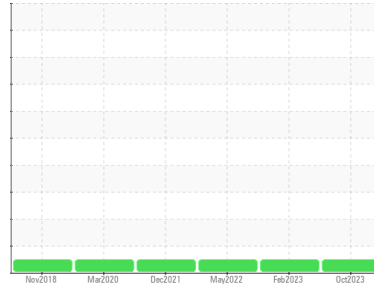




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ACI 46
 Machine Id
KAESER 2612444 - MPS
 Component
Compressor
 Fluid
ULTRACHEM CHEMLUBE 228 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UAC05979846	UCH05772936	UCH05545790
Sample Date	Client Info			12 Oct 2023	17 Feb 2023	06 May 2022
Machine Age	hrs	Client Info		21054	20996	20598
Oil Age	hrs	Client Info		456	398	3743
Oil Changed	Client Info			Not Changed	Not Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	1
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	2
Copper	ppm	ASTM D5185m	>50	0	0	<1
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1

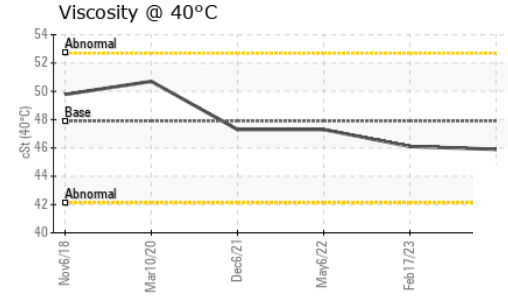
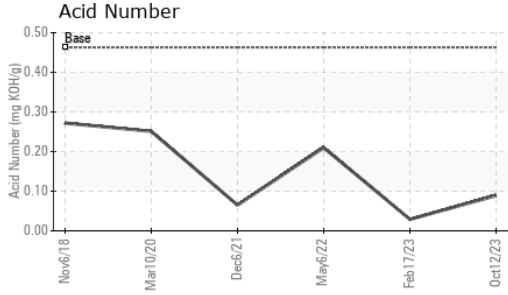
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0.3	0	<1	1
Magnesium	ppm	ASTM D5185m	0	0	<1	4
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	406	190	202	215
Zinc	ppm	ASTM D5185m	0	3	4	8
Sulfur	ppm	ASTM D5185m	1283	28	32	192

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	9
Sodium	ppm	ASTM D5185m		0	0	5
Potassium	ppm	ASTM D5185m	>20	<1	<1	10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	0.089	0.029	0.21

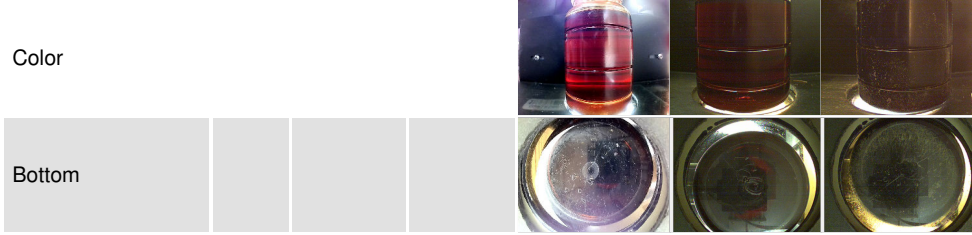
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	MODER	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

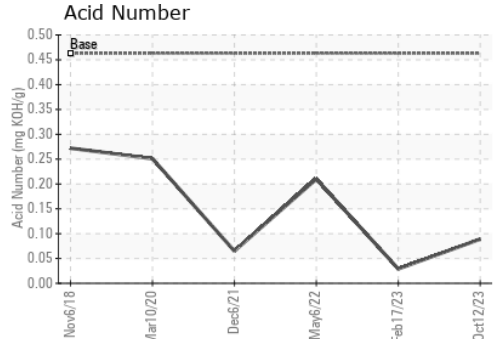
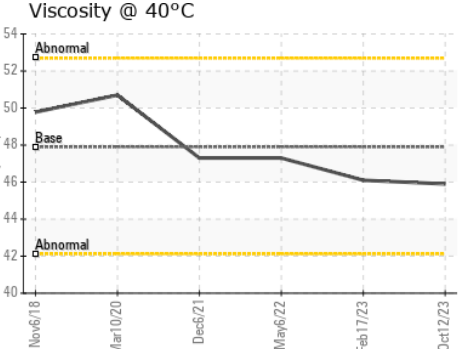
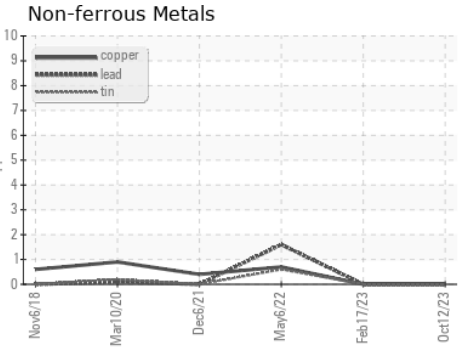
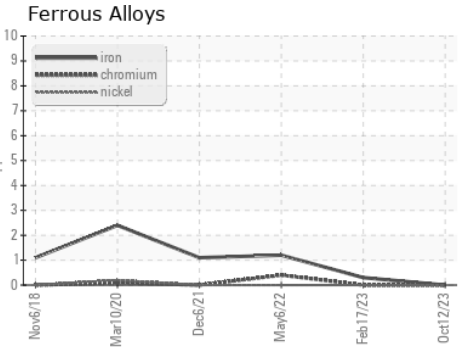


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.9	45.9	46.1	47.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UAC05979846 **Received** : 16 Oct 2023
Lab Number : 05979846 **Diagnosed** : 18 Oct 2023
Unique Number : 10697141 **Diagnostician** : Don Baldrige
Test Package : IND 2

ATLANTIC COMPRESSORS
 2144 SALEM INDUSTRIAL DRIVE
 SALEM, VA
 US 24153
 Contact: BILL RIMER
 bill@atlanticcompressors.com
 T: (540)728-1147
 F: (757)216-0134

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)