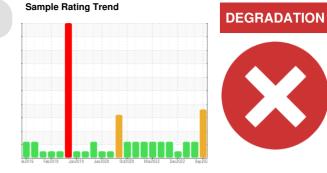


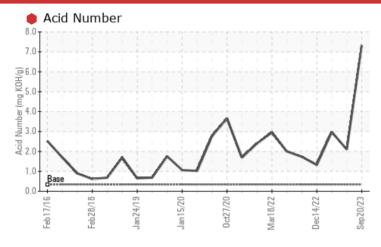
PROBLEM SUMMARY

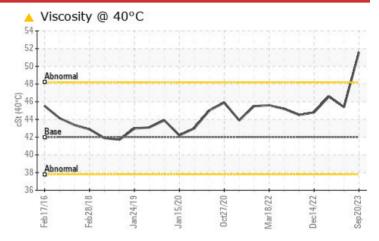
ULTRACHEM 32/46 [55693] Machine Id ATLAS COPCO CAI313522 - OMAHA TRACK

Component Compressor









RECOMMENDATION

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				SEVERE	ABNORMAL	ABNORMAL
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	7.315	<u>^</u> 2.10	<u>^</u> 2.98
Visc @ 40°C	cSt	ASTM D445	42.0	△ 51.6	45.4	46.6

Customer Id: UCJOHSAI Sample No.: UCH05978378 Lab Number: 05978378 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Fluid			?	Oil and filter change at the time of sampling has been noted.				
Change Filter			?	Oil and filter change at the time of sampling has been noted.				
Resample			?	We recommend an early resample to monitor this condition.				
Check For Overheating			?	We advise that you check for a possible overheat condition.				

HISTORICAL DIAGNOSIS

20 Jun 2023 Diag: Don Baldridge

DEGRADATION



We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is above the recommended limit. The oil is no longer serviceable.



21 Mar 2023 Diag: Doug Bogart

DEGRADATION



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is above the recommended limit. The oil is no longer serviceable.



14 Dec 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



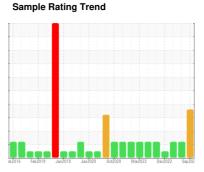


OIL ANALYSIS REPORT

ULTRACHEM 32/46 [55693] Machine Id ATLAS COPCO CAI313522 - OMAHA TRACK

Component

Compressor





DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

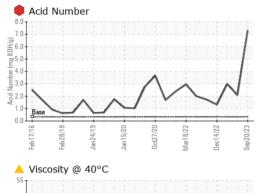
Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05978378	UCH05889143	UCH05801071
Sample Date		Client Info		20 Sep 2023	20 Jun 2023	21 Mar 2023
Machine Age	hrs	Client Info		21488	9378	17756
Oil Age	hrs	Client Info		3732	1622	8225
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	0	0	<1
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	0	2	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	0
Barium	ppm	ASTM D5185m	0.3	29	4	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0	0
Magnesium	ppm	ASTM D5185m	0	3	<1	2
Calcium	ppm	ASTM D5185m	0.5	0	<1	2
Phosphorus	ppm	ASTM D5185m	536	310	190	140
Zinc	ppm	ASTM D5185m	0.2	0	39	159
Sulfur	ppm	ASTM D5185m	649	323	205	123
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	2	<1	<1
Sodium	ppm	ASTM D5185m		5	8	41
Potassium	ppm	ASTM D5185m	>20	0	2	5
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	7.315	<u>^</u> 2.10	<u>^</u> 2.98



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

55							
50 - Abno	rmal						
.45 Base				_			J
Base			~ /				
40			-				
Abno	rmal						
35							
	18	/19	20	20	22	22	73
Feb17/16	Feb28/18	Jan24/19	Jan15,	0ct27/	Mar18/	ec14/	Sen 2017
	. 90	ro	10	Õ	-		.9

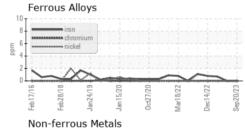
Visc @ 40°C cSt 42.0 **51.6** 45.4 46.6 ASTM D445 SAMPLE IMAGES

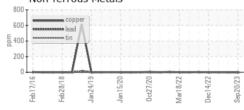
Bottom

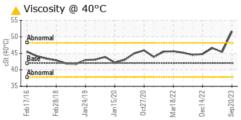
Color

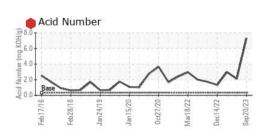
FLUID PROPERTIES

GRAPHS













Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10695673 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH05978378 : 05978378

Received : 13 Oct 2023 Diagnosed : 17 Oct 2023 : Jonathan Hester Diagnostician

JOHN HENRY FOSTER COMPANY

4700 LEBOURGET STREET SAINT LOUIS, MO

US 63134

Contact: RACHEL VON HATTEN rvonhatten@jhf.com

T: (314)593-1267 F: (314)874-0965

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)