COOLANT REPORT

Sample Rating Trend





Area KANSAS/44/EG - DOZER Machine Id 36.20L [KANSAS^44^EG - DOZER] Component Coolant Fluid

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

SAMPLE INFORM	ΜΑΤΙΟΝ	method	limit/base	current	history1	history
Sample Number		Client Info		WC0821495	WC0789797	WC074173
Sample Date		Client Info		29 Sep 2023	24 Apr 2023	27 Feb 202
Machine Age	hrs	Client Info		0	7000	6736
Oil Age	hrs	Client Info		7753	7000	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Change
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history
Specific Gravity		*ASTM D1298		1.069	1.069	1.069
pН	Scale 0-14	ASTM D1287		7.42	7.42	7.46
Nitrites	ppm	AP-053:2009		636	412	448
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		51.5	51.4	51.3
Freezing Point	°F	ASTM D3321		-38	-38	-38
Total Dissolved Solids				345.0	366.0	308.5
Carboxylate				pass	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history
Silicon	ppm	ASTM D6130	0	<1	23	36
Phosphorus	ppm	ASTM D6130	0	5	0	0
Boron	ppm	ASTM D6130	0	0	8	14
Molybdenum	ppm	ASTM D6130	950	555	1180	1200
CORROSION		method	limit/base	current	history1	history
Iron	ppm	ASTM D6130	>15	0	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	2	3
Copper	ppm	ASTM D6130	>10	0	1	1
Lead	ppm	ASTM D6130	>10	0	0	1
Tin	ppm	ASTM D6130	>10	0	0	2
Zinc	ppm	ASTM D6130		0	<1	2
CONTAMINANTS	\$	method	limit/base	current	history1	history
Chlorine	ppm	ASTM D6130		6	40	61
CARRIER SALTS	;	method	limit/base	current	history1	history
Sodium	ppm	ASTM D6130		3734	6878	6780
Potassium	ppm	ASTM D6130		519	1717	1840
SCALE POTENT	IAL	method	limit/base	current	history1	history
Calcium	ppm	ASTM D6130		<1	<1	2
Magnesium	ppm	ASTM D6130		<1	1	2

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

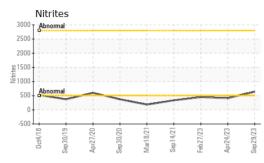
There is no indication of any contamination in the coolant.

Coolant Condition

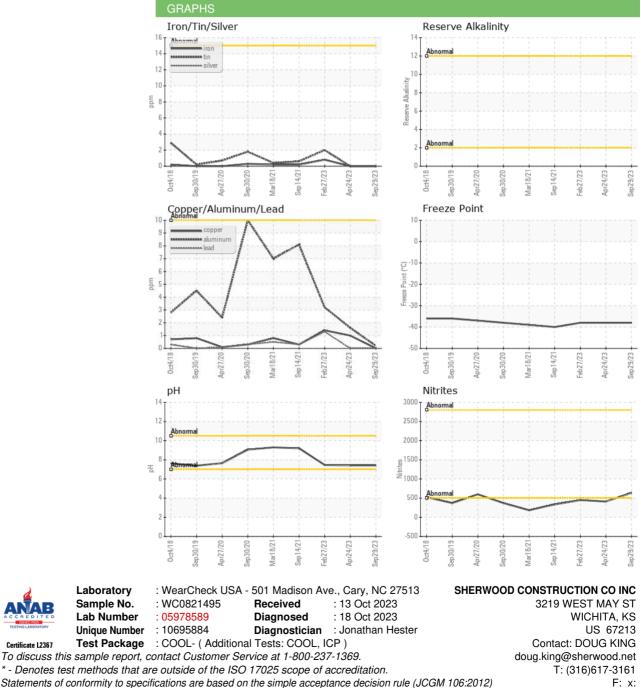
The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

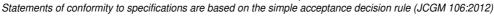


COOLANT REPORT



VISUAL	r	nethod	limit/base	current	history1	history2
Coolant Color	*V	'isual		Orange	Orange	Red
Coolant Appearance	*V	'isual	Clear	normal	normal	normal
Color						
Bottom						





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