

Sample Rating Trend

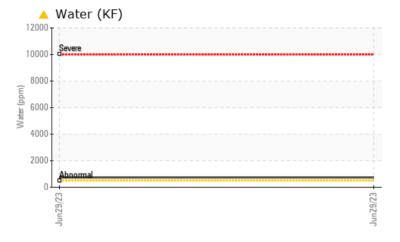


KAESER 1020

Component Compressor Fluid



COMPONENT CONDITION SUMMARY



🔺 Particle Trend

	4k-		
	4k •	4μm ••••••••••••••••••••••••••••••••••••	1
	3k•	•	
cles	3k ·) F =
parti	3k • 2k • 2k • 1k •		-
er ot	2k -	-	
dmur	1k•		
-	1k -		
	Ok -		
		Jun 29,23	. c7/c7UNC
			5

WATER

RECOMMENDATION

We recommend you service the filters on this component. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

PROBLEMATIC TEST RESULTS						
Sample Status			SEVERE			
Water	%	ASTM D6304	>0.05	A 0.074		
ppm Water	ppm	ASTM D6304	>500	<u> </u>		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	A 355		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	<u> </u>		
Particles >71µm		ASTM D7647	>3	<u> </u>		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>		
Free Water	scalar	*Visual		 >10%		

Customer Id: BELWAT Sample No.: KCPA003116 Lab Number: 05979636 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED AC	TIONS						
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			

HISTORICAL DIAGNOSIS





WATER

KAESER 1020

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil. Excessive free water present. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Boron ppm ASTM D5185m 0 0 Barium ppm ASTM D5185m 90 0 Molybdenum ppm ASTM D5185m 0 0 Manganese ppm ASTM D5185m 100 11 Magnesium ppm ASTM D5185m 100 11 Calcium ppm ASTM D5185m 0 0 Calcium ppm ASTM D5185m 0 0 Zinc ppm ASTM D5185m 0 57 Sulfur ppm ASTM D5185m 23500 18811 Sodium ppm ASTM D5185m >25 <1 Sodium ppm ASTM D5185m >20 0 Vater % ASTM D5185m	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 13782 Oil Age hrs Client Info 0 Oil Age hrs Client Info N/A Sample Status Imit/base current History1 History1 Iron ppm ASTM D5185m >50 <1	Sample Number		Client Info		KCPA003116		
Oil Age hrs Client Info 0 Oil Changed Client Info N/A Sample Status Client Info N/A WEAR METALS method limit/base current history1 history1 Iron ppm ASTM 05185m >30 Nickel ppm ASTM 05185m >3 0 Aluminum ppm ASTM 05185m >10 0 Aluminum ppm ASTM 05185m >10 0 Aluminum ppm ASTM 05185m >10 0 Adatinum ppm ASTM 05185m >10 0 Vanadium ppm ASTM 05185m 0 0 Adatinum ppm ASTM 05185m 0 0 Adatinum	Sample Date		Client Info		29 Jun 2023		
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Particles >21μm ASTM D7647 >20 ▲ 120 Particles >38μm ASTM D7647 >4 ▲ 18 Particles >71μm ASTM D7647 >3 ▲ 2 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/16 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300	<u> </u>		
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Particles >71μm ASTM D7647 >3 ▲ 2 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/16 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>20	<u> </u>		
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Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/16 FLUID DEGRADATION method limit/base current history1 history2			ASTM D7647	>3	<u> </u>		
					1 9/18/16		
	FLUID DEGRADA		method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.29		



OIL ANALYSIS REPORT

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

limit/bas

>0.05

45

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

0.2%

>10%

46.5

Particle Count

Acid Number

491,52

122,880 30.720 7,680

480

120

30

(B/H0) MOX 0.96

Ê 0.72

- e 0.48

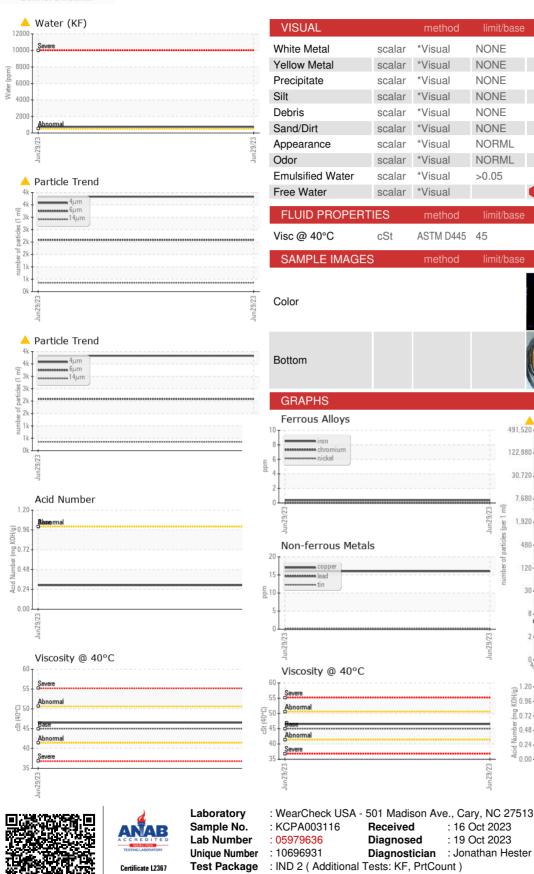
0.00

Acid Ni 0.24

per 1,920

56/62un

un29/23



214

38

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

history1

no image

no image

no image

no image

4406

:1999 Cle

14

BELLE TIRE WATERFORD #57 39 N TELEGRAPH RD WATERFORD, MI US 48328 Contact: Service Manager