

COOLANT REPORT

Sample Rating Trend



KANSAS/88 Machine Id 20.308L [KANSAS^88]

Component Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

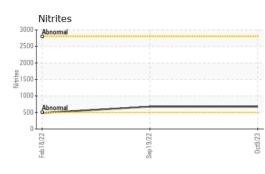
Coolant Condition

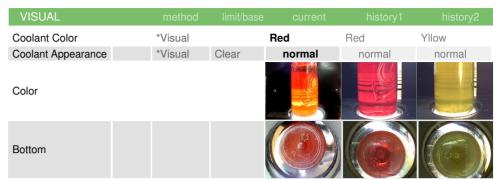
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

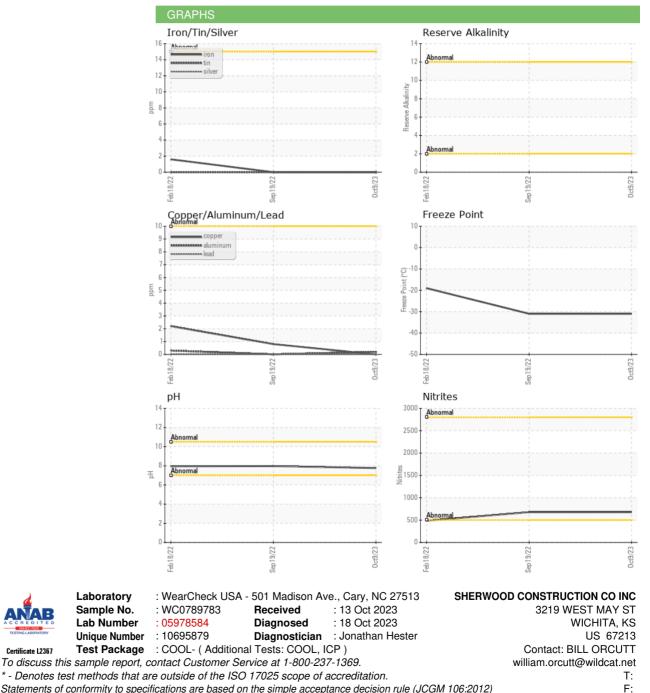
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0789783	WC0712241	WC0665245
Sample Date		Client Info		09 Oct 2023	19 Sep 2022	18 Feb 2022
Machine Age	hrs	Client Info		7240	6659	6250
Oil Age	hrs	Client Info		7240	6659	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.065	1.065	
рН	Scale 0-14	ASTM D1287		7.76	7.97	7.95
Nitrites	ppm	AP-053:2009		676	676	488
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.3	48.0	42
Freezing Point	°F	ASTM D3321		-31	-31	-19
Total Dissolved Solids				364.5	336.5	331.0
Carboxylate				fail	pass	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	23	89	99
Phosphorus	ppm	ASTM D6130	0	157	254	674
Boron	ppm	ASTM D6130	0	40	118	420
Molybdenum	ppm	ASTM D6130	950	521	923	3
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	2
Aluminum	ppm	ASTM D6130	>10	<1	0	<1
Copper	ppm	ASTM D6130	>10	0	<1	2
Lead	ppm	ASTM D6130	>10	0	0	0
Tin	ppm	ASTM D6130	>10	0	0	0
Zinc	ppm	ASTM D6130		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		3	13	38
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3205	2825	1015
Potassium	ppm	ASTM D6130		838	924	2093
SCALE POTENTIAL method limit/base current history1 history2						
Calcium	ppm	ASTM D6130		<1	<1	<1
Magnesium	ppm	ASTM D6130		<1	1	1
-						

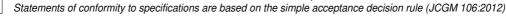


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Submitted By: STEVEN HOLLOWAY