

OIL ANALYSIS REPORT





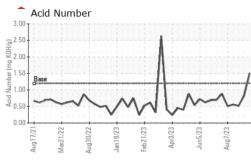
SAVM01BE (S/N GZJ00645) Component

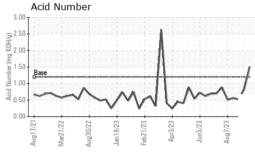
Biogas Engine

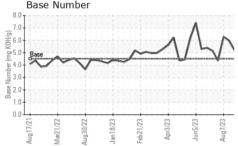
PIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	e current	history1	history2
Recommendation	Sample Number		Client Info		WC0788921	WC0788866	WC0788863
and filter change at the time of sampling has	Sample Date		Client Info		10 Oct 2023	18 Sep 2023	11 Sep 2023
n noted. We recommend an early resample to	Machine Age	hrs	Client Info		1111602	1111602	1111432
nitor this condition.	Oil Age	hrs	Client Info		873	383	215
ar	Oil Changed		Client Info		Changed	Not Changd	Not Changd
component wear rates are normal.	Sample Status				SEVERE	SEVERE	NORMAL
ontamination	-	NI	method	limit/base	-		
nental level of silicon (Si) above normal.	CONTAMINATIC	VIN				history1	history2
Fluid Condition The BN result indicates that there is suitable divalinity remaining in the oil. The AN level is acceptable for this fluid.	Fuel		WC Method WC Method	>4.0	<1.0 NEG	<1.0 NEG	<1.0 NEG
	Glycol						
	WEAR METALS		method	limit/base	e current	history1	history2
	Iron	ppm	ASTM D5185m		9	3	2
	Chromium	ppm	ASTM D5185m	>4	<1	0	0
	Nickel	ppm	ASTM D5185m	>2	1	<1	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m	>5	0	0	0
	Aluminum	ppm	ASTM D5185m	>6	0	<1	0
	Lead	ppm	ASTM D5185m	>9	6	<1	<1
	Copper	ppm	ASTM D5185m	>6	6	2	1
	Tin	ppm	ASTM D5185m	>4	6	3	2
	Vanadium	ppm	ASTM D5185m		0	<1	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	e current	history1	history2
	Boron	ppm	ASTM D5185m		4	1	<1
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		8	3	2
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		10	7	12
	Calcium	ppm	ASTM D5185m		1823	1985	1968
	Phosphorus	ppm	ASTM D5185m		271	270	276
	Zinc	ppm	ASTM D5185m		353	324	335
	Sulfur	ppm	ASTM D5185m		2187	1911	1939
	CONTAMINANT	S	method	limit/base	e current	history1	history2
	Silicon	ppm	ASTM D5185m	>181	• 385	227	149
	Sodium	ppm	ASTM D5185m		0	<1	<1
	Potassium	ppm	ASTM D5185m	>20	3	0	2
	INFRA-RED		method	limit/base	e current	history1	history2
	Soot %	%	*ASTM D7844		0	0	0
	Nitration	Abs/cm	*ASTM D7624	>20	7.5	7.4	5.9
	Sulfation	Abs/.1mm	*ASTM D7415		20.7	21.2	16.5
	FLUID DEGRAD	ATION	method	limit/base	e current	history1	history2
	I EOIB BEGI IIIB						
	Oxidation	Abs/.1mm	*ASTM D7414	>25	16.9	13.6	9.5
		Abs/.1mm mg KOH/g			16.9 1.51	13.6 0.83	9.5 0.52

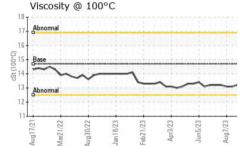


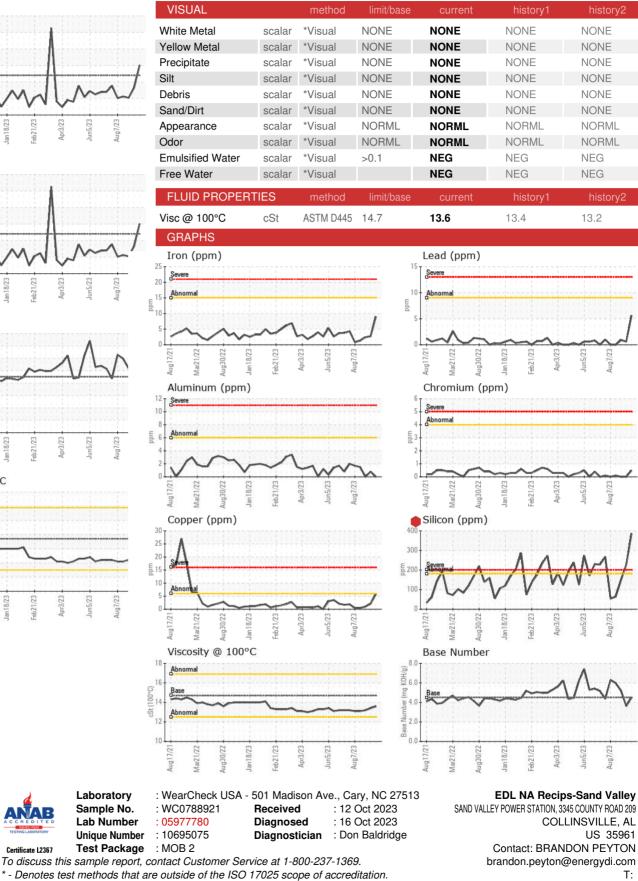
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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Submitted By: FRANK WILLIAMS

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