

# **OIL ANALYSIS REPORT**

#### Area SMART OIL 6000 Machine Id HERTZ HBD00113 - MILLER FORMLESS Component

Compressor Fluid

SMARTOIL 6000 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

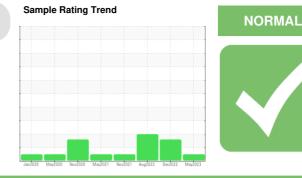
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

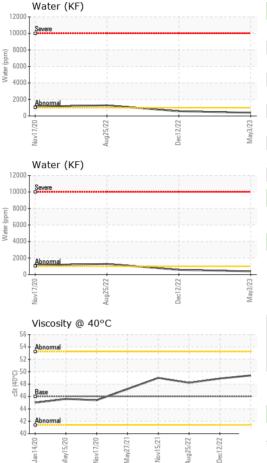
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



| SAMPLE INFORM    | IATION   | method      | limit/base | current     | history1    | history2    |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number    |          | Client Info |            | UHK05978355 | UHK05719468 | UHK05630078 |
| Sample Date      |          | Client Info |            | 03 May 2023 | 12 Dec 2022 | 25 Aug 2022 |
| Machine Age      | hrs      | Client Info |            | 6984        | 6407        | 5929        |
| Oil Age          | hrs      | Client Info |            | 0           | 1232        | 1640        |
| Oil Changed      |          | Client Info |            | Changed     | Changed     | Not Changd  |
| Sample Status    |          |             |            | NORMAL      | ATTENTION   | ABNORMAL    |
| WEAR METALS      |          | method      | limit/base | current     | history1    | history2    |
| Iron             | ppm      | ASTM D5185m | >50        | 0           | 3           | 2           |
| Chromium         | ppm      | ASTM D5185m | >10        | 0           | 0           | 0           |
| Nickel           | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Titanium         | ppm      | ASTM D5185m |            | <1          | 0           | 0           |
| Silver           | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Aluminum         | ppm      | ASTM D5185m | >25        | 0           | 0           | 0           |
| Lead             | ppm      | ASTM D5185m | >25        | 0           | 0           | 0           |
| Copper           | ppm      | ASTM D5185m | >50        | <1          | 1           | 2           |
| Tin              | ppm      | ASTM D5185m | >15        | <1          | <1          | <1          |
| Antimony         | ppm      | ASTM D5185m |            |             |             |             |
| Vanadium         | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium          | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| ADDITIVES        |          | method      | limit/base | current     | history1    | history2    |
| Boron            | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Barium           | ppm      | ASTM D5185m |            | 1           | 0           | <1          |
| Molybdenum       | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Manganese        | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Magnesium        | ppm      | ASTM D5185m |            | 2           | 0           | 0           |
| Calcium          | ppm      | ASTM D5185m | 20         | 0           | 0           | 0           |
| Phosphorus       | ppm      | ASTM D5185m |            | 522         | 592         | 585         |
| Zinc             | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Sulfur           | ppm      | ASTM D5185m |            | 357         | 310         | 427         |
| CONTAMINANTS     |          | method      | limit/base | current     | history1    | history2    |
| Silicon          | ppm      | ASTM D5185m | >25        | 4           | 5           | <1          |
| Sodium           | ppm      | ASTM D5185m |            | <1          | 0           | 0           |
| Potassium        | ppm      | ASTM D5185m | >20        | 0           | 0           | 0           |
| Water            | %        | ASTM D6304  | >0.1       | 0.039       | 0.057       | 0.129       |
| ppm Water        | ppm      | ASTM D6304  | >1000      | 390         | 570         | 1290        |
| FLUID DEGRADA    | TION     | method      | limit/base | current     | history1    | history2    |
| Acid Number (AN) | mg KOH/g | ASTM D8045  |            | 0.14        | 0.14        | 0.15        |

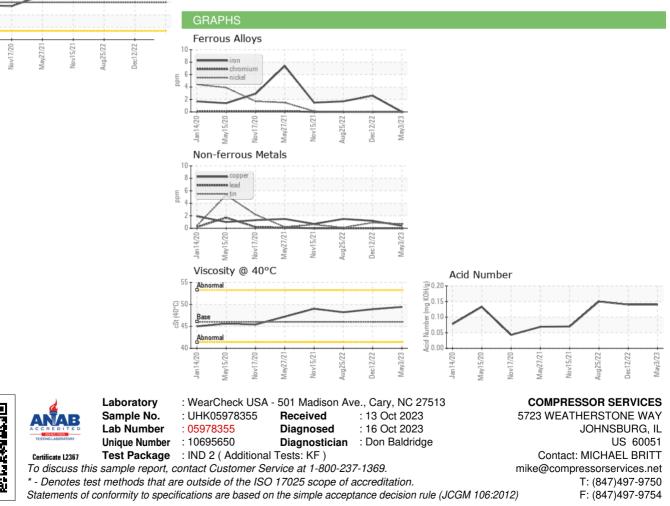


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| VISUAL           |        | method    | limit/base | current | history1    | history2    |
|------------------|--------|-----------|------------|---------|-------------|-------------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE        | NONE        |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE        | NONE        |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE        | NONE        |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE        | NONE        |
| Debris           | scalar | *Visual   | NONE       | NONE    | MODER       | 🔺 MODER     |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE        | NONE        |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML       | NORML       |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML       | NORML       |
| Emulsified Water | scalar | *Visual   | >0.1       | 0.2%    | 0.2%        | 0.2%        |
| Free Water       | scalar | *Visual   |            | NEG     | <b>1</b> .0 | <b>1</b> .0 |
| FLUID PROPERT    | IES    | method    | limit/base | current | history1    | history2    |
| Visc @ 40°C      | cSt    | ASTM D445 | 46         | 49.4    | 48.9        | 48.2        |
| SAMPLE IMAGES    | 5      | method    | limit/base | current | history1    | history2    |
| Color            |        |           |            |         |             |             |

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