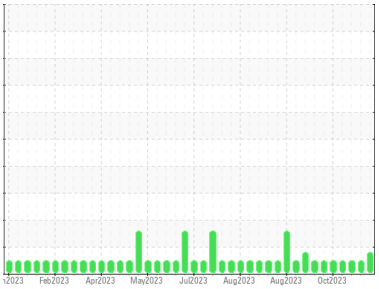
OIL ANALYSIS REPORT

Machine Id
CATERPILLAR GM01
Component
Biogas Engine
Fluid
MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

Sample Rating Trend



WEAR

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
The iron level is abnormal. All other component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0836375**	WC0836380	WC0836387
Sample Date		Client Info		**13 Oct 2023**	10 Oct 2023	04 Oct 2023
Machine Age	hrs	Client Info		**23593**	23525	23425
Oil Age	hrs	Client Info		**720**	52	281
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	**<1.0**	<1.0	<1.0
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>45	▲ **49**	43	16
Chromium	ppm	ASTM D5185m	>2	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>2	**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m	>5	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**3**	3	7
Lead	ppm	ASTM D5185m	>5	**<1**	0	1
Copper	ppm	ASTM D5185m	>14	**3**	1	4
Tin	ppm	ASTM D5185m	>13	**1**	1	2
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**5**	7	7
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**2**	<1	3
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**13**	20	10
Calcium	ppm	ASTM D5185m		**1339**	1359	1356
Phosphorus	ppm	ASTM D5185m		**327**	381	382
Zinc	ppm	ASTM D5185m		**386**	452	478
Sulfur	ppm	ASTM D5185m		**1689**	1914	2455

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>200	**104**	61	189
Sodium	ppm	ASTM D5185m		**81**	36	23
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	3

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0**	0	0
Nitration	Abs/cm	*ASTM D7624	>20	**5.6**	5.2	5.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	**15.6**	15.2	15.7

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**9.6**	9.3	10.0
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.29**	0.47	0.39
Base Number (BN)	mg KOH/g	ASTM D2896	8.0	**6.60**	7.47	5.81

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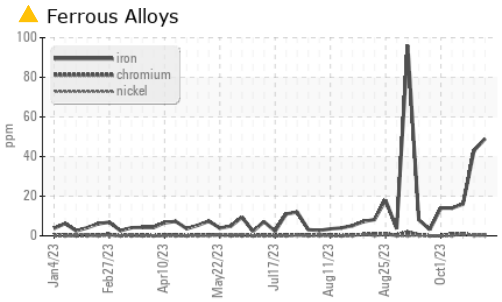
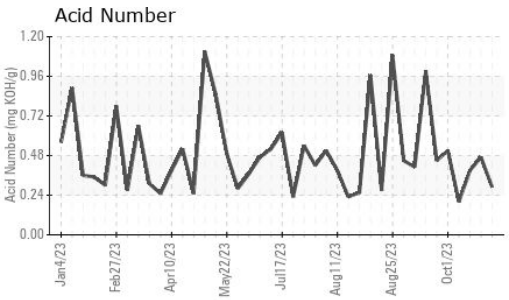
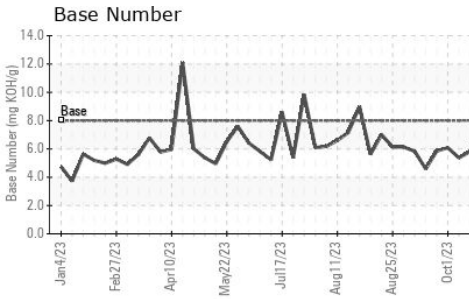
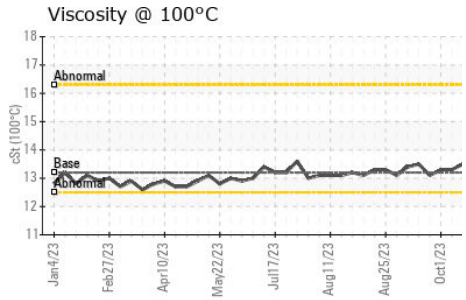




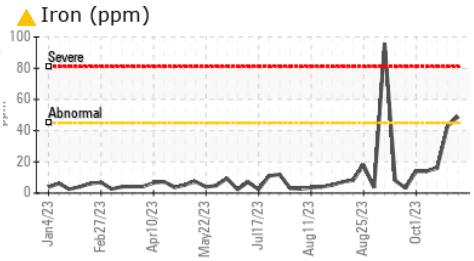


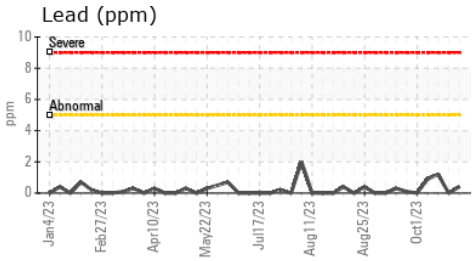


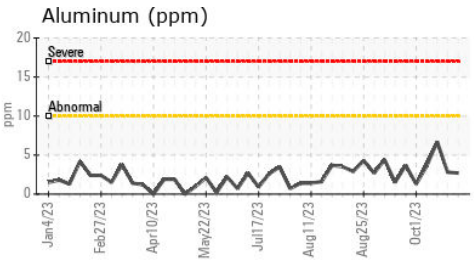
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

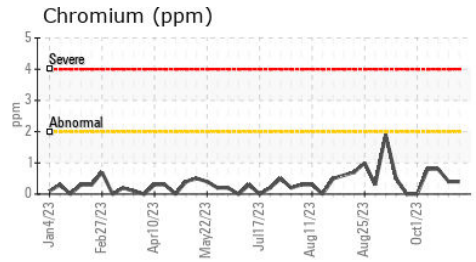
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	**13.2**	13.1	13.5

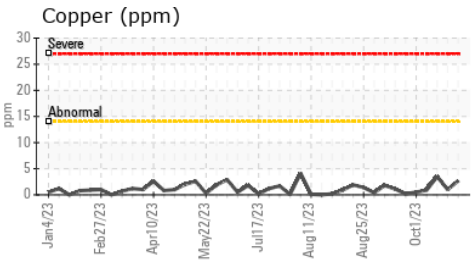
GRAPHS

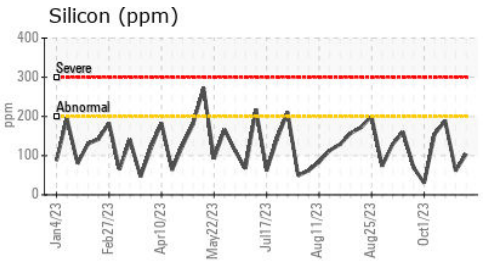


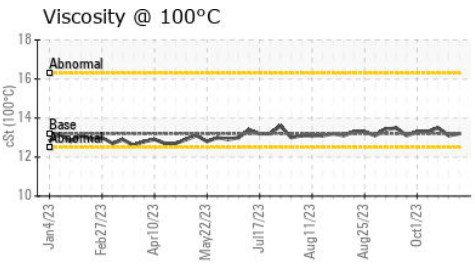


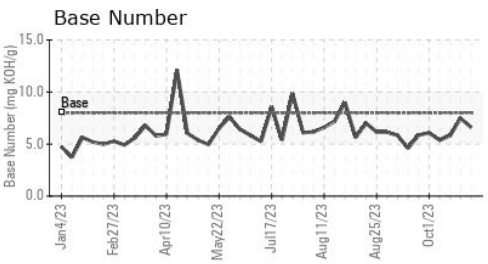












Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0836375 **Received** : 16 Oct 2023
Lab Number : 05979905 **Diagnosed** : 18 Oct 2023
Unique Number : 10697200 **Diagnostician** : Jonathan Hester
Test Package : MOB 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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