

OIL ANALYSIS REPORT

MELT SHOP - SGP #1 SLAB GRINDER #1 GEARBOX (S/N 15-4000-0820) Component

Gearbox Fluic

GEAR OIL ISO 320 (--- QTS)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL ISO 320. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

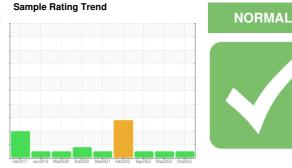
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

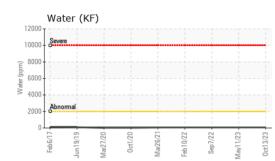
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

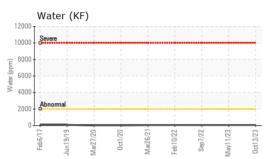


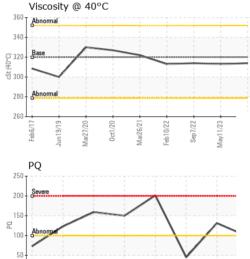
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0038348	RP0035102	RP0029738
Sample Date		Client Info		13 Oct 2023	11 May 2023	07 Sep 2022
Machine Age	hrs	Client Info		2500	2500	2500
Oil Age	hrs	Client Info		2500	2500	2500
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		98	131	45
Iron	ppm	ASTM D5185m	>200	167	127	74
Chromium	ppm	ASTM D5185m	>15	<1	<1	0
Nickel	ppm	ASTM D5185m	>15	<1	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	<1	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	0
Tin	ppm	ASTM D5185m	>25	0	<1	0
Antimony	ppm	ASTM D5185m	>5			
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	6	7	9
Barium	ppm	ASTM D5185m	15	2	0	0
Molybdenum	ppm	ASTM D5185m	15	0	0	0
Manganese	ppm	ASTM D5185m		1	1	<1
Magnesium	ppm	ASTM D5185m	50	<1	0	0
Calcium	ppm	ASTM D5185m	50	4	0	2
Phosphorus	ppm	ASTM D5185m	350	159	197	183
Zinc	ppm	ASTM D5185m	100	17	0	5
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	2	1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	1	0
Water	%	ASTM D6304	>0.2	0.006	0.006	0.006
ppm Water	ppm	ASTM D6304	>2000	65.2	63.8	61.0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.41	0.40	0.43



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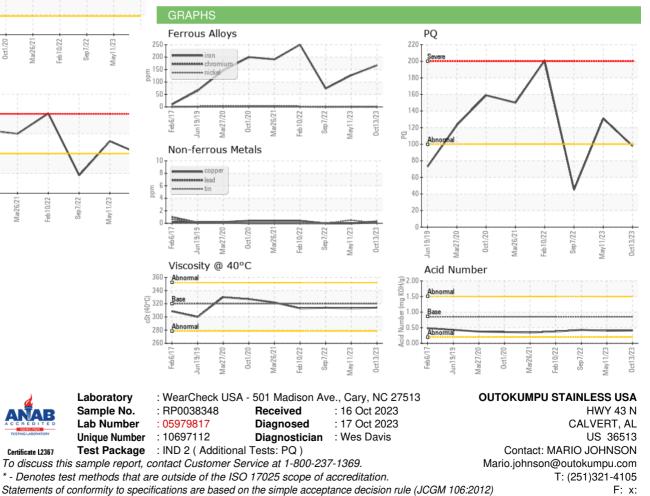
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	314	313	314
SAMPLE IMAGES		method	limit/base	current	history1	history2





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Submitted By: DALE ROBINSON

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