



# PROBLEM SUMMARY

Area  
**ACAS D5DC-1**  
 Machine Id  
**SULLIVAN PALATEK 1208140002**  
 Component  
**Compressor**

Sample Rating Trend



**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water (KF)



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	---	---
Water	%	ASTM D6304	>0.1	▲ <b>0.218</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ <b>2180</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	▲ <b>0.2%</b>	---	---

Customer Id: UCADVTOM  
 Sample No.: UCH05978380  
 Lab Number: 05978380  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.

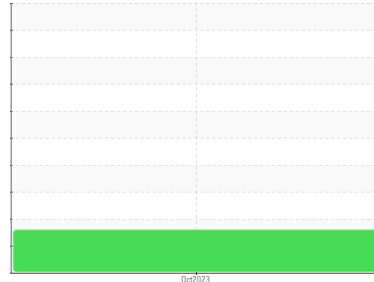
## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend

**WATER**



Area  
**ACAS D5DC-1**  
 Machine Id  
**SULLIVAN PALATEK 1208140002**  
 Component  
**Compressor**

## DIAGNOSIS

### ▲ Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05978380</b>	---	---
Sample Date	Client Info		<b>03 Oct 2023</b>	---	---
Machine Age	hrs	Client Info	<b>27272</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>3</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>3</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>3</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>86</b>	---	---
Zinc	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>221</b>	---	---

## CONTAMINANTS

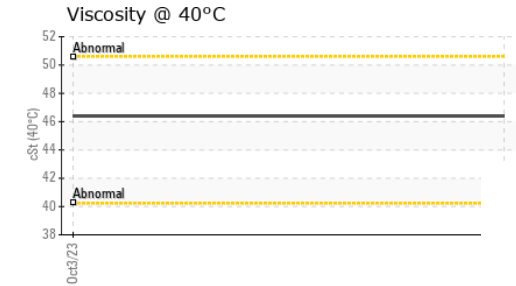
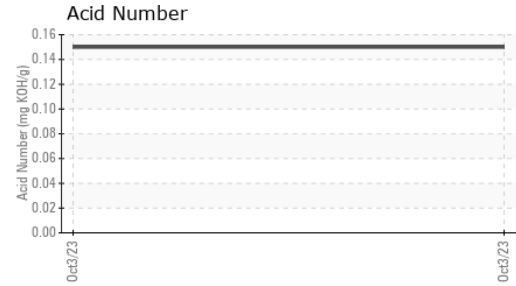
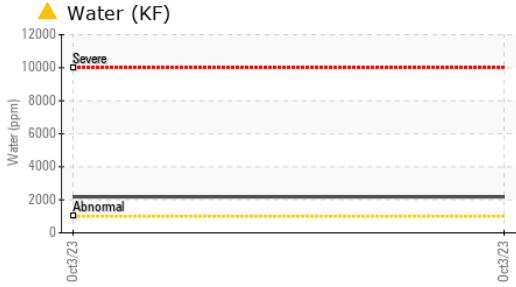
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>5</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.1	<b>▲ 0.218</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>▲ 2180</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.15</b>	---	---



# OIL ANALYSIS REPORT



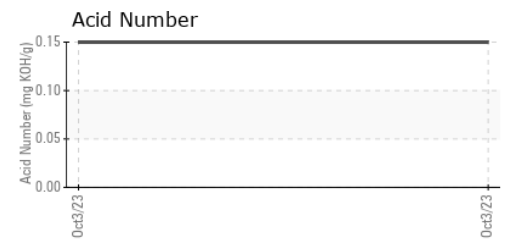
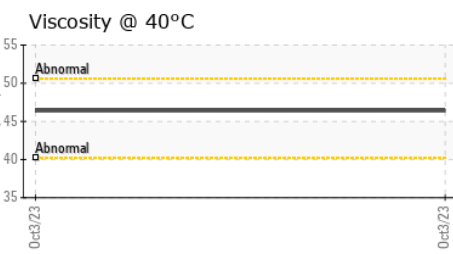
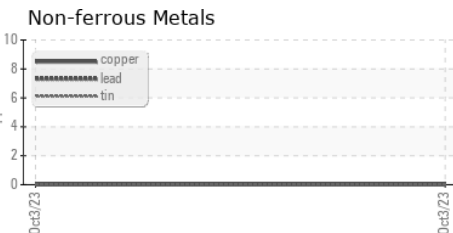
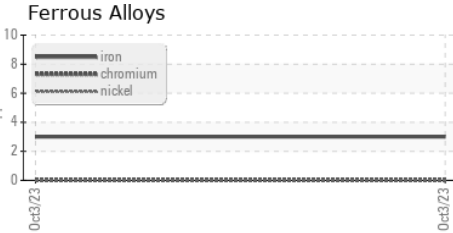
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	▲ 0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05978380 **Received** : 13 Oct 2023  
**Lab Number** : 05978380 **Diagnosed** : 16 Oct 2023  
**Unique Number** : 10695675 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**ADVANCED COMPRESSED AIR SOLUTIONS (ACAS)**  
 9421 FM 2920 RD BLDG 23  
 TOMBALL, TX  
 US 77375  
 Contact: JIM SUAREZ  
 jim@advancedcompressedair.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)