

COOLANT REPORT

Area WCLSNC Machine Id QC COOL ELC NC 09012022 Component

Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



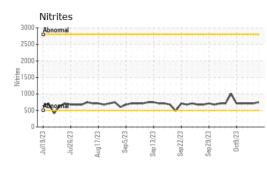


NORMAL

| SAMPLE INFORM | NATION | method | limit/base | current | history1 | history2 |
|------------------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | WC0865898 | WC0865897 | WC0865896 |
| Sample Date | | Client Info | | 13 Oct 2023 | 12 Oct 2023 | 11 Oct 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| PHYSICAL TEST F | RESULTS | method | limit/base | current | history1 | history2 |
| Specific Gravity | | *ASTM D1298 | | 1.067 | 1.067 | 1.067 |
| pН | Scale 0-14 | ASTM D1287 | | 8.27 | 8.21 | 8.27 |
| Nitrites | ppm | AP-053:2009 | | 748 | 712 | 712 |
| Reserve Alkalinity | Scale 0-20 | *ASTM D1121 | | | | |
| Percentage Glycol | % | ASTM D3321 | | 49.7 | 49.4 | 49.4 |
| Freezing Point | °F | ASTM D3321 | | -33 | -33 | -33 |
| Total Dissolved Solids | | | | 300.0 | 350.5 | 352.0 |
| Carboxylate | | | | fail | fail | fail |
| CORROSION INH | IBITORS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D6130 | 0 | <1 | <1 | <1 |
| Phosphorus | ppm | ASTM D6130 | 0 | 5 | 1 | 1 |
| Boron | ppm | ASTM D6130 | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D6130 | 950 | 623 | 808 | 774 |
| CORROSION | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D6130 | >2 | 0 | <1 | <1 |
| Aluminum | ppm | ASTM D6130 | >2 | <1 | <1 | <1 |
| Copper | ppm | ASTM D6130 | >2 | 0 | <1 | <1 |
| Lead | ppm | ASTM D6130 | >2 | 0 | <1 | <1 |
| Tin | ppm | ASTM D6130 | >2 | 0 | 1 | 1 |
| Zinc | ppm | ASTM D6130 | >2 | 0 | 0 | 0 |
| CONTAMINANTS | 3 | method | limit/base | current | history1 | history2 |
| Chlorine | ppm | ASTM D6130 | | 0 | 18 | 4 |
| CARRIER SALTS |) | method | limit/base | current | history1 | history2 |
| Sodium | ppm | ASTM D6130 | | 3655 | 4397 | 4279 |
| Potassium | ppm | ASTM D6130 | | 0 | 0 | 0 |
| SCALE POTENTI | AL | method | limit/base | current | history1 | history2 |
| Calcium | ppm | ASTM D6130 | >5 | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D6130 | >6 | <1 | 0 | 0 |



COOLANT REPORT



| VISUAL | | method | limit/base | current | history1 | history2 |
|--------------------|---|---------|------------|---------|----------|----------|
| Coolant Color | | *Visual | | Red | Red | Red |
| Coolant Appearance | е | *Visual | Clear | normal | normal | normal |
| Color | | | | | | |
| Bottom | | | | | | |

