Sullivan Palatek.

OIL ANALYSIS REPORT

PALEXTRA 68 SULLIVAN PALATEK AC-2 - KEYES STATION AUX BLDG (S/N 20HE001363) Component

Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



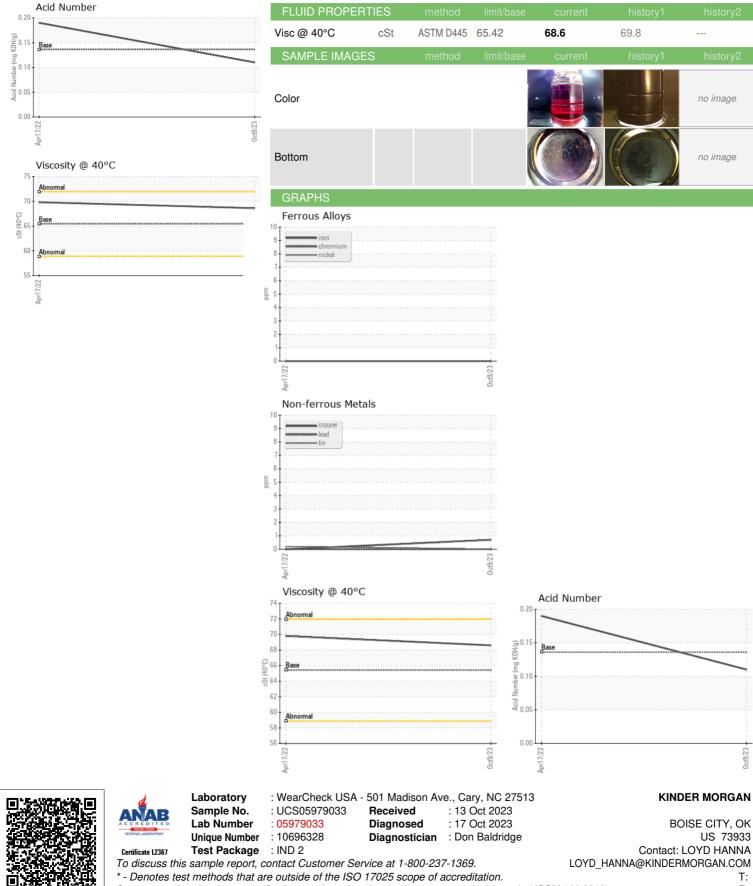
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS05979033	UCS05521191	
Sample Date		Client Info		09 Oct 2023	17 Apr 2022	
Machine Age	hrs	Client Info		2098	1008	
Oil Age	hrs	Client Info		584	1008	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	6	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	<1	0	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0.1	0	0	
Manganese	ppm	ASTM D5185m	0	<1	0	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0	5	0	
Phosphorus	ppm	ASTM D5185m	225	225	234	
Zinc	ppm	ASTM D5185m	0	0	0	
Sulfur	ppm	ASTM D5185m	1193	766	239	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	2	
Sodium	ppm	ASTM D5185m		<1	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.136	0.11	0.19	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	

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Contact/Location: LOYD HANNA - UCKINBOI



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: LOYD HANNA - UCKINBOI

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