 <1 0 0.002
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304	300 370 limit/base >15 >20 >0.05 >500	336 389 current 2 <1 <1 0.005 59.7	346 421 history1 2 <1 0 0.003 33.9	337 402 history2 1 <1 0 0.002 22.3
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  method	300 370 limit/base >15 >20 >0.05 >500 limit/base	336 389	346 421 history1 2 <1 0 0.003 33.9 history1	337 402 history2 1 <1 0 0.002 22.3 history2
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  Method  ASTM D7647  ASTM D7647  ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160	336 389 current 2 <1 <1 0.005 59.7 current 4974	346 421 history1 2 <1 0 0.003 33.9 history1 ▲ 6227	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  Method  ASTM D7647  ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160	336 389	346 421  history1 2 <1 0 0.003 33.9  history1  ▲ 6227  ▲ 1922	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939 ▲ 2136
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  Method  ASTM D7647  ASTM D7647  ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160	336 389  current  2  <1  <1  0.005  59.7  current  4974  ▲ 1329  ▲ 166  ▲ 64  3	346 421  history1  2 <1 0 0.003 33.9  history1  △ 6227  △ 1922  △ 162	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939 ▲ 2136 70
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method  ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  ASTM D6304  Method  ASTM D7647  ASTM D7647  ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40	336 389 current 2 <1 <1 0.005 59.7 current 4974 ▲ 1329 ▲ 166 ▲ 64	346 421  history1  2 <1 0 0.003 33.9  history1  ▲ 6227  ▲ 1922  ▲ 162 34	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939 ▲ 2136 70 16
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method  ASTM D5185m  Method  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D6304  ASTM D6304  method  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40 >10	336 389  current  2  <1  <1  0.005  59.7  current  4974  ▲ 1329  ▲ 166  ▲ 64  3	346 421  history1  2 <1 0 0.003 33.9  history1  ▲ 6227  ▲ 1922  ▲ 162 34 0	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939 ▲ 2136 70 16 1
Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m  method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304  method ASTM D7647	300 370 limit/base >15 >20 >0.05 >500 limit/base >5000 >1300 >160 >40 >10 >3	336 389  current  2 <1 <1 0.005 59.7  current  4974  1329  166  64 3 0	346 421  history1  2 <1 0 0.003 33.9  history1  ▲ 6227  ▲ 1922  ▲ 162 34 0 0	337 402 history2 1 <1 0 0.002 22.3 history2 ▲ 5939 ▲ 2136 70 16 1



# **OIL ANALYSIS REPORT**







Certificate L2367

Sample No. Lab Number

**Unique Number** 

: 05968991 : 10675542 Test Package : IND 2

: RP0038617 Received : 04 Oct 2023 Diagnosed : 11 Oct 2023

Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HWY 43 N CALVERT, AL US 36513

Contact: MARIO JOHNSON Mario.johnson@outokumpu.com

T: (251)321-4105 F: x: