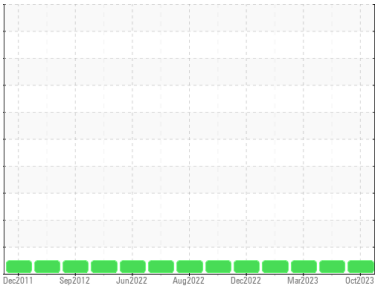
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
KAESER 3653 (S/N 301347)
Component
Compressor
Fluid
ULTRACHEM PO 4010 (--- QTS)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0865862**	WC0832437	WC0802542
Sample Date		Client Info		**06 Oct 2023**	23 Jun 2023	23 Mar 2023
Machine Age	hrs	Client Info		**51622**	50606	50062
Oil Age	hrs	Client Info		**4505**	49734	49734
Oil Changed		Client Info		**Changed**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0.4	**1**	0	0
Molybdenum	ppm	ASTM D5185m	0.5	**0**	0	0
Manganese	ppm	ASTM D5185m	0.4	**0**	0	0
Magnesium	ppm	ASTM D5185m	0	**3**	<1	0
Calcium	ppm	ASTM D5185m	0.3	**0**	0	0
Phosphorus	ppm	ASTM D5185m	1376	**633**	735	751
Zinc	ppm	ASTM D5185m	0	**15**	18	19
Sulfur	ppm	ASTM D5185m	320	**803**	1046	1212

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.573	**0.39**	0.32	0.26

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

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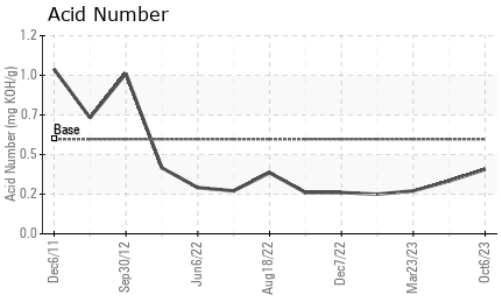
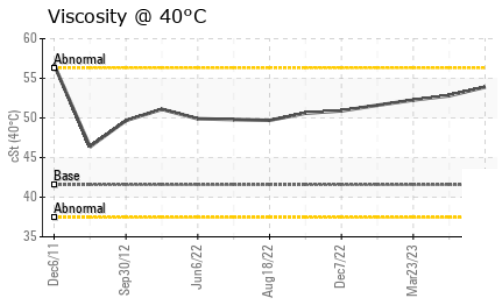
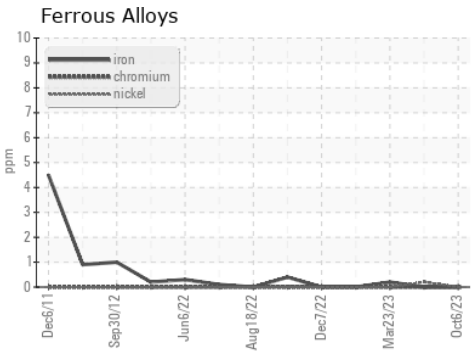


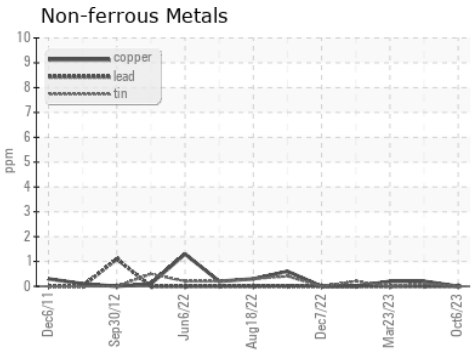


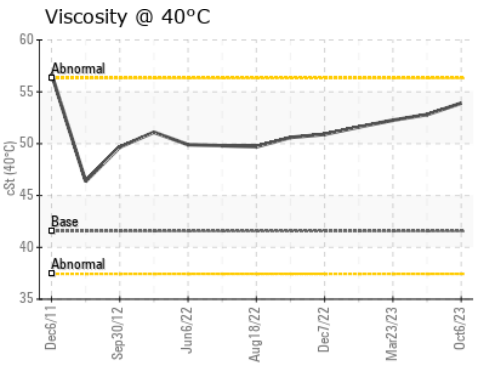
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	41.57	**53.9**	52.8	52.26

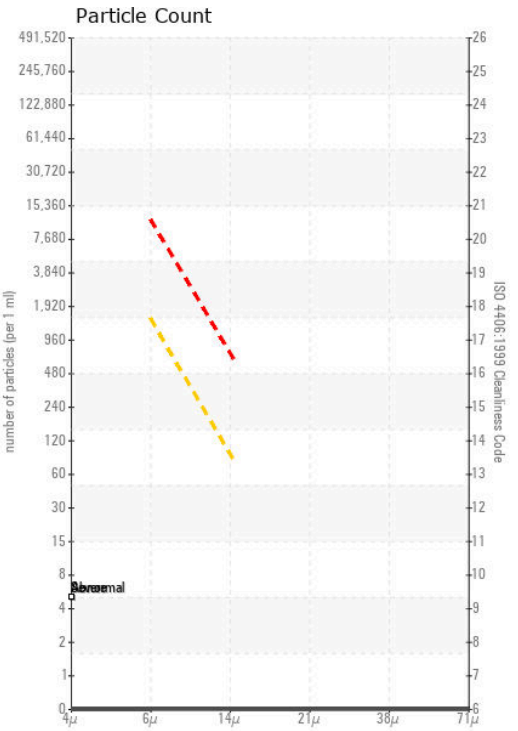
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

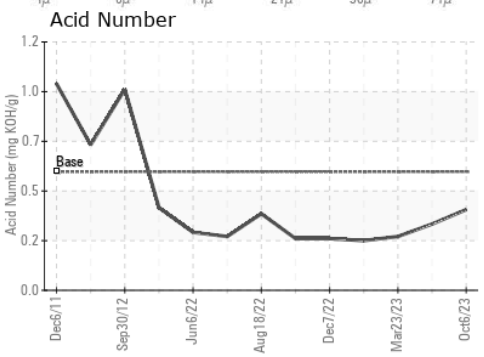
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0865862
Lab Number : 05978226
Unique Number : 10695521
Test Package : PLANT

Received : 13 Oct 2023
Diagnosed : 17 Oct 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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