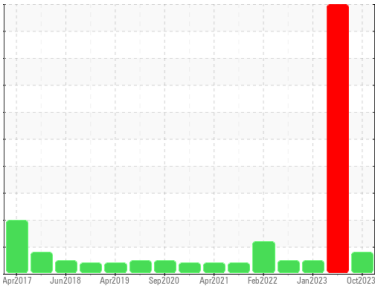
PROBLEM SUMMARY

Sample Rating Trend

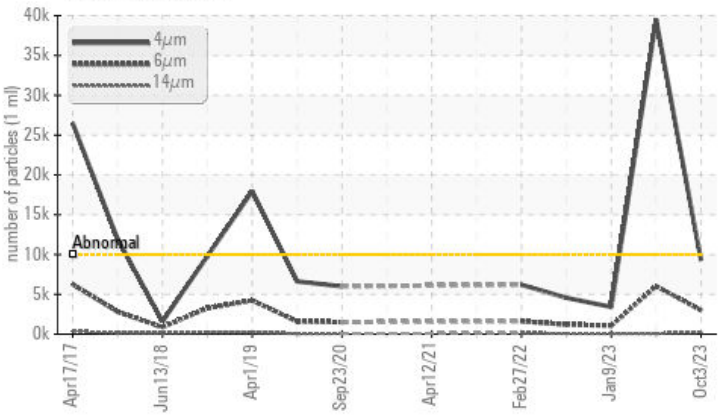


ISO

Machine Id
WWTP GD (S/N WASTE WATER)
Component
Air Compressor
Fluid
USPI AIR 46 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	SEVERE	NORMAL
Particles >6µm		ASTM D7647	>2500	▲ **2993**	▲ 6038	1062
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **20/19/15**	▲ 22/20/13	19/17/13

Customer Id: SMIGRAKY
Sample No.: USPM29846
Lab Number: 05969005
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Aug 2023 Diag: Doug Bogart

WEAR

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition.Bearing and/or bushing wear is indicated. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is above the recommended limit. The oil viscosity is higher than normal. Confirmed.

view report

---

09 Jan 2023 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

---

15 Sep 2022 Diag: Doug Bogart

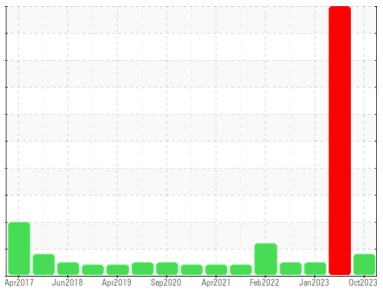
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
WWTP GD (S/N WASTE WATER)
Component
Air Compressor
Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM29846**	USPM17744	USPM25416
Sample Date		Client Info		**03 Oct 2023**	24 Aug 2023	09 Jan 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	19	0
Chromium	ppm	ASTM D5185m	>4	**0**	0	0
Nickel	ppm	ASTM D5185m	>4	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	1	0
Lead	ppm	ASTM D5185m	>20	**0**	▲ 18	0
Copper	ppm	ASTM D5185m	>40	**2**	⬢ 351	<1
Tin	ppm	ASTM D5185m	>5	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	17	0
Barium	ppm	ASTM D5185m	0	**0**	34	1
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	1	0
Magnesium	ppm	ASTM D5185m	0	**0**	5	0
Calcium	ppm	ASTM D5185m	0	**0**	34	0
Phosphorus	ppm	ASTM D5185m	1	**76**	46	83
Zinc	ppm	ASTM D5185m	0	**50**	810	65
Sulfur	ppm	ASTM D5185m	0	**468**	196	620

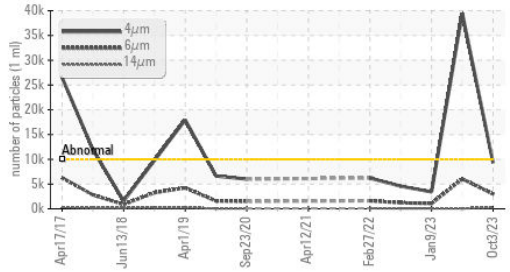
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	2	<1
Sodium	ppm	ASTM D5185m		**<1**	6	<1
Potassium	ppm	ASTM D5185m	>20	**1**	7	0
Water	%	ASTM D6304	>0.2	**0.047**	0.010	0.053
ppm Water	ppm	ASTM D6304	>2000	**471.8**	103.8	535.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**9293**	▲ 39484	3416
Particles >6µm		ASTM D7647	>2500	▲ **2993**	▲ 6038	1062
Particles >14µm		ASTM D7647	>320	**247**	67	68
Particles >21µm		ASTM D7647	>80	**61**	13	10
Particles >38µm		ASTM D7647	>20	**4**	0	0
Particles >71µm		ASTM D7647	>4	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **20/19/15**	▲ 22/20/13	19/17/13

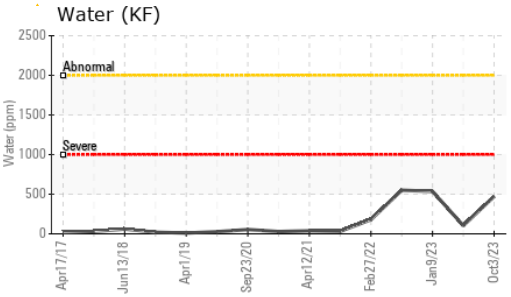
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	**0.18**	⬢ 4.824	0.18

OIL ANALYSIS REPORT

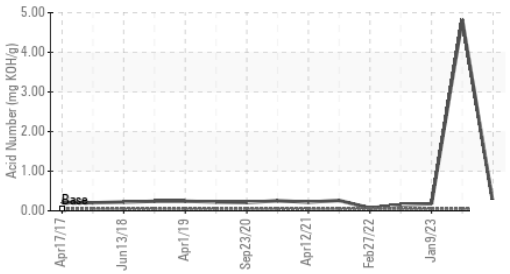
Particle Trend



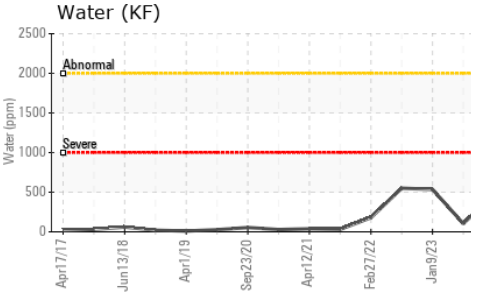
Water (KF)



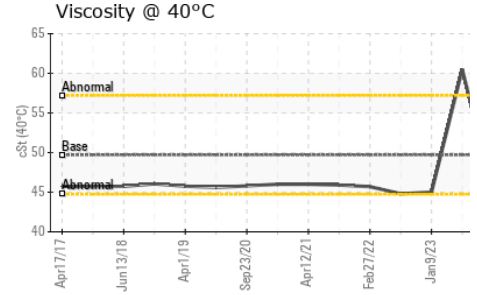
Acid Number



Water (KF)



Viscosity @ 40°C



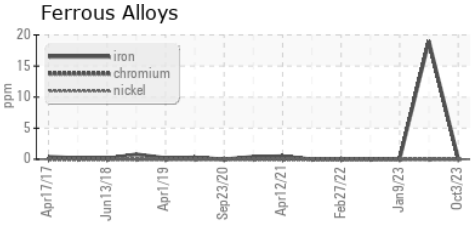
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	**45.0**	▲ 60.5	45.0

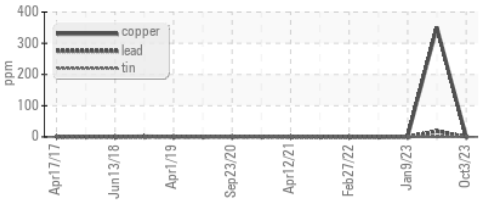
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

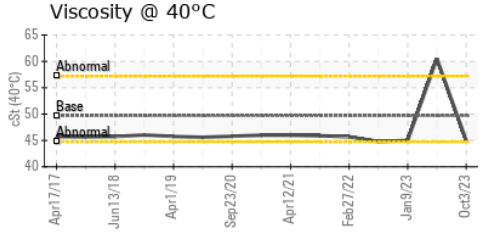
Ferrous Alloys



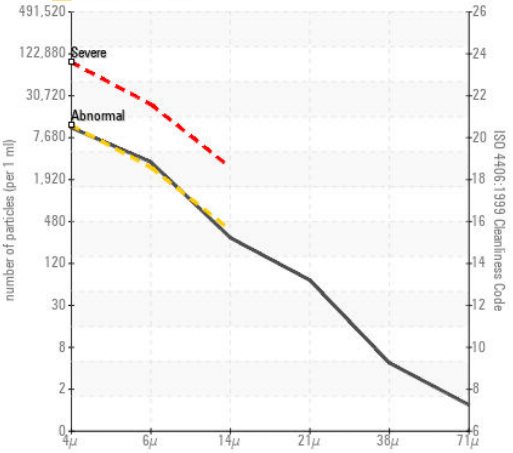
Non-ferrous Metals



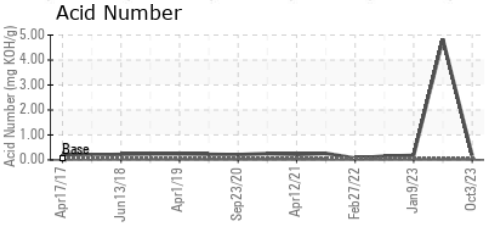
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: USPM29846	**Received**	: 04 Oct 2023
Lab Number	: 05969005	**Diagnosed**	: 05 Oct 2023
Unique Number	: 10675556	**Diagnostician**	: Doug Bogart
Test Package	: IND 2		

SMITHFIELD FOODS - GRAYSON
800 C W STEVENS BLVD
GRAYSON, KY
US 41143
Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: