# **COOLANT REPORT**

# Sample Rating Trend





### Area KANSAS/44/EG - DOZER Machine Id 36.20L [KANSAS^44^EG - DOZER] Component Coolant Fluid

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

SAMPLE INFORM	ΜΑΤΙΟΝ	method	limit/base	current	history1	history
Sample Number		Client Info		WC0821495	WC0789797	WC074173
Sample Date		Client Info		29 Sep 2023	24 Apr 2023	27 Feb 202
Machine Age	hrs	Client Info		0	7000	6736
Oil Age	hrs	Client Info		7753	7000	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Change
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history
Specific Gravity		*ASTM D1298		1.069	1.069	1.069
pН	Scale 0-14	ASTM D1287		7.42	7.42	7.46
Nitrites	ppm	AP-053:2009		636	412	448
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		51.5	51.4	51.3
Freezing Point	°F	ASTM D3321		-38	-38	-38
Total Dissolved Solids				345.0	366.0	308.5
Carboxylate				pass	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history
Silicon	ppm	ASTM D6130	0	<1	23	36
Phosphorus	ppm	ASTM D6130	0	5	0	0
Boron	ppm	ASTM D6130	0	0	8	14
Molybdenum	ppm	ASTM D6130	950	555	1180	1200
CORROSION		method	limit/base	current	history1	history
Iron	ppm	ASTM D6130	>15	0	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	2	3
Copper	ppm	ASTM D6130	>10	0	1	1
Lead	ppm	ASTM D6130	>10	0	0	1
Tin	ppm	ASTM D6130	>10	0	0	2
Zinc	ppm	ASTM D6130		0	<1	2
CONTAMINANTS	\$	method	limit/base	current	history1	history
Chlorine	ppm	ASTM D6130		6	40	61
CARRIER SALTS	;	method	limit/base	current	history1	history
Sodium	ppm	ASTM D6130		3734	6878	6780
Potassium	ppm	ASTM D6130		519	1717	1840
SCALE POTENT	IAL	method	limit/base	current	history1	history
Calcium	ppm	ASTM D6130		<1	<1	2
Magnesium	ppm	ASTM D6130		<1	1	2

## Recommendation

The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

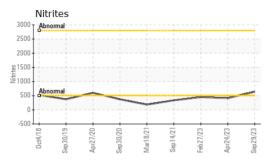
There is no indication of any contamination in the coolant.

### **Coolant Condition**

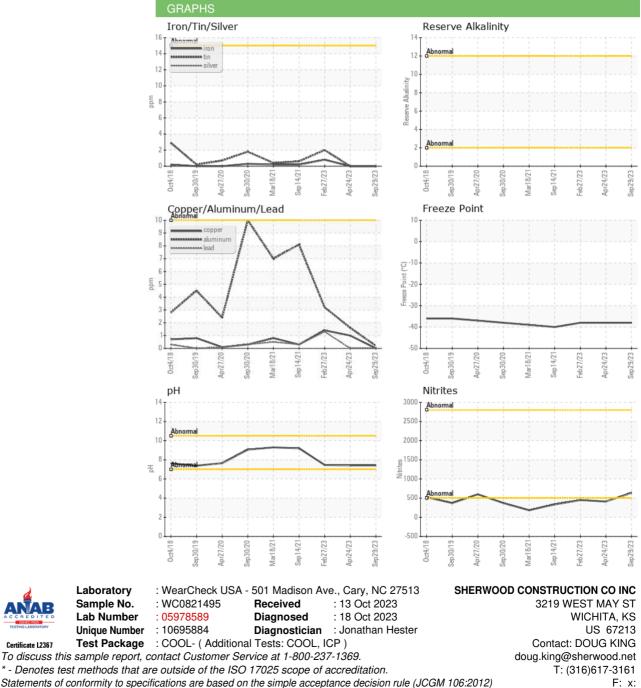
The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

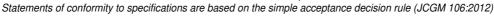


# **COOLANT REPORT**



VISUAL	r	nethod	limit/base	current	history1	history2
Coolant Color	*V	'isual		Orange	Orange	Red
Coolant Appearance	*V	'isual	Clear	normal	normal	normal
Color						
Bottom						





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